BID SUBMITTAL FORM Alabama County Joint Bid Program BID ITEM – LOWBOY TRACTOR OPTION E

Company Name Southland International Trucks, Inc dba Southle	and Transportation Group
Address: 1563 Max Well Blvd	
Montgomeny, Az 36104	1 5 11 7 11 11 11 11 11 11 11 11 11 11 11 1
Bid Submitted by: Tim Bagents (Name of company representative)	
Title Senior Account Manager E-mail address: Thagents @ south	iland-transportation group.com
Phone: 334-832-402 Fax: 334-832-4941	
By submitting this bid, we agree:	Initials
That the equipment model number identified below meets the bid specs for this bid item	TB
That the bid price will be honored for all counties for the period from Jan. 1, 2022, to Dec. 31, 2022.	TB
That the equipment will be delivered at the bid price to all counties participating in the joint bid program	TB
That the company representative listed above will be the contact person for purchasing this bid item under the joint bid program	TB
That the bid is accompanied by a current catalog or model specification document for the model number identified below	TB
That the bid is accompanied by a copy of the manufacturer's standard warranty as required in the bid specifications	TB
That the bid includes the e-verify documentation required by Alabama law	TB
That, if awarded the bid, a performance bond will be provided upon request	TB
That an option sheet with individual pricing is attached	TB
Total Bid Price including options: \$ 133,987.00	
Equipment Model #: HX 520	
Description: Lowbay tractor	
Signature of company representative submitting bid:	>
Title: Sentor A Court Manager	

OPTION COST SHEET FOR LOW BOY TRACTOR OPTION E

<u>Options</u>	Option Price
Automated Manual (18) speed overdrive design Transl Ratio coverage 19.73 and a minimum first gear reducti Input capacity of 1850 ft. lbs.	
Dual purpose wet line kit	\$ 6,258.00
Aluminum cab guard	\$ <u>1,808.</u> 00
60" Long Light bar with warning lights (strobes or rotate Stop lights, tail lights and turn signals	ors) work lights \$\(\frac{1}{1}\dot{099.00}\)

NOTE: Award will be made on the basis of the total cost of the Low Boy Tractor with the option included. However, a county may, at its discretion, deduct the above-referenced option from the Low Boy Tractor, and in such event, the cost of the option as stated on the bid shall be deducted from the total cost of the Low Boy Tractor. There shall be no other deductions and no additions made to the Low Boy Tractor by the purchasing county or by the vendor.

Equipment Model #: HX 520

Description: Lowboy Tractor

Signature of company representative submitting bid:

Title: Senior Account Manager

BID SPECIFICATIONS FOR HEAVY DUTY LOW BOY TRACTOR-OPTION E

GENERAL

These specifications shall be construed as the minimum acceptable standards for a heavy-duty Low Boy tractor. Should the manufacturer's current published data or specifications exceed these standards, the manufacturer's standards shall be considered minimum and shall be furnished. All integral parts not specifically mentioned in the scope of these specifications that are necessary to provide a complete working unit shall be furnished. Additionally, the machine offered for bid shall include all standard manufacturers' equipment.

The use of specific names or numbers in the specifications is not intended to restrict the bidder or any seller or manufacturer, but is intended solely for the purpose of indicating the type, size, and quality of equipment considered best adapted to the uses of counties participating in this joint bid.

Note all units offered for bid must be of manufacturer's current production model and must be fully compliant with EPA standards in effect at the time of manufacture.

BID SUBMITTAL FORM

Each bidder must submit his or her bid on the Bid Submittal Form included in the invitation to bid package. All written warranties to be submitted shall be attached to the Bid Submittal Form.

BID PRICE

The price bid shall include all destination charges, delivery charges, title fees, rebates and all other applicable costs and refunds.

REPLACEMENT PARTS AVAILABILITY

Parts must be available for 5 years or 500,000 miles of use for the piece of equipment bid.

ASSEMBLY AND DELIVERY

The selling Low Boy Tractor dealer shall be responsible for delivery of the completed unit to the purchasing county with all requested options.

DOT INSPECTION AND SAFETY EQUIPMENT

Prior to delivery each unit shall be DOT inspected and include the appropriate documentation and decal. In addition, each unit shall be equipped with the required fire extinguisher and reflective triangle kit.

WARRANTY

Bidders shall submit a copy of the manufacturer's standard warranty along with a complete explanation of the warranty with their bid. Warranty must be transferable. Warranty must include the following minimum coverage:

Basic Vehicle: 1 Year or unlimited miles

Diesel Engine: 2 year or 250,000 miles. However, counties will have the option to purchase additional coverage (an extended warranty) if negotiated between the purchasing county and successful bidder within the first 9 months of truck purchase.

Transmission: 3 Year or 300,000 miles

Rear Carriers: 3 Year or 300,000 miles

Yes No Page # 26+27
or
Attachment

ENGINE AND RELATED COMPONENTS

Shall be an in line 6 design 15-liter, turbo charged diesel engine capable of developing 500HP @1900 RPM with a torque rating of 1,850 lb. ft., @ 950 RPM

Radiator to have a quick drain/filling option

Bug Screen shall be mounted between Grill and Radiator

Engine cooling system to have a minimum 1,325 square inches of frontal area and extended life coolant protection to -40 degrees F.

Fan drive to be (2) two speed type with a manual over-ride switch dash mounted.

Single horizontal exhaust system, shall be frame mounted right side under cab with bright finish muffler/tail pipe guard, and bright finish dual vertical turnback tail pipes. Exhaust height 11' 6".

Single canister Diesel Particulate Filter and SCR catalyst to be frame mounted right side under cab.

Factory installed integral Engine Compression Brake.

Yes No_Page # 5

Page #

Yes __ Page #

Yes ____ Page #

Yes

Page #

Yes No Page #___3

Yes No Page # 3

Yes No__ Page #_3_

Engine electronics to include shutdown capabilities for critical engine functions, Full Diagnostic capability and road limiting and cruise control feature.	Yes No No Page #10-12
Dual polished mounted stainless steel air cleaners, one mounted on each side of cowl ahead of the doors.	Yes $\frac{\checkmark}{5}$ No
OTABTING AND SUSCEPTION OVERTING	
STARTING AND ELECTRICAL SYSTEM 12-Volt system fuse/circuit breaker protected	Yes No Page # 3+4
12V starter with soft engagement required.	Yes No Page #_+
Minimum 160 Amp Alternator with remote voltage sensor capability to monitor battery charge and adjust alternator output accordingly.	Yes VNo Page # 3
Maintenance free (3) 1980 CCA batteries to be mounted in a single aluminum box with polished aluminum universal cover that covers both battery box and DEF tank.	Yes No_ Page #_3+4
Cab & Chassis electrical and air lines shall be color coded and continually numbered So, technicians can easily identify and trouble shoot as necessary.	Yes No Page #_15
Vehicle shall be equipped with manual reset circuit breakers on all circuits over 5 amps. Where possible, except headlight and wiper motor circuits which shall be protected using Continuous reset circuit breakers to allow continued operation during a momentary. Overload for trouble shooting convenience and circuit protection.	Yes VNo_Page #_13
Electrical Circuit breaker panel (no tools needed for access) shall be located inside Cab to prevent exposure to corrosive elements.	Yes No Page # 16
TRANSMISSION AND DRIVELINE	
An 18-speed fully automated manual with overdrive design, with a minimum first gear reduction of 14.40 to 1.	Yes No Page # 17
A dash mounted transmission temperature gauge is required.	Yes No Page #
Spicer SPL 350 main driveline with SPL 250 Interaxle shaft for durability and low maintenance.	Yes No Page #_3
Clutch action shall be air assisted with hydraulic actuator to lower pedal effort, and reduce operator fatigue. This option is not available due to automated	Yes $\sqrt[4]{No}$ No $\sqrt[4]{3}$ **

manual transmission not requiring a clutch

CAB EXTERIOR

	
120" inch BBC double sided galvanized steel conventional day cab with long square hood.	Yes ✓ No Page # 10+20
62° forward door opening for easy cab entry. Door design includes hinges located at the front edge of the door. Door latch system is removable as a module for easy repair.	Yes No Page #_ 13
Cab glass to be safety tinted.	Yes V No Page #_ \rangle
Cab to have grab handles on both sides of the cab.	Yes V No Page #_ 7
Cab mounting shall be air suspended on dual air bags.	Yes V No Page # U
Cab should feature: Dual chrome air horns with snow shields, in addition to the city horn.	Yes V No Page # 3+4
Chrome finish grill including surround and vertical accent bars with black mesh and bug screen mounted behind grill. Stainless steel bug deflector mounted on hood.	Yes No Page #_5
Mirror package to include Aero pedestal bright finish heated power adjustable mirrors with 6.5" X 14" flat glass and 6.5" X 6" convex mirrors; bright finish hood mounted convex mirrors 7.5" X 7", right and left sides.	Yes No Page #
Bright finish exterior sunshade with integral clearance / marker lights.	Yes $\frac{}{8}$ No
Cab and hood paint color to be selected from manufacturer's standard non-metallic paint chart	Yes No Page #_5
High strength double sided galvanized steel cab construction.	Yes VNo Page # 10
CAB INTERIOR Cab interior to include the following:	
Storage Pocket located on back wall of cab between seats	Yes No Page #_7
Cab should have interior sun visors on both sides of cab.	Yes VNo Page #_

Cab interior trim package is to be Diamond Elite. Dash features to include: Premium level gauge cluster includes English electronic speedometer, ambient temperature gauge, engine oil temperature gauge, transmission oil temperature gauge, air application gauge, manifold pressure gauge, air cleaner restriction gauge with text message in cluster, PTO hour meter, On Board Diagnostics display of fault codes. Fresh air filter attached to air intake cover on cowl tray in front of windshield under hood. Full adjusting tilt and telescopic steering column Cab seats should be: Driver ISRI Series 400, air suspension, high back, Mordura, double chamber lumbar, heat, inboard armrest, suspension cover, fore/aft isolator, cushion extension, seat tilt, memory quick down Passenger National non-suspension, high back with integral headrest, Mordura, fixed back and underset storage Both seats to have high viability orange lap and shoulder belts. Factory installed air conditioning with integral heater and defroster. AM/FM/WB/Clock/Bluetooth/USB input/Auxiliary input. CB Radio accommodation Package, header mounted. Feeds from accessory side of ignition switch with power source, one antenna and base with wiring on left mirror; auxiliary CB radio speaker. Roof mounted, shark fin antenna. Two (2) 6.5" dual cone speakers mounted in doors. Additional power sources: Dash mounted 2-post terminal type power source; auxiliary Power outlet (APO) & USB Port, located in instrument panel. Windshield wipers to be two (2) speed electric with washer and intermittent Feature. Power Windows & Door locks for both Driver & Passenger side shall be provided.

Cab shall be equipped with overhead storage console pockets on both Driver & Passenger side with retainer nets/ or doors to secure items.

Yes No Page #___

1-piece bonded windshield with a surface area of not less than 2385 sq.in. required for improved jobsite visibility.

Yes V No Page # 21

Windshield wiper swept surface area shall be not less than 900 sq.in for optimum visibility during inclement weather.

Yes $\frac{\sqrt{}}{No}$ No ___

Cab rear window shall measure not less than 52" wide for a panoramic view to the rear of the vehicle.

Cab width shall be a minimum of 69.5" at Dash between A-pillars to provide adequate room for in cab mounted equipment.

Yes No Page # 22

Cab height from Floor to roof shall be a minimum of 52.5" at edge of dash to ensure adequate head room for a variety of drivers.

Yes V No Page # 22

Measurement from center of fuel pedal to back of cab wall shall be not less than 46.75", to accommodate leg room.

Yes No No Page # 22

AIR BRAKES

Air Brake system to be ABS with electronic stability and traction control. with heated air dryer, Bendix AD-HF, or equal

Yes No___ Page#_____

Air compressor should have 18.7CFM capacity and increased air reservoir capacity

Yes No___ Page #_____

Semi – trailer connection package with 14' straight air and electrical connections With an in-cab hand control valve for trailer service brakes.

