BID SPECIFICATIONS
FOR
ONE MAN POTHOLE PATCHER - OPTION A
SPRAY PATCHER RA-400
$211,900.00 (INCLUDING OPTION)

GENERAL
These specifications shall be construed as the minimum acceptable standards for a one man operated asphalt patching device. Should the manufacturer's current published data or specifications exceed these standards, the manufacturer's standards shall be considered minimum and shall be furnished. All integral parts not specifically mentioned in the scope of these specifications that are necessary to provide a complete working unit shall be furnished. Additionally, the machine offered shall include all standard manufacturer's equipment. The one man pothole patcher must be a new current production model and shall meet all EPA and other applicable standards at the time of manufacture.

The use of specific names and numbers in the specification is not intended to restrict the bidder or any seller or manufacturer, but is intended solely for the purpose of indicating the type, size and quality of equipment considered best adapted to the uses of counties participating in this joint bid.

BID SUBMITTAL FORM
Each bidder must submit his or her bid on the Bid Submittal Form included in the Invitation to Bid package. All written warranties to be submitted shall be attached to the Bid Submittal Form.

BID PRICE
The bid price shall include all destination charges, delivery charges, title fees, rebates, and all other applicable costs and refunds.

MANUALS
Each unit will be provided with one (1) copy of the operator's manuals and one (1) copy of the current parts manuals. Units will not be accepted for delivery until the manuals as outlined above are received by the purchaser.

WARRANTY
Units purchased under this specification shall be warranted against defects in materials and workmanship for a period of not less than one year from date of delivery to customer. Items thought to be defective will be returned to factory prepaid to be repaired or replaced.

MINIMUM REQUIREMENTS
The truck-mounted machine shall be designed and contracted to repair larger cracks, potholes, and broad areas and completely controlled by one person from the driver's position of the truck cab with no support equipment necessary. The machine must be capable of patching which moving forward or reverse, must be capable of patching at temperatures as low as 0 degrees F, and must be
The machine must be capable of performing each of the following functions:
-- clean cracks and surfaces
-- spray liquid asphalt emulsion over area to provide a tack coat
-- apply emulsion-coated aggregate to provide a high-density patch
-- cover repaired area with dry aggregate

DIMENSIONS:
Length: 26’ minimum, with boom retracted and 38’5” boom extended.
Width: 8’ 6”
Height: 10’
Weight: 18,000 lbs. with standard chassis

CHASSIS: CAB-OVER Peterbuilt or Equivalent
Minimum Requirements:
GVWR: 33,000 lbs.
Front Axle: 12,000 lbs.
Rear Axle: 21,000 lbs. Springs-23,000lbs.
Air Brakes: 20.8CFM @ 2,600 rpm
Engine: 240hp @ 2,400 diesel, with 18.7 CFM Air compressor
Wheelbase: 158”
Cab-to-axle: 147”
Overall Length: 40ft.
Turning Radius: 25’

Tires: Front Single highway tread, Rear dual highway tread

Wheels: Steel Disc Type 10 hole 22.5 x 8.25 inch offset 6.5 inch

Transmission: Allison, 2500 RDS or Equivalent, 5 forward, 1 reverse

Misc. Items: Back up lights, Cigar Lighter, Clearance, Identification, Position Lights, Day time running lights, Map light, turn signal/hazard, 12 volt power outlet, air, Coolant, Fuel, Temperature Gauge, Speed-o-meter & Trip meter, Tachometer, and back up alarm.
**AUXILIARY ENGINE:**
65hp @ 2600 rpm naturally aspirated 4 cylinder Kubota diesel, Tier 4 Final with in-cab auxiliary engine controls at operators station with tachometer, hour meter and warning system.

Yes ___ No ___

**HYDRAULICS**
The unit shall be equipped with dual hydraulic pump with minimum of 43 GPM for Blower function, 13 GPM for all other functions driven from Auxiliary Engine.
Unit shall have a minimum of 38 gallon hydraulic reservoir.

Yes ___ No ___

**AIR SYSTEM**
Should be hydraulically driven by truck PTO and capable of 850 CFM. Inlet air to blower must be filtered through a highly efficient industrial air cleaner, and equipped with a suitable silencing package to reduce blower noise.

Yes ___ No ___

**AGGREGATE SYSTEM**
The low profile aggregate hopper shall hold a minimum of 5 cubic yards of aggregate, the hopper shall be rectangular with a cold weather heat kit, in-cab controlled vibration system, dual electric over hydraulic activated hopper lids with rear access open/close switch. Cab controlled, adjustable, feed slide gate meters aggregate flow. System will accept aggregates up to Ø3/4” (19 mm). Plus system stored settings; rock flow, emulsion flow and air flow vacuum-operated rock transfer emulsion coating system. System utilizes non mechanical or moving parts to move aggregate, ease of access to clean and service the slide gate and subsystems. Conveyors and/or paddle feeders are not acceptable.

Yes ___ No ___

**LIQUID ASPHALT EMULSION TANK**
The unit shall be equipped with a 300 gallon insulated liquid asphalt emulsion tank. The tank is to be insulated with a minimum of 4 inches of insulation and completely covered by a weather tight skin. The tank shall be heated by two 4500 watt 240 volt thermostatically-controlled heater elements operating at 120 volts. An alternate heat source shall be provided to maintain heat on the work site, and shall be regulated automatically to prevent over or under heating of materials. The alternative heat system should also heat all asphalt lines to prevent clogging during operation. The tank should be equipped with a minimum fill opening of 12 inches. A 5 inch dial thermometer, and an emulsion level indicator, visible from the operator’s cab shall be attached to the emulsion tank.