Yes V No ___ Page #_ 2

FRAME/BUMPER/FUEL TANKS

Steel 120,000 psi frame rails with tapered rear. Frame rail dimension of 12.25" x 3.38" x 0.375" with an RBM of 2,521,200.

Yes No Page #

258"-260" wheelbase with a 168"-170" cab to axle.	YesNo Page #
Frame tie crossmember underneath the bell housing required.	Yes No Page # 2
Front bumper "Texas Style" bright finish stainless clad aluminum.	Yes No Page #
Stainless Steel DEF tank cover	Yes No Page #
Dual Fuel tanks to be non-polished aluminum with a minimum of 160-gallon capacity. Located back of cab one on each side of frame.	YesNo Page #
Frame rail shall be a continuous straight structural channel to simplify frame straightening in the event of a front-end collision. A Splayed Front Frame rail shall not be acceptable.	Yes V No Page # 24 + 25
Heavy Duty front tow pin with 150,000 lbs. total capacity	Yes No Page #_2
Swing type license plate holder	Yes No Page #
Frame assembly shall be huck bolted in lieu of threaded bolts where possible to minimize frame bolt re-torque service.	Yes No Page # 24
Frame rail(s) shall be treated with phosphate free Tectalis 1800 pretreatment followed by a two stage electrostatically applied corrosion resistant primer coating and a top powder coating to minimize corrosion.	Yes No Page #
Chassis to be equipped with frame mounted bright finish quarter fenders mounted Ahead of front drive axle and rear mud flaps mounted at end of frame on heavy Duty spring loaded brackets.	Yes No Page #
Driver's side fuel tank mounted steps and deck plate platform to access Trailer Connections.	Yes No Page #_ 8
FIFTH WHEEL Tractor to be equipped with a 24" air slide fifth wheel Fontaine or equal FRONT AXLE	Yes No Page #5
14,000 lb. design steel I beam front axle	Yes No Page # 2
	3

14,000 lb. parabolic taper leaf front springs with shock absorbers.	Yes No Page #No
SET FORWARD front axle position of 30" +/- 1" only.	Yes No Page # 18
"S" cam design 16.5" x 6" brakes with outboard mounted drums	Yes No Page #_3
Front wheels to be Aluminum ten (10) hole hub piloted 24.5" x 8.25".	Yes No Page #_8
Front tires to be 16 ply 11R24.5 radials Continental ECOPLUS HS3+ or equal.	Yes No Page #8
A wide track front axle with King Pin centers greater than 71" shall be provided for improved turn angle and maneuverability.	Yes No_Page #_13
Threaded Spring bushings in lieu of rubber for service inspection.	Yes No_Page #_13
REAR AXLE	
46,000# capacity single reduction design tandem rear axle with Lube oil pump, and driver controlled locking differentials in both FWD-RR & RR-RR axles. Axle ratio to be determined at time of order.	Yes No Page #
46,000# on/off road rated air suspension, with shocks. Hendrickson Primaxx or equal	Yes No Page #
In cab Power divider lock out valve with warning light and buzzer.	Yes No Page #
Differential locking switches for forward and rear axle on separate switches.	Yes VNo Page # V
"S" cam design 16.5" x 8.625" brakes with outboard drums	Yes VNo Page # 3
Rear wheels to be Alum Disc (10) hole hub piloted 24.5x 8.25 inside and out.	Yes V No Page # 8
Rear tires to be 16 ply traction radials Continental HDL2 DL or equal.	Yes $\frac{}{8}$ No

OPTIONS

In addition the bid must also include the cost for each of the following options, itemized separately on the bid:

Automated Manual (18) speed overdrive design Transmission with overall gear
Ratio coverage 19.73 and a minimum first gear reduction of 14.4 to 1, and a torque
Input capacity of 1850 ft. lbs.

Dual-purpose wet line system for use with a dump trailer or a detachable neck
low boy trailer.

Aluminum Cab Guard

Yes ____ No ___
Page #___ Ves ___ No ____

60" Long Light bar with warning lights (strobes or rotators) work lights Stop lights, tail lights and turn signals

NOTE: Award will be made on the basis of the total cost of the Low Boy Tractor with all options included. However, a county may, at its discretion, deduct the above-referenced option from the Low Boy Tractor, and in such event, the cost of the option as stated on the bid shall be deducted from the total cost of the Low Boy Tractor. There shall be no other deductions and no additions made to the Low Boy Tractor by the purchasing county or by the vendor.

INTERNATIONAL®

October 22, 2021

Prepared For:

ASSOCIATION OF COUNTY COMMISSIONS OF

ALABAMA

Chase Cobb

100 NORTH JACKSON STREET

MONTGOMERY, AL 36104-

(334)263 - 7594

Reference ID: 46K Log

Presented By: SOUTHLAND TRANSPORTATION GROUP Tim Bagents 1563 MAXWELL BOULEVARD MONTGOMERY AL 36104 -(334)832-4102

Thank you for the opportunity to provide you with the following quotation on a new International truck. I am sure the following detailed specification will meet your operational requirements, and I look forward to serving your business needs.

> **Model Profile** 2023 HX520 SFA (HX520)

AXLE CONFIG:

6X4

APPLICATION:

Logging Tractor

MISSION:

Requested GCWR: 80000. Calc. GCWR: 115000. Calc. GVWR: 60000

Calc. Start / Grade Ability: 28.09% / 2.21% @ 55 MPH

Calc. Geared Speed: 85.7 MPH

DIMENSION:

Wheelbase: 258.00, CA: 168.00, Axle to Frame: 59.00

ENGINE, DIESEL:

{Cummins X15 500 V} Productivity Series, EPA 2021, 500HP @ 1900 RPM, 1850 lb-ft Torque @

950 RPM, 2000 RPM Governed Speed, 512 Peak HP (Max)

TRANSMISSION, MANUAL:

{Eaton Fuller UltraShift+ FO-18E318B-MXP} 18-Speed Fully Automated Manual, Aluminum

Clutch Housing, Overdrive, Electronic Shift Controls and Clutch Actuation, Air Range Shift, Internal

Lube Oil Pump, Hill Start Aid

CLUTCH:

{Eaton Fuller ECA 1850} Self-Adjusting, 15.5" Dia Two-Plate, Cast Angle Spring, Ceramic, 7-

Spring Damper with Pre-Damper, 2"-10 Tooth Spline, 1850 lb-ft Torque Capacity

AXLE, FRONT NON-DRIVING:

{Meritor MFS-14-143A} Wide Track, I-Beam Type, 14,000-lb Capacity

AXLE, REAR, TANDEM:

{Meritor RT-46-160P} Single Reduction, 46,000-lb Capacity, with Lube Oil Pump, Driver

Controlled Locking Differential in Forward-Rear and Rear-Rear Axle, 200 Wheel Ends Gear Ratio:

4.10

CAB:

Conventional, Day Cab

TIRE, FRONT:

(2) 11R24.5 Load Range H ECOPLUS HS3+ (CONTINENTAL), 473 rev/mile, 75 MPH, All-Position

TIRE, REAR: (8) 11R24.5 Load Range H HDL2 DL (CONTINENTAL), 468 rev/mile, 75 MPH, Drive

SUSPENSION, REAR, AIR, TANDEM: {Hendrickson PRIMAAX EX} 46,000-lb Capacity, 55" Axle Spacing, 9.0" Ride Height, with Shock

Absorbers

PAINT:

Cab schematic 100LY

Location 1: 9219, Winter White (Std)

Chassis schematic N/A

Vehicle Specifications 2023 HX520 SFA (HX520)

October 22, 2021

Code	Description	F/R Wt	S
HX52000	Base Chassis, Model HX520 SFA with 258.00 Wheelbase, 168.00 CA, and 59.00 Axle to Frame.	(lbs) 8886/7472	(lbs) 16358
1616	FRAME RAILS WITH TAPERED REAR	0/-7	-7
1832	DECK PLATE Aluminum, (2) Sections, 15" Wide	15/11	26
1AMS	CROSSMEMBER, FRAME TIE for Heavy Duty	53/3	56
1AND	AXLE CONFIGURATION {Navistar} 6x4	0/0	0
	Notes : Pricing may change if axle configuration is changed.		
1CGC	FRAME RAILS Heat Treated Alloy Steel (120,000 PSI Yield); 12.250" x 3.380" x 0.375" (304.8mm x 85.6mm x 9.5mm); 550.0" (13970mm) Maximum OAL	148/172	320
1LEL	LICENSE PLATE HOLDER 3-Plate, Swing Type, Mounted Below Front Bumper	6/0	6
1LPH	BUMPER, FRONT "TEXAS Style", Aluminum, Stainless Steel Clad	8/0	8
1VBC	TOW PIN, FRONT Heavy Duty; 150,000-lb. Total Capacity	82/-8	74
1WJX	WHEELBASE RANGE 258" (655cm) Through and Including 315" (800cm)	351/-351	0
2ARV	AXLE, FRONT NON-DRIVING {Meritor MFS-14-143A} Wide Track, I-Beam Type, 14,000-lb Capacity	60/0	60
3ADD	SUSPENSION, FRONT, SPRING Parabolic Taper Leaf, Shackle Type, 14,000-lb Capacity, with Shock Absorbers	13/0	13
4092	BRAKE SYSTEM, AIR Dual System for Tractor Applications	19/-3	16
	Includes : BRAKE LINES Color and Size Coded Nylon : GLAD HANDS (2) One for Service and One for Emergency; Trailer Hoses from Cab : HAND CONTROL VALVE, AIR Mounted in Instrument Panel : HAND CONTROL VALVE, AIR Mounted on Steering Column : PARKING BRAKE CONTROL Yellow and Red Knobs, Located on Instrument Panel : PARKING BRAKE VALVE Combination Valve for Tractor and Trailer : QUICK RELEASE VALVE On Rear Axle for Spring Brake Release: 1 for Forward Rear Axle : TRACTOR PROTECTION VALVE		
4803	TRAILER HOSES AND CABLES {Phillips} Straight, Rubber Hose, 14' Working Length, Aluminum Glad Hands with Rubber Seals, Lighting Cable with Nylon Plug	9/4	13
4808	HOSE TENDER Slide Bar with Single Spring Bracket, Bar Extended 4" from Cab	11/4	15
4AZY	AIR BRAKE ABS {Bendix AntiLock Brake System} 6-Channel (6 Sensor/6 Modulator) Electronic Stability Program, with Automatic Traction Control	0/0	0
4EDM	AIR DRYER {Bendix AD-HF} with Heater, Includes Pressure Protection Circuits, Safety Valve, Integral Purge Tank, Governor Pressure Settings 110 psi Cut-In/130 psi Cut-Out, Integrated PuraGuard Coalescing Filtration	0/0	0
4EXU	BRAKE CHAMBERS, REAR AXLE {Bendix EverSure} 30/30 Sqln Spring Brake	0/14	14
4EXV	BRAKE CHAMBERS, FRONT AXLE {Bendix} 24 Sqln	4/0	4
4LAG	SLACK ADJUSTERS, FRONT {Gunite} Automatic	14/0	14
4LGG	SLACK ADJUSTERS, REAR {Gunite} Automatic	0/28	28

INTERNATIONAL®	Vehicle Specifications 2023 HX520 SFA (HX520)	October 2	22, 2021
<u>Code</u>	<u>Description</u>	F/R Wt	Tot Wt
4SPA	AIR COMPRESSOR (Cummins) 18.7 CFM	0/0	0
4VHW	AIR TANK LOCATION (2) Mounted Under Battery Box, Outside Left Rail, Under Cab; Perpendicular to Rail	0/0	0
4VKC	AIR DRYER LOCATION Mounted Inside Left Rail, Back of Cab	0/0	0
4WXR	DRAIN VALVE (2) {Berg} with Pull Chains, for Air Tanks	0/0	0
4XDL	BRAKES, FRONT {Bendix Spicer ES-165-6X} Air S-Cam Type, Heavy Duty Fabricated Spider, Fabricated Shoe, Single Anchor Pin, Size 16.5" X 6", 23,000-lb Capacity	35/0	35
4XDN	BRAKES, REAR {Bendix Spicer ES-165-8X} Air S-Cam Type, Heavy Duty Fabricated Spider, Fabricated Shoe, Single Anchor Pin, Size 16.5" X 8.625", 23,000-lb Capacity per Axle	0/138	138
4XEE	PARK BRAKE CHAMBERS, ADDITIONAL (2) Spring Brake Type	0/30	30
5710	STEERING COLUMN Tilting and Telescoping	0/0	0
5CBE	STEERING WHEEL 4-Spoke; 18" Dia., Black Leather Wrapped	-7/-1	-8
5PSA	STEERING GEAR {Sheppard M100} Power	0/0	0
6DGV	DRIVELINE SYSTEM {Dana Spicer} SPL350 Main Driveline with SPL250 Interaxle Shaft, for 6x4	17/16	33
7BES	AFTERTREATMENT COVER Polished Aluminum	9/2	11
7DXW	EXHAUST SYSTEM Horizontal Aftertreatment System, Frame Mounted Right Side Under Cab, for Dual Vertical Tail Pipes, Cab Mounted, Left Side Pipe is Non-Functional/Aesthetic Only	49/16	65
7SAP	ENGINE COMPRESSION BRAKE {Cummins} Interbrake For Cummins Signature/ ISX/X15 Engines; Furnished with Engine	0/0	0
7WBB	TAIL PIPE (2) Turnback Type, Bright	-3/-1	-4
7WBU	EXHAUST HEIGHT 11' 6"	4/0	4
7WDL	MUFFLER/TAIL PIPE GUARD (2) Bright Stainless Steel	0/0	0
8000	ELECTRICAL SYSTEM 12-Volt, Standard Equipment	0/0	0
	Includes : HAZARD SWITCH Push On/Push Off, Located on Instrument Panel to Right of Steering Wheel : HEADLIGHT DIMMER SWITCH Integral with Turn Signal Lever : PARKING LIGHT Integral with Front Turn Signal and Rear Tail Light : STARTER SWITCH Electric, Key Operated : STOP, TURN, TAIL & B/U LIGHTS Dual, Rear, Combination with Reflector : WINDSHIELD WIPER SWITCH 2-Speed with Wash and Intermittent Feature (5 Pre-Set Delays), Integral with Turn Signal Lever : WINDSHIELD WIPERS Single Motor, Electric, Cowl Mounted		
8695	SNOW SHIELD (2) Chrome; for Dual Air Horns	1/0	1
8836	HORN, AIR (2) Single Bell, Organ Tone, Extra Long, Chrome	4/0	4
8GHU	ALTERNATOR {Delco Remy 28SI} Brush Type, 12 Volt, 200 Amp Capacity, Pad Mount, with Remote Sense	3/0	3

0/0

0

BATTERY SYSTEM {Fleetrite} Maintenance-Free, (3) 12-Volt 1980CCA Total, Top Threaded Stud

8MSG

INTERNATIONAL®	<u>Vehicle Specifications</u> 2023 HX520 SFA (HX520)	October 2	22, 2021
<u>Code</u>	<u>Description</u>	F/R Wt	Carrier and Carrie
8RBZ	SPEAKER, AUXILIARY, CB RADIO with Jack for CB; Mounted Left Side Above Driver's Door	(lbs) 0/0	(lbs) 0
8RMV	SPEAKERS (2) 6.5" Dual Cone Mounted in Doors	0/0	0
8RNB	CB RADIO Accommodation Package, Header Mounted, Feeds from Accessory Side of Ignition Switch, Includes Power Source, One Antenna and Antenna Base with Wiring on Left Side Mirror	0/0	0
8RPB	RADIO, AUXILIARY CONTROLS Mounted in Steering Wheel, Radio Function Control Switch, Includes Volume Up/Down, Mute, Forward/Back and Bluetooth Answer/Disconnect	8/2	10
8RPP	ANTENNA Shark Fin, Roof Mounted	1/0	1
8RPS	RADIO AM/FM/WB/Clock/Bluetooth/USB Input/Auxiliary Input	3/0	3
8ТНН	AUX. TRAILER SOCKET {Phillips} 7-Way, with Battery Fed Circuit to Center Pin, with 25 Amp Fuse and Relay Controlled by Switch (with Indicator Light) Controlled by Accessory Side of Key Switch, Switch Mounted on Instrument Panel	7/0	7
8TKC	STOP, TURN, TAIL & B/U LIGHTS {Truck Lite} Super 44, with LED Lights for Stop, Turn and Tail Lights, Truck Lite Super 40 Lamps for Backup Lights, Less Power Module, Includes Incandescent License Plate Light, with Separate Rear Reflectors, Less Rubber Mount	-1/9	8
8VAY	HORN, ELECTRIC Disc Style	0/0	0
8VUS	BATTERY BOX COVER Polished Aluminum, Universal Cover that Covers Both Battery Box & DEF Tank	30/10	40
8WCK	POWER SOURCE, TERMINAL TYPE 2-Post	0/0	0
8WEZ	TURN SIGNAL SWITCH Self-Canceling	0/0	0
8WJN	BATTERY BOX Aluminum, with Plastic Cover, 30" Wide, 2-4 Battery Capacity, Mounted Left Side Under Cab	14/-5	9
8WRB	HEADLIGHTS ON W/WIPERS Headlights Will Automatically Turn on if Windshield Wipers are turned on	0/0	0
8WXB	HEADLIGHT WARNING BUZZER Sounds When Head Light Switch is on and Ignition Switch is in "Off" Position	0/0	0
8WXG	STARTING MOTOR {Mitsubishi Electric Automotive America 105P} 12-Volt, with Soft-Start	0/0	0
8XAH	CIRCUIT BREAKERS Manual-Reset (Main Panel) SAE Type III with Trip Indicators, Replaces All Fuses	0/0	0
8XHR	POWER SOURCE, ADDITIONAL Auxiliary Power Outlet (APO) with USB Port, Located in the Instrument Panel	1/0	1
8XJG	FOG LIGHTS (2) Clear Lens, Halogen, Rectangular, with White Light Source	2/0	2

HEADLIGHTS Halogen, with Daytime Running Lights

LOGOS EXTERIOR Model Badges

FRONT END Tilting, Composite

LOGOS EXTERIOR, ENGINE Badges

Mounted

QUARTER FENDERS for Rear Wheels, Mirror-Finished Stainless Steel, Frame

8XNZ

9505

9AAB

9AAE

9ASE

0/0

8/27

0/0

0/0

0/0

0

35

0

0

0

INTERNATIONAL®	Vehicle Specifications
	2023 HX520 SFA (HX520)

October 22, 2021

Code	<u>Description</u>	F/R Wt	
9HCN	GRILLE Chrome Vertical Accent Bars, with Black Mesh	(lbs) 0/0	(lbs) 0
9WAC	BUG SCREEN Mounted Behind Grille	5/0	5
9WBD	BUG DEFLECTOR Stainless Steel, Mounted on Hood	5/0	5
10021	CHASSIS COATING Corrosion Resistant E-Coat Primer Coating for Single Frame Rails	0/0	0
10060	PAINT SCHEMATIC, PT-1 Single Color, Design 100	0/0	0
10761	PAINT TYPE Base Coat/Clear Coat, 1-2 Tone	0/0	0
10ADT	COMMUNICATIONS MODULE Telematics Device with Over the Air Programming; Includes Two Year Data Plan	1/0	1
10BAE	LABEL, DEF "DEF ONLY"	0/0	0
10HJC	FIFTH WHEEL, AIR SLIDE {Fontaine SL7LWB825024} 24" Slide, Cast Top Plate, 8.25" Above Top of Frame, Left Hand Release	0/546	546
10WCY	SAFETY TRIANGLES	5/1	6
10WPU	MUD FLAP HOLDER Spring Loaded, Bright Finish, 45-Degree End, with Red and White Reflective Tape, Less Flaps	-4/24	20
10WSX	MUD FLAPS, REAR Black Poly, with International Logo, Less Holders	-3/13	10
11MGP	CLUTCH {Eaton Fuller ECA 1850} Self-Adjusting, 15.5" Dia Two-Plate, Cast Angle Spring, Ceramic, 7-Spring Damper with Pre-Damper, 2"-10 Tooth Spline, 1850 lb-ft Torque Capacity	0/0	0
12703	ANTI-FREEZE Red, Extended Life Coolant; To -40 Degrees F/ -40 Degrees C, Freeze Protection	0/0	0
12ETN	ENGINE, DIESEL {Cummins X15 500 V} Productivity Series, EPA 2021, 500HP @ 1900 RPM, 1850 lb-ft Torque @ 950 RPM, 2000 RPM Governed Speed, 512 Peak HP (Max)	0/0	0
12THT	FAN DRIVE {Horton Drivemaster} Two-Speed Type, Direct Drive, with Residual Torque Device for Disengaged Fan Speed	0/0	0
	Includes : FAN Nylon		
12VBA	AIR CLEANER Dual, Polished Stainless Steel, One Mounted on Each Side of Cowl Ahead of The Doors	30/6	36
12VHZ	EMISSION, CALENDAR YEAR {Cummins X15} EPA, OBD and GHG Certified for Calendar Year 2022	0/0	0
12WCX	HOSE CLAMPS, RADIATOR HOSES (Gates) Shrink Band Type	0/0	0
12WTA	FAN DRIVE SPECIAL EFFECTS Fan Cooling Ring with Fan Shroud Effects, Engine Mounted	0/0	0
12WYZ	RADIATOR DRAIN & FILL FITTING SPECIAL; To Vacuum Out or Fill the Cooling System from the Bottom of Radiator, for Use with Quick-Connect Radiator Drain Tool or Shop Coolant Evacuation-Fill System	0/0	0
12WZE	CARB IDLE COMPLIANCE Federal, Does Not Comply with California Clean Air Idle Regulations	0/0	0
12XBC	RADIATOR Aluminum, Welded, Down Flow, Front to Back System, 1325 Sqln, with 806 Sqln Charge Air Cooler	0/0	0

<u>Code</u>	<u>Description</u>	F/R Wt (lbs)	Tot Wt (lbs)
	Includes : RADIATOR HOSES Premium, Rubber		
12XCS	CARB EMISSION WARR COMPLIANCE Federal, Does Not Comply with CARB Emission Warranty	0/0	0
13GXD	TRANSMISSION, MANUAL {Eaton Fuller UltraShift+ FO-18E318B-MXP} 18- Speed Fully Automated Manual, Aluminum Clutch Housing, Overdrive, Electronic Shift Controls and Clutch Actuation, Air Range Shift, Internal Lube Oil Pump, Hill Start Aid	0/0	0
13VVET	TRANSMISSION SHIFT CONTROL Column Mounted Stalk Shifter, Not for Use with Allison 1000 & 2000 Series Transmission	1/0	1
13WGJ	OIL COOLER MANUAL TRANSMISSION Water to Oil Type Included in Radiator End Tank (REQUIRES TRANSMISSION LUBE PUMP)	0/0	0
13WLX	TRANSMISSION OIL {EmGard 40W} Synthetic; 22 thru 33.99 Pints	0/0	0
13XAA	PTO CONTROL, DASH MOUNTED For Customer Provided PTO; Includes Switch, Electric/Air Solenoid, Piping and Wiring	0/0	0
14862	PDL WARNING BUZZER Power Divider Lock	0/0	0
14899	SUSPENSION AIR CONTROL VALVE Pressure Release Control In Cab	0/0	0
14HRL	AXLE, REAR, TANDEM {Meritor RT-46-160P} Single Reduction, 46,000-lb Capacity, with Lube Oil Pump, Driver Controlled Locking Differential in Forward-Rear and Rear-Rear Axle, 200 Wheel Ends . Gear Ratio: 4.10	0/452	452
14UNX	SUSPENSION, REAR, AIR, TANDEM {Hendrickson PRIMAAX EX} 46,000-lb Capacity, 55" Axle Spacing, 9.0" Ride Height, with Shock Absorbers	0/73	73
14WBN	DIFF. SWITCH CONTROLS Two Independent Switches for Control Traction Differentials on Tandem Rear Axles, Mounted on Dash	0/0	0
15DXC	FUEL TANK (2) Non-Polished Aluminum, 24" Dia, 80 US Gal (303L); Total Capacity 160 US Gal (606L), with Dual Supply and Return Lines, Less Equalizer Line, Mounted Left and Right Side, Back of Cab	50/78	128
15LKU	FUEL/WATER SEPARATOR {Racor} Fuel Pre-Filter and Filter Base, Includes Water-In-Fuel Sensor	0/0	0
15LNA	FUEL HEATER {Cummins} Plumbing for Thermal Recirculation Valve (TRV) Mounted to Cummins X15 Engines, Thermostatically Controlled	0/0	0
15WDY	DEF TANK 15.9 US Gal (60L) Capacity, Frame Mounted Outside Left Rail, Under Cab	4/0	4
16030	CAB Conventional, Day Cab	0/0	0
	Includes : CAB REAR SUSPENSION Air		