Yes ___ No ___
ASPHALT EMULSION FEED AND FLUSH SYSTEM

The asphalt system shall be air pressurized to deliver sufficient asphalt to completely cover aggregate at full feed capacity.

The delivery system should be capable of maintaining 60 PSI throughout the petroleum resistant delivery hoses.

The emulsion should be drawn off the bottom port of the tank to maintain good circulation over heat tube.

The tank should be equipped with each access 3-way valve with flush and delivery positions at ground level.

The flush system should have 30 gallon minimum capacity and should have provisions for storing used flushed materials.

OPERATOR CONTROLS AND FEATURES

All operator controls shall be at easy access from the driver’s position. DP 200 LCD display controlled from Plus 1 Can-Bus System in Cab monitors.

The unit should be designed so all patching functions, cleaning of surfaces, tack coat, application of high-density patch and dust coating can easily be performed from the driver’s positions.

Driver’s emulsion control valve must have easy on/off controls from operator’s joystick.

Joystick to control boom in/out, boom left/right, emulsion valve open/close, aggregate gate open/close. Boom auto stow and override.

The unit shall be equipped with a 30” X 60” arrow board with cab controls for lane control.

The unit shall be equipped with all standard clearance and warning lights.
JET FLUSH WATER SYSTEM
The unit shall have a 30 gallon tank to maintain moisture level of aggregate for improved emulsion penetration. This system should also be capable of flushing entire aggregate feed system for cleaning purposes.

FINISHING
The entire unit shall be primer painted and finished with a high grade of enamel paint to match truck chassis.

OPTIONS
Bid must include the cost for each of the following options, itemized separately on the bid:

Cab mounted display attached to a camera mounted on the rear of the unit so the operator can see behind the truck.

NOTE: Award will be made on the basis of the total cost of the machine with all options included. However, a county may, at its discretion, deduct one or more of the above-referenced options from the machine, and in such event, the cost of the option as stated on the bid shall be deducted from the total cost of the machine. There shall be no other deductions and no additions made to the machine by the purchasing county or by the vendor.
# OPTION COST SHEET FOR ONE MAN POTHOLE PATCHER- OPTION A

<table>
<thead>
<tr>
<th>Option</th>
<th>Option Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cab mounted display attached to a camera mounted on the rear of the unit.</td>
<td>$1,500.00</td>
</tr>
</tbody>
</table>

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COUNTY JOINT BID PROGRAM
PURCHASE PROCEDURES
Effective January 1, 2008

All purchases by counties pursuant to the County Joint Bid Program shall be made by (1) mailing or faxing the appropriate Purchase Order to the vendor who has been awarded the contract for the item to be ordered and (2) faxing a copy of the Purchase Order to the Association of County Commissions of Alabama (ACCA) office at 334-263-7678. Purchase Order Forms and all necessary information regarding the vendor and items available can be obtained at the ACCA website (www.alabamacounties.org).

Each purchase order shall be signed by the person authorized by the county to sign and shall include the County Joint Bid Program Item Number. A copy of the form submitted shall be retained by the county.

The county shall deal directly with the company representative for the vendor in making purchases under this program. The vendor shall complete all orders in compliance with its agreement under the program, and shall deal directly with each county in processing and completing their orders and in complying with service and warranty requirements. Road sign vendors should keep in mind that they are required to deliver all items to the location identified by the county ordering them within thirty (30) calendar days from the date of order, and the cost of any items not delivered within this time period will be reduced in price by 10%.

It is important to remember that under Code of Alabama 1975, § 41-16-50(b), all purchases made pursuant to this program shall be subject to the terms and conditions of Alabama’s Competitive Bid Law. Therefore, counties are only authorized to purchase the specific items awarded under the program according to the bid specifications and must comply with these procedures in placing all orders.

There can be no deletions or additions to items purchased under this program, except as specifically provided for in the bid specifications. Optional equipment authorized under the bid specifications on certain heavy equipment orders may be deleted by the county at the time of purchase, and in that event, the cost of that item as provided by the vendor shall be deducted from the total cost of the item.
COUNTY JOINT BID PROGRAM
ONE MAN POTHOLE PATCHER OPTION A
PURCHASE ORDER FORM
This form must be mailed or faxed to the Vendor with
Copy faxed to the ACCA Office at 334-263-7678

Date of Order: ________________  County Purchase Order No. ________________

County: ______________________  County Contact Person: ______________________

County Address: ________________________________

County Phone Number: __________________________

County Fax Number: ____________________________

E-mail Address: _________________________________

Equipment Model or Item Name and Number: SPRAY PATCHER RA-400

Number of items ordered: ______________  Price per item: ______________


Vendor address: P.O Box 12326
Birmingham, AL  35212

Deliver to the Attention of: ________________

Delivery Address: ________________________________

Requested delivery date: ________________

Name of person making purchase request: ________________________________

Title: ________________________________

Authorized County Signature: ________________________________

Initial confirming form sent to vendor: __________________

Initial confirming form sent to ACCA: __________________