- : CAB REAR SUSPENSION Air
- : CLEARANCE/MARKER LIGHTS (5) LED Roof Mounted
- : COAT HOOK, CAB Located on Rear Wall, Centered Above Rear Window
- : CONSOLE, CENTER Includes Two Cup Holders and One Additional Storage Area
- : CONSOLE, OVERHEAD Molded Plastic with Dual Storage Pockets, Retainer
- Nets and CB Radio Pocket; Located Above Driver and Passenger
- : COURTESY LIGHT (2) Driver and Passenger Door Mounted : DOME LIGHT, CAB Rectangular, Door and Instrument Panel Mounted Switch
- Activated, Timed Theater Dimming, Center Mounted, Integral to Console
- : FLOOR COVERING Rubber, Black
- : GLASS, ALL WINDOWS Tinted

<u>Code</u>	<u>Description</u>	F/R Wt (lbs)	Tot Wt
	: GRAB HANDLE, CAB INTERIOR (1) "A" Pillar Mounted, Passenger Side : GRAB HANDLE, CAB INTERIOR (4) "B" Pillar and Door Mounted, Two Each Side : READING LIGHT, CAB Located in Overhead Console : STORAGE POCKET, DOOR (2) Full Length, Driver and Passenger Door	(105)	(105)
16BAM	AIR CONDITIONER with Integral Heater and Defroster	0/0	0
	<u>Includes</u> : HOSE CLAMPS, HEATER HOSE Mubea Constant Tension Clamps		
16GEG	GAUGE CLUSTER Premium Level; English with English Electronic Speedometer	0/0	0
	Includes : GAUGE CLUSTER DISPLAY: Base Level (3" Monochromatic Display), Premium Level (5" LCD Color Display); Odometer, Voltmeter, Diagnostic Messages, Gear Indicator, Trip Odometer, Total Engine Hours, Trip Hours, MPG, Distance to Empty/ Refill for : GAUGE CLUSTER Speedometer, Tachometer, Engine Coolant Temp, Fuel Gauge, DEF Gauge, Oil Pressure Gauge, Primary and Secondary Air Pressure : WARNING SYSTEM Low Fuel, Low DEF, Low Oil Pressure, High Engine Coolant Temp, Low Battery Voltage (Visual and Audible), Low Air Pressure (Primary and Secondary)		
16HCS	GAUGE, TEMPERATURE, AMBIENT Sensor Wiring with Display Unit Mounted in Cluster	0/0	0
16HGG	GAUGE, OIL TEMP, ENGINE	1/0	1
16HGJ	GAUGE, OIL TEMP, MANUAL TRAN for Manual Transmission	1/0	1
16HGN	GAUGE, AIR APPLICATION	1/0	1
16HKB	GAUGE, MANIFOLD PRESSURE Data Link Driven; Mounted in Instrument Panel, Includes Controller Module	0/0	0
16HKC	GAUGE, AIR CLEANER RESTRICTION (Filter-Minder) Under Hood Cleaner Mounted with Internal Switch, with Text Message in Cluster	0/0	0
16HKT	IP CLUSTER DISPLAY On Board Diagnostics Display of Fault Codes in Gauge Cluster	0/0	0
16LWM	SEAT, DRIVER {ISRI} Series 400, Air Suspension, High Back, Mordura, Double Chamber Lumbar, Heat, Inboard Armrest, Suspension Cover, Fore/Aft Isolator, Cushion Extension, Seat Tilt, Memory Quickdown	0/0	0
16SDC	GRAB HANDLE, EXTERIOR (2) Chrome, Towel Bar Type, with Anti-Slip Rubber Inserts, for Cab Entry Mounted Left and Right Side at B-Pillar	6/0	6
16SNV	MIRRORS (2) Aero Pedestal, Power Adjust, Heated, Turn Signals, Bright Heads, Black Arms, 6.5" x 14" Flat Glass, Includes 6.5" x 6" Convex Mirrors, for 102" Load Width	0/0	0
	Notes : Mirror Dimensions are Rounded to the Nearest 0.5"		
16SNY	MIRROR, CONVEX, HOOD MOUNTED (2) Right and Left Sides, Bright, 7.5" x 7"	11/-1	10
16SRM	SEAT, PASSENGER {National} Non Suspension, High Back with Integral Headrest, Mordura Cloth, with Fixed Back, with Under Seat Storage	29/11	40
16UZJ	STORAGE, REAR WALL Storage Pocket, Located on Back Wall Between Driver and Passenger Seats	3/0	3
16VCC	SEAT BELT All Orange; 1 to 3	0/0	0

Vehicle Specifications 2023 HX520 SFA (HX520)

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<u>Code</u>	<u>Description</u>	2000	Tot Wt
16VVB	CAB INTERIOR TRIM Diamond Elite, for Day Cab	(lbs) 0/0	(lbs) 0
	Includes : DOOR TRIM, INTERIOR Bright Handle : INSTRUMENT PANEL TRIM Black with Woodgrain Accent, Black Gauges with Chrome Bezels : SUN VISOR (4) Padded Vinyl, 2 Moveable (Front-to-Side) Primary Visors and 2 Flip-down Auxiliary Visors; Vanity Mirrors and Toll Ticket Straps Driver and Passenger Sides		
16WJU	WINDOW, POWER (2) and Power Door Locks, Left and Right Doors, Includes Express Down Feature	0/0	0
16WKZ	KEYLESS ENTRY SYSTEM REMOTE with Panic and Auxiliary Buttons, Includes One Key Fob (Transmitter)	2/0	2
16WLM	HOURMETER, PTO for Customer Provided PTO; with Indicator Light and Hourmeter in Gauge Cluster Includes Return Wire for PTO Feedback Switch	2/0	2
16WLS	FRESH AIR FILTER Attached to Air Intake Cover on Cowl Tray in Front of Windshield Under Hood	0/0	0
16XBZ	MODESTY PANEL Painted Body Color, with LED Lights, for Day Cab	0/0	0
16XJP	INSTRUMENT PANEL Wing Panel	0/0	0
16XWE	SUNSHADE, EXTERIOR Bright Finish, with Integral Clearance/Marker Lights	18/3	21
16ZHU	ACCESS, CAB AND FRAME Aluminum, Driver & Passenger Sides, Two Steps per Door; Left Side Frame Access Step, Includes One Deck Plate and Grab Handle, for use with Day Cab or Sleeper Cab	-46/-9	-55
27DWL	WHEELS, FRONT {Accuride 42362} DISC; 24.5x8.25 Rims, Extra Polish Aluminum, 10-Stud, 285.75mm BC, Hub-Piloted, Flanged Nut, with Steel Hubs	-34/0	-34
28DWL	WHEELS, REAR {Accuride 42362} DUAL DISC; 24.5x8.25 Rims, Extra Polish Aluminum, 10-Stud, 285.75mm BC, Hub-Piloted, Flanged Nut, with Aluminum Hubs	0/-136	-136
7384225417	(8) TIRE, REAR 11R24.5 Load Range H HDL2 DL (CONTINENTAL), 468 rev/mile, 75 MPH, Drive	0/232	232
7384225443	(2) TIRE, FRONT 11R24.5 Load Range H ECOPLUS HS3+ (CONTINENTAL), 473 rev/mile, 75 MPH, All-Position	26/0	26
810000	FIFTH WHEEL LOCATION On Rear Axle Centerline	0/0	0
	Services Section:		
40132	WARRANTY Standard for HX520, HX620, Effective with Vehicles Built January 1, 2021 or Later, CTS-2015B	0/0	0
	Total Component Weight:	9978/8875	18853
	Fuel and Wash	0/0	0
	Dual Purpose Wet Line Kit	0/0	0
	Aluminum Cab Guard	0/0	0
	60" Long Light Bar with Warning Lights, Work Lights, Stop Lights, Tail Lights, and Turn Signals	0/0	0

INTERNATIONAL®

Vehicle Specifications 2023 HX520 SFA (HX520)

October 22, 2021

Code

Description

 $\frac{\text{F/R Wt}}{\text{(lbs)}} \ \frac{\text{Tot Wt}}{\text{(lbs)}}$

Total Goods Purchased:

0/0 0

The weight calculations included in this proposal are an estimate of future vehicle weight. The actual weight as manufactured may be different from the estimated weight. Navistar, Inc. shall not be liable for any consequences resulting from any differences between the estimated weight of a vehicle and the actual weight.

Electronic Parameters Summary 2023 HX520 SFA (HX520)

(0012ETN) ATTACHMENTS: 0016BAM 0012THT 0011MGP 0007SAP

<u>Parameter</u>	Value	<u>UOM</u>
Max Accelerator Vehicle Speed	75	MPH
Road Speed Governor Upper Droop	0	MPH
Road Speed Governor Lower Droop	3	MPH
Driver Initiated Override (DIO)	N, DISABLE FEATURE OR FUNCTION	N/A
DIO Maximum Road Speed Delta	3	MPH
DIO Maximum Distance	30	MILES
Max Engine Speed No Veh Speed Sensr	1728	RPM
LBSC Enable	N, DISABLE FEATURE OR FUNCTION	N/A
LBSC - Engine Speed Breakpoint	1650	RPM
Fuel Economy Adjustment Factor	0, BALANCED FUEL ECONOMY	N/A
Gear Down Protection Enable	Y, ENABLE FEATURE OR FUNCTION	N/A
GDP - Heavy Load Vehicle Speed	55	MPH
GDP - Light Load Vehicle Speed	50	MPH
Driver Reward Enable	N, DISABLE FEATURE OR FUNCTION	N/A
Driver Reward Mode Fuel Economy - Expected Level	2, ROAD SPEED GOVERNOR & CRUISE CONTROL 7.00	N/A MPG
Fuel Economy - Good Level	7.25	MPG
Fuel Economy - Best Level	7.50	MPG
% Idle Time - Expected Level	20	WFG %
% Idle Time - Good Level	15	%
% Idle Time - Best Level	10	%
Speed Reward - Expected Level	0	MPH
Speed Reward - Good Level	0	MPH
Speed Reward - Best Level	0	MPH
Speed Reward - Penalty Level	0	MPH
Idle Speed Adjustment Enable	N, DISABLE FEATURE OR FUNCTION	N/A
Low Idle Speed	600	RPM
Idle Shutdown Enable	Y, ENABLE FEATURE OR FUNCTION	N/A
ISD Time Before Shutdown	5.0	MIN
ISD Percent Engine Loading	50	%
ISD In PTO	N, DISABLE FEATURE OR FUNCTION	N/A
ISD Manual Override	N, DISABLE FEATURE OR FUNCTION	N/A
ISD With Parking Brake Set	N, DISABLE FEATURE OR FUNCTION	N/A
ISD Ambient Temperature Override	N, DISABLE FEATURE OR FUNCTION	N/A
ISD Cold Ambient Air Temperature	30	F
ISD Intermediate Ambient Air Temp	40	F
ISD Hot Ambient Air Temperature	81	F
ISD Manual Override Inhibit Zone En	N, DISABLE FEATURE OR FUNCTION	N/A
ISD Hot Ambient Automatic Override	Y, ENABLE FEATURE OR FUNCTION	N/A F
ISD Engine Coolant Temp Threshold Smart Coast Enable	53 V ENABLE EFATURE OR EUNCTION	r N/A
Smart Coast Criable Smart Coast Operating Mode	Y, ENABLE FEATURE OR FUNCTION 2, SMART COAST OPERATING MODE IS CRUISE CONTROL	N/A
Cruise Control Enable	Y, ENABLE FEATURE OR FUNCTION	N/A
CC Maximum Vehicle Speed	75	MPH
CC Save Set Speed	N, DISABLE FEATURE OR FUNCTION	N/A
CC Upper Droop	0.0	MPH
CC Lower Droop	3.0	MPH
CC Auto Resume	N, DISABLE FEATURE OR FUNCTION	N/A
CC Ovrspd Retard Activation Enable	Y, ENABLE FEATURE OR FUNCTION	N/A
CC Overspeed for Max Retarder	2.0	MPH
CC Overspeed for Min Retarder	0.0	MPH
CC Engine Brake Swtch Bypass Enable	N, DISABLE FEATURE OR FUNCTION	N/A
Retarder - Min Vehicle Speed	2	MPH
Retarder - Delay Time	1.0	SEC
Retarder - Service Brake Activation	Y, ENABLE FEATURE OR FUNCTION	N/A

INT	FR	N	ın	N	1 0

Electronic Parameters Summary 2023 HX520 SFA (HX520)

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Force Fan On With Retarder	N, DISABLE FEATURE OR FUNCTION	N/A	
Engine Fan Min On Time For AC	30	SEC	
Remote Accelerator Enable	N, DISABLE FEATURE OR FUNCTION	N/A	
Remote Accelerator Mode	1, REMOTE ACCELERATOR PEDAL OR LEVER WITH TRANS	N/A	
PTO Enable	VERIFICATION	N/A	
PTO In Cab Mode	N, DISABLE FEATURE OR FUNCTION Y, ENABLE FEATURE OR FUNCTION	N/A N/A	
Remote PTO Enable	N, DISABLE FEATURE OR FUNCTION	N/A	
Remote Station PTO Enable	N, DISABLE FEATURE OR FUNCTION	N/A	
PTO Max Engine Speed	2000	RPM	
PTO Min Engine Speed	600	RPM	
PTO Maximum Engine Load	800	LB-FT	
PTO Max Vehicle Speed	2	MPH	
PTO Accelerator Override	N, DISABLE FEATURE OR FUNCTION	N/A	
PTO Accel Override Max Engine Speed	2030	RPM	
PTO Clutch Override	N, DISABLE FEATURE OR FUNCTION	N/A	
PTO Service Brake Override	Y, ENABLE FEATURE OR FUNCTION	N/A	
PTO Parking Brake Interlock Mode	3, PTO PRK BRK INT TYPE SET TO ALL	N/A	
PTO Transmission Neutral Interlock	N, DISABLE FEATURE OR FUNCTION	N/A	
PTO Eng Spd Limit w/VSS Limit	N, DISABLE FEATURE OR FUNCTION	N/A	
PTO Ignore Vehicle Speed Sensor	N, DISABLE FEATURE OR FUNCTION	N/A	
PTO Resume Switch Speed	925	RPM	
PTO Set Switch Speed	850	RPM	
PTO Additional Switch Speed	1000	RPM	
PTO Ramp Rate	100	RPM/SEC	
Remote PTO Number of Speed Settings		N/A	
Remote PTO Speed Setting 1	600	RPM	
Remote PTO Speed Setting 2	600	RPM	
Remote PTO Speed Setting 3	600	RPM	
Remote PTO Speed Setting 4	600	RPM	
Remote PTO Speed Setting 5	600	RPM	
Remote Station PTO Resume Sw Spd	750 700	RPM	
Remote Station PTO Set Switch Speed Remote Station PTO Addition Sw Spd	800	RPM RPM	
Transmission Driven PTO	N, DISABLE FEATURE OR FUNCTION	N/A	
Transmission Driven PTO Type	2, TRANSMISSION DRIVEN IRREGULAR LOAD	N/A	
Powertrain Protection Enable	N, DISABLE FEATURE OR FUNCTION	N/A	
Max Torque Allow By Axle/Driveshaft	32744	LB-FT	
Max Torque in Top Gear Range	5000	LB-FT	
Max Torque in Int. Gear Range	5000	LB-FT	
Max Torque in Low Gear Range	5000	LB-FT	
Max Torque w/o Vehicle Speed	5000	LB-FT	
Lowest Gear of Top Gear Range	2.00	N/A	
Lowest Gear of Int. Gear Range	10.00	N/A	
Lowest Gear of Low Gear Range	16.00	N/A	
Engine Protection Shutdown	Y, ENABLE FEATURE OR FUNCTION	N/A	
Engine Protection Restart Inhibit	Y, ENABLE FEATURE OR FUNCTION	N/A	
Engine Prot Coolant Level Shutdown	N, DISABLE FEATURE OR FUNCTION	N/A	
Sudden Veh Speed Decel Threshold	6.96	MPH	
Trip Information Vehicle Ovrspeed1	82	MPH	
Trip Information Vehicle Ovrspeed2	84	MPH	
Veh Speed Sensor Anti Tamper Level	0, LOW LEVEL	N/A	
Maintenance Monitor Enable	N, DISABLE FEATURE OR FUNCTION	N/A	
Maintenance Monitor Operating Mode	0, MAINTENANCE MONITOR AUTOMATIC MODE OF OPERATION	N/A	
Maintenance Monitor Alert Percent	90	%	
Maintenance Monitor Distance	15000	MILES	
Maintenance Monitor Fuel	9090	GALLONS	
Maintenance Monitor Time	800	HOURS	

INTERNATIONAL®	Electronic Parameters Summary 2023 HX520 SFA (HX520)	October 22, 2021
Maintenance Monitor Interval Factor	2.00	N/A
Master Password	000000	N/A
Adjustment Password	000000	N/A
Reset Password	000000	N/A
Maximum Start Gear	6	N/A
Default Start Gear	3	N/A
Auto Neutral Tone	0, DISABLE FEATURE OR FUNCTION	N/A
Hold Mode Gear	0	N/A
Shift Response	4, FAST	N/A

These Electronic Parameters have been successfully finalized

HEAVY DUTY LOW BOY TRACTOR OPTION E

CLUTCH EFFECTS Hydraulic Clutch Actuation System, with Air Assist - Due to Automated Manual Transmissions Requested in Specs – This Option Is Not Available Due to Automated Manual Transmission Not Requiring a Clutch

Wide track front axle with King Pin centers greater than 71" for improved turn angle and maneuverability

Threaded Spring bushings in lieu of rubber for service inspection

Turn angle greater than 38 degrees in both directions with 425 Tires required for job site maneuverability and service access

Manual reset circuit breakers on all circuits over 5 amps where possible, except headlight and Wiper motor circuits which shall be protected using continuous reset circuit breakers to allow continued operation during a momentary overload for trouble shooting convenience and circuit protection

Electrical Circuit Breaker Panel (No Tools Needed for Access) shall be located inside the cab to prevent exposure to corrosive elements

1 Piece Windshield with a surface area of 2,385 Sq. In.

Measurement from center of fuel pedal to back of cab wall 46.5 inches

62" Forward Door Opening, Hinges Located at Front Edge of Door. Door Latch System is Removeable as a Module

Windshield Swept Surface Area 900 Sq. In.

Wide Track Front Axle with Up To 40 Degree Wheel Cut with 425 Tires (Left and Right)

F: Single canister after treatment

Light weight, compact design

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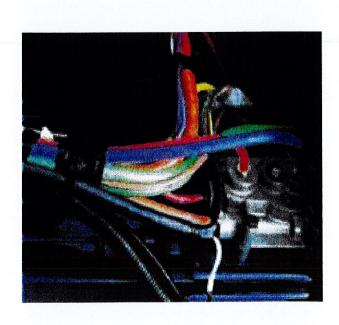
- 80% less time required to replace
- Significant uptime benefit over EGR, incremental benefit over dual canister SCR



Vertical-vertical is available (07BLX)

Serviceability

- and air lines installed after chassis is painted Color-coded and continuously numbered wiring
- downtime Quality Connect air lines for fewer leaks and less



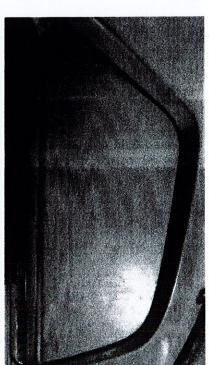
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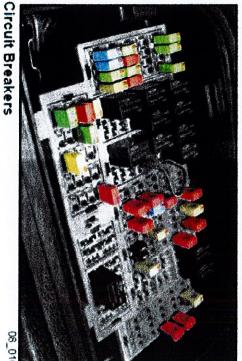
F: Fuse / Circuit Breaker panel

- In the top of dash on passenger side
- Gutter

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- Easy access to circuit breakers (STD) while providing a flat service for writing
- The gutter protects components against liquids





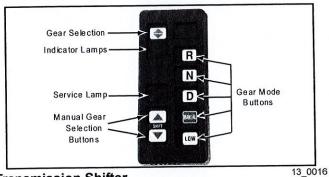


13a • TRANSMISSION

Manual Transmission Specifications

Fully Automated Manual Transmission – 18-Speed "UltraShift+" (Continued)

Feature	Code	13GXB	13GXD	13GXH	13GTJ	
Manufacturer/		Eaton Fuller	Eaton Fuller	Eaton Fuller	Eaton Fuller	
Model Number		FO-14E318B-MXP	FO-18E318B-MXP	FO-18E318B-VXP	FO-20E318B-MXP	
GCWR	(lbs.)	110,000	140,000	140,000	150,000	
GVWR	(lbs.)	110,000	140,000	140,000	150,000	
Ratios & % Split	()		Ratio	% Split		
to Next Lower	Low	,	14.40	17		
Gear	Low		12.29	44		
ou.	1st	,	8.56	17		
	1st		7.26	20		
	2nd		6.05	17		
	2nd		5.16	18		
	3rd		4.38	17		
	3rd		3.74	17		
	4th		3.20	17		
	4th		2.73	20		
	Range Shift					
	5th		2.28	18		
	5th		1.94	20		
	6th		1.62	17		
	6th		1.38	18		
	7th		1.17	17		
	7th		1.00	16		
	8th		0.86	18		
	8th	•	0.73	0		
	Low Rev		15.06			
	Low Rev		12.85			
	Hi Rev		4.03			
	Hi Rev		3.43			
	Overall					
PTO Opening						
PTO Gear Speed	(% of Engine RPM)			79		
Gearing	•					
Synchronizers						
Nominal Torque C	Capacity (lb-ft)	1450	1850	1850	2050	
Case Material	- worthood w wooder.		Gre	ey Iron		
Clutch Housing N	laterial ^[2]		Alu	minum		
Dry Weight ^[1]	(lbs.)	978.0	978.0	978.0	978.0	
Lubricant Capacity	(Pints)	28.0	28.0	28.0	28.0	
Comments						



Transmission Shifter

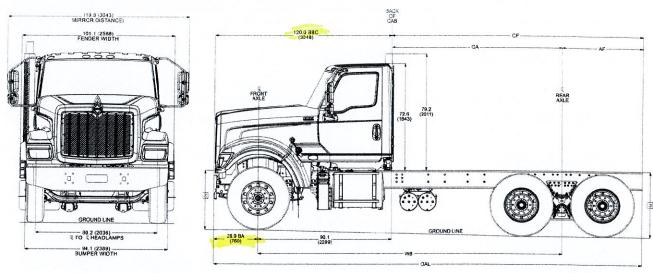
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STANDARD CHASSIS SPECIFICATIONS

Rati	ng	Standard (lbs.)	Maximum (lbs.)
GAW	front	12,000	20,000
OAW	rear	40,000	70,000
GVW	total	52,000	90,000

HX520 SFA 6x4

NOTE: Model Code and Wheelbase Must Be Specified on Order.



HX520_front

HX520_day_cab_6x4_lsv

Wheelbase	Cha	Chassis Weight (lbs.) **				ions (in.)	Turning Radius		
(in.)	Front	Rear	Total	CA	CF	AF	OAL	Curb Clearance	Wall Clearance
197	8,886	7,472	16,358	107.0	160.0	53.0	280.0	33 ft. 6 in.	34 ft. 7 in.

NOTE: Chart data based on vehicle with standard equipment. Artwork may show some optional equipment.

- * Dimension data and optional add-on weight for this model is based on the 197.0" wheelbase unless otherwise noted.
- ** Weight includes standard chassis, standard tires, oil and water, but less fuel.
- [2] Frame Height at centerline of front axle: unloaded 37.85", loaded 35.92"
- [3] Frame Height at centerline of rear axle: unloaded 42.75", loaded 40.85"

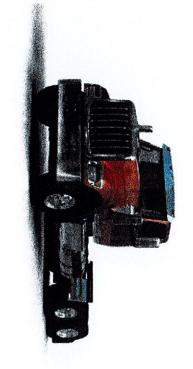


F: Hood

- Raised "crown" appearance
- Increased visibility



- 3 -piece design lends itself to easy repair when needed.
- Industry proven DCPD material.



F: Cab

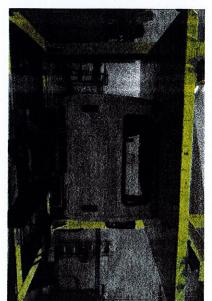
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Steel construction

Ö

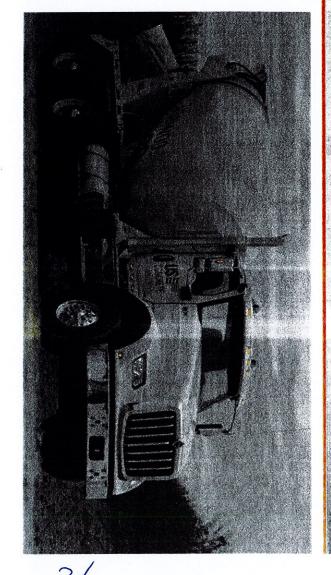
- Easier and lower cost to repair than aluminum
- Exceeds both SAE J2422 and European safety standards for roof crush test strength





F: Windshield

- Curved windshield
- One piece design
- Bonded in design



Windshield

- 2,385 ln² 185 ln² more than previous HX models
- 16VSL Heated

Ö

- Excellent visibility
- Eliminates blind spot and leak path found on 2 piece Freightliner
- Better sealing than roped in designs

CAB INTERIOR | cab size and dimensions | key numbers



CAB INTERIOR cab size and dimensions				
Series	HX Series	HX Series 2021	Peterbilt 567	Kenworth T880
Width				
A-pillar to A-pillar at Dash	68.5"	69.25"	66"	66.5"
A-pillar to A-pillar at Roof	67.5"	66"	66.75"	66.75"
B-pillar to B-pillar at Dash	66.75"	72"	70.5"	68.5"
B-pillar to B-pillar at Roof	67"	68.5"	70.5"	70.25"
Width at Shoulder Level	74.25"	78"	78.25"	78.5"
Width at Hip Level	68.25"	72.5"	70.75"	67.25"
Centerline of Seat to Door	15.5"	14"	15.5"	14.25"
Depth				
A-pillar to BOC at Dash	42.5"	44.5"	47"	47.25"
A-pillar to BOC at Roof	36.5"	36.5"	39"	40.5"
Fuel Pedal Center to Rear Wall	44"	46.75"	43.25"	43"
Height				
Floor to Roof at Seat Edge	56"	56.5″	58.5"	\$8.5"
Floor to Roof at Dash Edge	52.5"	52"	54.5"	54.5"
	57"	56.75"	59.5"	60.5"
Floor to Roof at B-pillar				

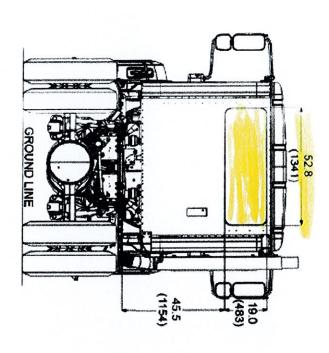
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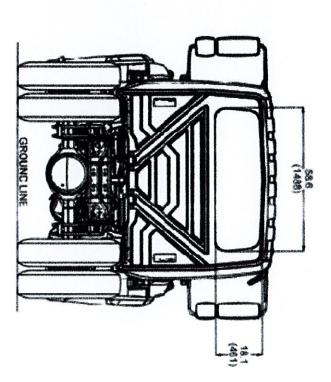
Orange text denotes the best dimension for the respective attribute

Key Advantages — The HX Series 2021 cab is wider at the dash than the 567 and over three inches wider than the T880. It is also wider at the hips than the Peterbilt 567 and over five inches wider than the T880. Cab depth also shows the HX Series 2021 is more than three inches deeper from the fuel pedal to rear wall (the back of cab.) than both the 567 and T880.

HX = 648 sq in HV = 800 sq in

6" wider and 23% larger overall





Current HX

Rear Window Glass

16XDD – Polycarbonate Shatter Resistant

2022 HX

FRAMES • 01

AXLE CONFIGURATION

An axle configuration feature is required on all HX models.

Standard

01AND

AXLE CONFIGURATION (Navistar) 6x4

Optional

01ANF

AXLE CONFIGURATION (Navistar) 8x6 Tridem

FRAMES

FRAME RAILS

Crossmembers and components attached to the frame are bolted to the web of the frame rails to produce a clean, straight rail top with no bolt heads or rivets to interfere with equipment mounting.

Huck-Spin fasteners are used for chassis assembly in lieu of conventional threaded fasteners. Huck-Spin fasteners will meet the ultimate tensile strength values and clamp load levels achievable with our type-8 flange threaded fasteners. The Huck-Spin fasteners also have flanged faces.

The Huck-Spin fastener is directly tensioned, rather than indirectly, through application of torque. The direct tensioning of the Huck-Spin fastener results in more consistent tightness of joints due to more consistent clamp loads.

During installation, the Huck-Spin collars are swagged on to the pin grooves. This type of installation results in high resistance to collar rotation and vibrational loosening.

Type-8 flangehead threaded fasteners will be used interchangeably with Huck-Spin fasteners in service. Type-8 flange threaded fasteners will continue to be used for manufacturing assembly where it is not feasible to use Huck-Spin fasteners due to accessibility or other plant considerations.

M Standard

01CGC

FRAME RAILS Heat Treated Alloy Steel (120,000 PSI Yield); 12.250" x 3.380" x 0.375" (304.8mm x 85.6mm x 9.5mm); 550.0" (13970mm) Maximum OAL

🏿 🐧 Optional

01CGD

FRAME RAILS Heat Treated Alloy Steel (120,000 PSI Yield); 12.50" x 3.750" x 0.500" (317.5mm x 95.25mm x 12.7mm); 480.8" (12212mm) Maximum OAL

01CAG

FRAME RAILS Heat Treated Alloy Steel (120,000 PSI Yield); 10.250" x 3.610" x 0.375" (260.4mm x 91.7mm x 9.5mm); 456.0" (11582mm) Maximum OAL

01CBU

FRAME RAILS Heat Treated Alloy Steel (120,000 PSI Yield); 10.125" x 3.580" x 0.312" (257.2mm x 90.9mm x 8.0mm); 480.0" (12192) Maximum OAL

FRAME RAILS WITH TAPERED REAR

Optional

01616

FRAME RAILS WITH TAPERED REAR



Tapered Rear Frame

01_03

HX® Series

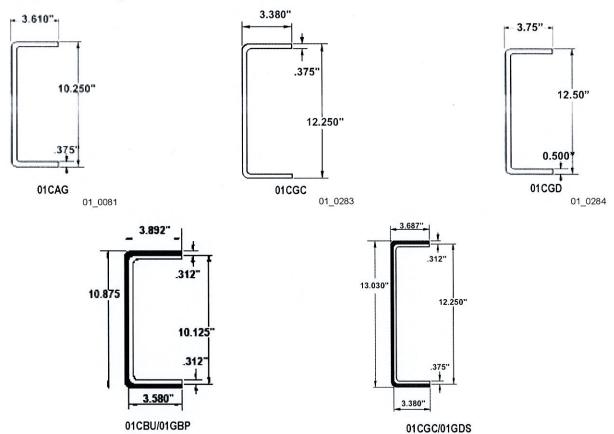
October 2021

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FRAMES • 01

■ FRAME RAIL CROSS-SECTION SPECIFICATIONS

NOTE: Dark area represents frame reinforcement.



Frame Key	Dimensions (Inches)			Weight Per Rail/Per	Yield Strength	Material #	Section Modulus ^[1] (Inches ³)	Resisting Bending Moment (InLbs.)
Code	Depth	Width	Thickness	Pair (LbsIn.)	Nominal (psi)	material #	Nominal	Design
				Straight	Channel Side Rail	<u> </u>		
01CAG	10.250	3.610	0.375	1.71/3.42	120,000	С	17.03	2,037,600
01CGC	12.250	3.380	0.375	1.87/3.74	120,000	С	21.01	2,521,200
01CGD	12.500	3.750	0.500	2.58/5.16	120,000	С	29.47	3,536,400
			Straight Ch	annel Side Rail v	vith Outer Full Cha	nnel Reinforc	ement	
01CBU	10.125	3.580	0.312	2.95/5.90	120,000	С	29.84	3,580,800
01GBP	10.813	3.893	0.312	2.95/5.90	120,000	С	29.04	3,560,600
01CGC	12.250	3.380	0.375	3.56/7.12	120,000	С	40.45	4,854,000
01GDS	13.030	3.687	0.312	3.30/7.12	120,000	С	40.45	4,034,000

NOTES:

C = Heat Treated Alloy Steel

[1] = Section Modulus: Nominal calculated using design dimensions – indicates the design load capacity of the frame.

01_0338

[2] = Reinforcement dimensions and specifications are shown in italics.

25

01_0285

NORTH AMERICAN HEAVY-DUTY TRUCK COVERAGES.

Cummins Heavy-Duty Base Engine Warranty coverage for the X15 Efficiency Series, X15 Performance Series and ISX12/X12 is better and more comprehensive than ever.

From the block casting to the injectors, virtually everything is covered for two years/250,000 miles (402,336 km), whichever comes first. That includes the aftertreatment system.

Plus, we continue to offer a variety of comprehensive extended coverage plans on all Cummins Heavy-Duty engines, for added security. These protection plans provide financial peace of mind, insuring you against unforeseen expenses for years to come. And they can be included in the financing of your new truck for just dollars a day.

Cummins Extended Coverage plans are honored at all authorized Cummins service locations and backed by Cummins Care. No matter where your business takes you, you've always got a Cummins-authorized service facility nearby, with over 3,700 locations in North America. You can be assured that every contingency is covered.

X15, ISX12/X12 Base Warranty.

There's no greater assurance of quality. A product's warranty is ironclad proof that you can take to the bank, especially when it's a 2-year/250,000-mile (402,336 km) warranty on a Cummins Heavy-Duty X15 or ISX12/X12 engine. Virtually everything is included in this standard warranty with no deductible:

- 100 percent parts and labor on warrantable failures*
- Travel or towing when an engine is disabled by a warrantable failure
- Includes aftertreatment

*Warrantable failures are those due to defects in Cummins material or factory workmanship. Refer to legal bulletins for specific details.

X15 and ISX12/X12 Extended Coverage Plans.

PROTECTION PLAN 1

You can plan your maintenance and repair budgets with confidence when you've got extended coverage for your Heavy-Duty engines. Protection Plan 1 is our most comprehensive package, including the turbocharger, water pump, fuel injectors, air compressor and fuel pump for a variety of year and mileage options ranging from three to five years and 100,000 to 500,000 miles (160,934-804,672 km) for the X15 Performance Series and ISX12/X12, and from three to six years and 100,000 to 600,000 miles (160,934-965,606 km) for the X15 Efficiency Series. Mileage range may vary by engine and length of coverage. Contact your local distributor or dealer for duration details to choose the plan that best meets your equipment trade cycle and financial goals.

Items covered under Protection Plan 1 include:

- Internal components and major engine systems, including the turbocharger, water pump, fuel injectors*, flywheel, wiring harnesses, front gear housing and thermostat
- Registered parts and labor on covered failures
- Travel or towing when an engine is disabled by a warrantable failure is covered when you purchase Plan 1 coverage with the travel option

*Does not include hydrocarbon doser injector.





LIMITED WARRANTY FOR HX® MODELS

*Effective with vehicles built January 1, 2021 or later

in material or workmanship, in normal use and service, with new or ReNEWed® parts, based on the Component Coverages below. Exceptions are listed below: Navistar, Inc., at its option, will repair or replace any part of this vehicle that proves defective

Unlimited Unlimited	6 12	Brightwork, Chassis Paint and Corrosion (other than Cab) Hood/Cab Paint
Miles Km (000)	Months	MISCELLANEOUS COVERAGE
300/480	36	Transmission
300/480	36	Rear Axle and Differential
300/480	36	Front Axle Assembly
		Rear Axle Weight Ratings of 52,000 lb and Less
Unlimited	12	Transmission
Unlimited	12	Rear Axle and Differential
Unlimited	12	Front Axle Assembly
		Rear Axle Weight Ratings Greater than 52,000 lb
Miles Km (000)	Months	DRIVETRAIN COVERAGE
100/160	60	International A26 Engine
		Rescue Application Only (Fire Truck, Ambulance, Emergency)
		intake manifold castings, and gear train gears.
		Major Components are cylinder block, main bearing bolts, cylinder head casting and canscrews crankshaft camshaft cam follower connecting to descend the construction of the control of the
500/800	60	International A26 Major Components
Unlimited	24	International A26 Engine
Miles Km (000)	Months	ENGINE COVERAGE
Unlimited	120	Cab/cow/ perforation corrosion
Unlimited	120	Cab/cowl structure
Cillilling	00	Steel Cab
Omminad	6	Cab/cowl perforation corrosion
Ilalimited	60	Cab/cowl structure
Unlimited	60	Frame side rails Aluminum Cab
(000)	Months	CHASSIS COVERAGE
MANUM		
		WARRANTY EXCEPTIONS
		Note: Items not listed in warranty exceptions follow base warranty.
Unlimited	ω	Towing (First 90 days see below) (Vehicle Down Situations Only)
Unlimited	24	Towing (Vehicles with A26 engine failures only)
Unlimited	24	Towing (Vehicles with N13 engine failures only)
Unlimited	12	Basic Vehicle Warranty (See exceptions listed below)
(000)	Months	BASIC VEHICLE COVERAGE (all coverage are whichever occurs first)
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Adjustments and Maintenance (such as aim headlights, adjust brakes/clutch, adjust steering system, check and fill coolant levels). Correction of loose fasteners, squeaks, rattles and unusual noises. Towing (unless specific coverage is stated above).

Navistar Diesel Engine Coverage Includes:

modules, engine relays, engine sensors and regulators required for electronic engine fan clutch, alternator, starter, etc.), and externally mounted electrical and filtration operation, and certain aftertreatment components. Excluding: attaching accessories (e.g., pump, turbocharger, water pump, air compressor, injectors/nozzles; electronic engine Engine block, cylinder heads, internally lubricated components, fuel pump, high pressure

Components/Items WHAT IS NOT INCLUDED UNDER BASIC COVERAGE

- Components warranted by their respective manufacturers (such as non-International® brand engines, tires, Allison Transmissions, lubricants)
- employees at International® ITUCN INGENERAL STATES Front and rear axle alignment
 Front & Rear axle coverage excludes brakes, wheel ends, axle shafts, controls & attachments Bodies, equipment, and accessories installed by other than authorized International® Truck

Repairs & Maintenance

- Maintenance-related items/repairs, or those needed as a result of normal wear and tear, including tune-ups, brake/clutch linings, windshield wiper blades, tire balancing. lubrication, and other similar procedures/parts required to keep vehicle in good working
- Failures that are the result of poor fuel quality, water in fuel, rust, etc
- improper operation, or the result of accident or collision Repairs needed as a result of vehicle misuse, negligent care, improper maintenance
- etc., resulting from environmental causes such as improper polishes, cleaners or washing solutions, or chemical and industrial fallout Fade, runs, mismatch or damage to paint, trim items, upholstery, chrome, polished surfaces,
- Failure to observe published capacity or load specifications for engine, transmission, propeller shaft, axles (powertrain) and suspension

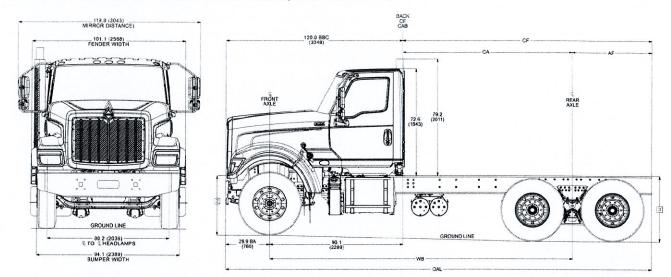
- Vehicles sold and/or operated outside the United States and Canadi
- Vehicles/components that have had unauthorized alterations or modifications
- Vehicles on which the odometer reading has been altered
- Loss of time or use of the vehicle, loss of profits, inconvenience, or other consequential or incidental damages or expenses
- Replacement of defective parts with parts other than those provided by Navistar, Inc.

STANDARD CHASSIS SPECIFICATIONS

Rati	ng	Standard (lbs.)	Maximum (lbs.)
GAW	front	12,000	20,000
GAW	rear	40,000	70,000
GVW	total	52,000	90,000

HX520 SFA 6x4

NOTE: Model Code and Wheelbase Must Be Specified on Order.



HX520_front

HX520_day_cab_6x4_lsv

Wheelbase Chassis Weight (lbs.) **		s.) **	Dimensions (in.)				Turning Radius		
(in.) Front	Rear	Total	CA	CF	AF	OAL	Curb Clearance	Wall Clearance	
197	8,886	7,472	16,358	107.0	160.0	53.0	280.0	33 ft. 6 in.	34 ft. 7 in.

NOTE: Chart data based on vehicle with standard equipment. Artwork may show some optional equipment.

- * Dimension data and optional add-on weight for this model is based on the 197.0" wheelbase unless otherwise noted.
- ** Weight includes standard chassis, standard tires, oil and water, but less fuel.
- [2] Frame Height at centerline of front axle: unloaded 37.85", loaded 35.92"
- [3] Frame Height at centerline of rear axle: unloaded 42.75", loaded 40.85"



INTERNATIONAL®

HX

SERIES HEAVY DUTY

HX520 SFA

STANDARD EQUIPMENT

MODEL CODE: HX52000

- 01AND AXLE CONFIGURATION (Navistar) 6x4 NOTE: Pricing may change if
 - axle configuration is changed.
- For U.S. Only
- 01CGC FRAME RAILS Heat Treated Alloy Steel (120,000 PSI Yield); 12.250" x 3.380" x 0.375" (304.8mm x 85.6mm x 9.5mm); 550.0" (13970mm) Maximum OAL
- 01LPG BUMPER, FRONT Gull Wing, Aluminum, Stainless Steel Clad, Heavy Duty
- 01WXC WHEELBASE RANGE 169" (430cm) Through and Including 209" (530cm)

02 AXLE, FRONT

02ARW - AXLE, FRONT NON-DRIVING (Meritor MFS-12-143A) Wide Track, I-Beam Type, 12,000-1b Capacity 03A SUSPENSION, FRONT

03ADC - SUSPENSION, FRONT, SPRING Parabolic Taper Leaf, Shackle Type, 12,000-lb Capacity, with Shock Absorbers

04 BRAKES

- 04091 BRAKE SYSTEM, AIR Dual System for Straight Truck Applications
 - BRAKE LINES Color and Size Coded Nylon
 - * PARKING BRAKE CONTROL Yellow Knob, Located on Instrument Panel
 - PARKING BRAKE VALVE For
 - * QUICK RELEASE VALVE On Rear Axle for Spring Brake Release: 1 for 4x2, 2 for 6 x 4
 - SPRING BRAKE MODULATOR VALVE (Bendix) SR-7 with relay valve for 6x4/8x6
- 04AZJ AIR BRAKE ABS {Bendix AntiLock Brake System) 4-Channel (4 Sensor/4 Modulator) Full Vehicle Wheel Control System, with Automatic Traction Control
- 04XCJ BRAKES, FRONT {Bendix Spicer ADB22X) Air Disc
 Type, Extended Service, Size
 22.5", 23,000-lb Capacity
 04XDW - BRAKE CHAMBERS, FRONT
- AXLE 18 Sqln, for Air Disc Brakes
- 04XCK BRAKES, REAR {Bendix Spicer ADB22X) Air Disc Type, Extended Service, Size 22.5", 26,000-lb Capacity per Axle

- 04 BRAKES 04XEA - BRAKE CHAMBERS, REAR AXLE 18/24 Sqln Spring Brake, Double Diaphragm, for Air Disc Brakes
- 04SPA AIR COMPRESSOR (Cummins) 18.7 CFM
- 04EDM AIR DRYER (Bendix AD-HF) with Heater, Includes Pressure Protection Circuits, Safety Valve, Integral Purge Tank, Governor Pressure Settings 110 psi Cut-In/130 psi Cut-Out
- 04VKC AIR DRYER LOCATION Mounted Inside Left Rail, Back of Cab
- 04VKK AIR TANK LOCATION (2) Mounted Under Battery Box, Outside Right Rail, Back of Cab, Perpendicular to Rail
- 04WXR DRAIN VALVE (2) {Berg} with Pull Chains, for Air Tanks

05 STEERING

- 05PSA STEERING GEAR (Sheppard M100} Power
- 05710 STEERING COLUMN Tilting and Telescoping
- 05CAW STEERING WHEEL 4-Spoke; 18" Dia., Black

06 DRIVELINES

- END YOKES Half-Round, Easy
- Service (AII) 06DGU DRIVELINE SYSTEM (Dana Spicer) SPL250 Main Driveline with SPL170 Interaxle Shaft, for 6x4

07 EXHAUST SYSTEM

- 07BLY EXHAUST SYSTEM Horizontal Aftertreatment System, Frame Mounted Right Side Under Cab, for Single Vertical Tail Pipe, Cab Mounted Right Side
- 07SAP ENGINE COMPRESSION BRAKE {Cummins} Interbrake For Cummins Signature/ISX/X15 Engines;
- Furnished with Engine 07WDM - EXHAUST HEIGHT 10' 07WDT - TAIL PIPE (1) Straight

Type 08 ELECTRICAL

- 08000 ELECTRICAL SYSTEM
 - 12-Volt, Standard Equipment
 * HAZARD SWITCH Push On/Push Off, Located on Instrument Panel to Right of Steering Wheel
 - HEADLIGHT DIMMER SWITCH Integral with Turn Signal Lever
 - PARKING LIGHT Integral with Front Turn Signal and Rear Tail Light

- (CONT.) 08 ELECTRICAL (CONT.) STARTER SWITCH Electric,
 - Key Operated STOP, TURN, TAIL & B/U LIGHTS Dual, Rear,
 - Combination with Reflector
 - WINDSHIELD WIPER SWITCH 2-Speed with Wash and Intermittent Feature (5 Pre-Set Delays), Integral with Turn Signal Lever
 - WINDSHIELD WIPERS Single Motor, Electric, Cowl Mounted

08GXJ - ALTERNATOR

- (Leece-Neville AVI160P2013) Brush Type, 12 Volt, 160 Amp Capacity, Pad Mount
- 08VUK BATTERY BOX Aluminum, with Plastic Cover, 18" Wide, 2-4 Battery Capacity, Mounted Right Side Back of Cab
- 08MSG BATTERY SYSTEM {Fleetrite}
 - Maintenance-Free, (3) 12-Volt 1980CCA Total, Top
- Threaded Stud 08RJW CB RADIO Omit Power Feeds, Power Source and Wiring
- 08XAH CIRCUIT BREAKERS Manual-Reset (Main Panel) SAE Type III with Trip Indicators, Replaces All Fuses
- 08WXB HEADLIGHT WARNING BUZZER Sounds When Head Light Switch is on and Ignition Switch is in "Off" Position
- 08XNY HEADLIGHTS Halogen
- NOTE: STANDARD IN USA 08653 - HORN, AIR Single, Located Under Cab
- 08VAY HORN, ELECTRIC Disc Style
- 08RMX RADIO Omit, Includes Wiring and Antenna
- 08RMV SPEAKERS (2) 6.5" Dual Cone Mounted in Doors
- 08WXG STARTING MOTOR (Mitsubishi Electric Automotive America 105P) 12-Volt, with Soft-Start
- 08WEZ TURN SIGNAL SWITCH Self-Canceling

09 FRONT END

- 09ASE FRONT END Tilting, Composite
- 09HCN GRILLE Chrome Vertical Accent Bars, with Black Mesh 09AAB - LOGOS EXTERIOR Model Badges
- 09AAE LOGOS EXTERIOR, ENGINE Badges

HX

SERIES HEAVY DUTY

HX520 SFA

STANDARD EQUIPMENT

MODEL CODE: HX52000

10 PAINT & MISCELLANEOUS 10060 - PAINT SCHEMATIC, PT-1 Single Color, Design 100 10761 - PAINT TYPE Base Coat/Clear Coat, 1-2 Tone

11MGP - CLUTCH {Eaton Fuller ECA 1850} Self-Adjusting, 15.5" Dia Two-Plate, Cast Angle Spring, Ceramic, 7-Spring Damper with Pre-Damper, 2"-10 Tooth Spline, 1850 lb-ft Torque Capacity

12 ENGINE

11 CLUTCH

12ETK - ENGINE, DIESEL (Cummins X15 430 V) Productivity Series, EPA 2021, 430HP @ 1900 RPM, 1650 lb-ft Torque @ 950 RPM, 2000 RPM Governed Speed, 441 Peak HP (Max)

12XBC - RADIATOR Aluminum, Welded, Down Flow, Front to Back System, 1325 Sqln, with 806 Sqln Charge Air Cooler * RADIATOR HOSES Premium, Rubber

12THT - FAN DRIVE {Horton Drivemaster} Two-Speed Type, Direct Drive, with Residual Torque Device for Disengaged Fan Speed * FAN Nylon

12VCA - AIR CLEANER Single Element, with Integral Pre-Cleaner, Engine Mounted

12703 - ANTI-FREEZE Red, Extended Life Coolant; To -40 Degrees F/ -40 Degrees C, Freeze Protection

12WTA - FAN DRIVE SPECIAL EFFECTS Fan Cooling Ring with Fan Shroud Effects, Engine Mounted

12WCX - HOSE CLAMPS, RADIATOR HOSES (Gates) Shrink Band Type

12WYZ - RADIATOR DRAIN & FILL FITTING SPECIAL; To Vacuum Out or Fill the Cooling System from the Bottom of Radiator, for Use with Quick-Connect Radiator Drain Tool or Shop Coolant Evacuation-Fill System

13 TRANSMISSION

13GWZ - TRANSMISSION, MANUAL
{Eaton Fuller UltraShift+
FO-16E313A-MHP} 13-Speed
Fully Automated Manual,
Aluminum Clutch Housing,
Overdrive, Electronic Shift
Controls and Clutch
Actuation, Air Range Shift,
Internal Lube Oil Pump, Hill
Start Aid

14A AXLE, REAR

14GVU - AXLE, REAR, TANDEM
{Meritor MT-40-14X-4DFR-P}
Single Reduction, 40,000-lb
Capacity, with Lube Oil
Pump, .433"(11mm) Wall
Housing Thickness, R Wheel
Ends

* RATIO: 2.64, 3.08, 3.25, 3.36, 3.42, 3.55, 3.70, 3.90, 4.11, 4.33, 4.63, 4.88, 5.29, 5.86, 6.14, 6.43, 6.83 OR 7.17

14B SUSPENSION, REAR

14UMV - SUSPENSION, REAR,
TANDEM (Hendrickson HMX EX
400) Walking Beam, 40,000-lb
Capacity, 54" Axle Spacing,
Rubber Springs, with
Transverse Torque Rods,
Rubber End Bushings

15 FUEL TANKS

15SSN - FUEL TANK Non-Polished Aluminum, 24" Dia, 60 US Gal (227L), Mounted Left Side, Under Cab

15WDR - DEF TANK 10.6 US Gal (40L) Capacity, Frame Mounted Outside Left Rail, Under Cab

15LKU - FUEL/WATER SEPARATOR {Racor} Fuel Pre-Filter and Filter Base, Includes Water-In-Fuel Sensor

16 CAB

16030 - CAB Conventional, Day Cab

* CAB REAR SUSPENSION Air

* CLEARANCE/MARKER LIGHTS (5) LED Roof Mounted

* COAT HOOK, CAB Located on Rear Wall, Centered Above Rear Window

 CONSOLE, CENTER Includes Two Cup Holders and One Additional Storage Area

* CONSOLE, OVERHEAD Molded Plastic with Dual Storage Pockets, Retainer Nets and CB Radio Pocket; Located Above Driver and Passenger

* COURTESY LIGHT (2) Driver and Passenger Door Mounted

* DOME LIGHT, CAB
Rectangular, Door and
Instrument Panel Mounted
Switch Activated, Timed
Theater Dimming, Center
Mounted, Integral to
Console

* FLOOR COVERING Rubber, Black

* GLASS, ALL WINDOWS Tinted * GRAB HANDLE, CAB INTERIOR

(1) "A" Pillar Mounted, Passenger Side 6 CAB

(CONT.) INTERIOR

* GRAB HANDLE, CAB INTERIOR (4) "B" Pillar and Door Mounted, Two Each Side

* READING LIGHT, CAB Located in Overhead Console

STORAGE POCKET, DOOR (2) Full Length, Driver and Passenger Door

16XTM - ACCESS, CAB Aluminum, Driver & Passenger Sides, Two Steps per Door, for use with Day Cab or Sleeper Cab

16BAM - AIR CONDITIONER with Integral Heater and Defroster

 HOSE CLAMPS, HEATER HOSE {Mubea} Constant Tension Clamps

16VLW - CAB INTERIOR TRIM Diamond, for HX Day Cab * DOOR TRIM, INTERIOR Bright Handle

 INSTRUMENT PANEL TRIM Black, Black Gauges with Black Bezels

* SUN VISOR (2) Padded Vinyl; 2 Moveable (Front-to-Side) Primary Visors, Driver Side with Toll Ticket Strap

16GEG - GAUGE CLUSTER Premium Level; English with English Electronic Speedometer

GAUGE CLUSTER DISPLAY: Base Level (3" Monochromatic Display), Premium Level (5" LCD Color Display); Odometer, Voltmeter, Diagnostic Messages, Gear Indicator, Trip Odometer, Total Engine Hours, Trip Hours, MPG, Distance to Empty/Refill for Fuel/DEF, DPF Level

* GAUGE CLUSTER Speedometer, Tachometer, Engine Coolant Temp, Fuel Gauge, DEF Gauge, Oil Pressure Gauge, Primary and Secondary Air Pressure

* WARNING SYSTEM Low Fuel, Low DEF, Low Oil Pressure, High Engine Coolant Temp, Low Battery Voltage (Visual and Audible), Low Air Pressure (Primary and Secondary)

16XJP - INSTRUMENT PANEL Wing Panel

16HKT - IP CLUSTER DISPLAY On Board Diagnostics Display of Fault Codes in Gauge Cluster 16SNL - MIRRORS (2) C-Loop,

Black Heads and Arms, 7.5" x 14" Flat Glass, Includes 7.5" x 7" Convex Mirrors, for 102" Load Width

Refer To General Info for Metric Conversion Tables



HX

SERIES HEAVY DUTY

HX520 SFA

STANDARD EQUIPMENT

MODEL CODE: HX52000

16 CAB (CONT.)
NOTE: Mirror Dimensions are
Rounded to the Nearest

0.5"

16XRX - MODESTY PANEL Painted

16LWK - SEAT, DRIVER (ISRI)
Series 300, Air Suspension,
High Back, Vinyl, Single
Chamber Lumbar, Inboard
Armrest, Suspension Cover,
Fore/Aft Isolator, Cushion
Extension, Seat Tilt

16400 - SEAT, PASSENGER Omit

Item 16WJU - WINDOW, POWER (2) and Power Door Locks, Left and Right Doors, Includes Express Down Feature

27/28 WHEELS & TIRES
27DUW - WHEELS, FRONT (Accuride
51408) DISC; 22.5x8.25 Rims,
Powder Coat Steel, 2-Hand
Hole, 10-Stud, 285.75mm BC,
Hub-Piloted, Flanged Nut,

with Steel Hubs

28DUW - WHEELS, REAR (Accuride
51408) DUAL DISC; 22.5x8.25
Rims, Powder Coat Steel,
2-Hand Hole, 10-Stud,
285.75mm BC, Hub-Piloted,
Flanged Nut, with Steel Hubs
737213 5415 (02) 11R22.5 14-PR
LR-G SINGLE FRONT RADIAL
TIRES (Continental Tire
HSR2)

737213 5415 (08) 11R22.5 14-PR LR-G DUAL REAR RADIAL TIRES (Continental Tire HSR2)

40 WARRANTY

40132 - WARRANTY Standard for HX520, HX620, Effective with Vehicles Built January 1, 2021 or Later, CTS-2015B

Refer To General Info for Metric Conversion Tables
SERIES SECTION 584 - STANDARD EQUIPMENT

All Taxes Extra, when Applicable

Printed in the United States of America





THE E-VERIFY PROGRAM FOR EMPLOYMENT VERIFICATION MEMORANDUM OF UNDERSTANDING

ARTICLE I

PURPOSE AND AUTHORITY

This Memorandum of Understanding (MOU) sets forth the points of agreement between the Department of Homeland Security (DHS) and <u>Southland International Trucks</u>, <u>Inc.</u> (Employer) regarding the Employer's participation in the Employment Eligibility Verification Program (E-Verify). This MOU explains certain features of the E-Verify program and enumerates specific responsibilities of DHS, the Social Security Administration (SSA), and the Employer. E-Verify is a program that electronically confirms an employee's eligibility to work in the United States after completion of the Employment Eligibility Verification Form (Form I-9). For covered government contractors, E-Verify is used to verify the employment eligibility of all newly hired employees and all existing employees assigned to Federal contracts or to verify the entire workforce if the contractor so chooses.

Authority for the E-Verify program is found in Title IV, Subtitle A, of the Illegal Immigration Reform and Immigrant Responsibility Act of 1996 (IIRIRA), Pub. L. 104-208, 110 Stat. 3009, as amended (8 U.S.C. § 1324a note). Authority for use of the E-Verify program by Federal contractors and subcontractors covered by the terms of Subpart 22.18, "Employment Eligibility Verification", of the Federal Acquisition Regulation (FAR) (hereinafter referred to in this MOU as a "Federal contractor with the FAR E-Verify clause") to verify the employment eligibility of certain employees working on Federal contracts is also found in Subpart 22.18 and in Executive Order 12989, as amended.

ARTICLE II

FUNCTIONS TO BE PERFORMED

A. RESPONSIBILITIES OF SSA

- 1. SSA agrees to provide the Employer with available information that allows the Employer to confirm the accuracy of Social Security Numbers provided by all employees verified under this MOU and the employment authorization of U.S. citizens.
- 2. SSA agrees to provide to the Employer appropriate assistance with operational problems that may arise during the Employer's participation in the E-Verify program. SSA agrees to provide the Employer with names, titles, addresses, and telephone numbers of SSA representatives to be contacted during the E-Verify process.
- 3. SSA agrees to safeguard the information provided by the Employer through the E-Verify program procedures, and to limit access to such information, as is appropriate by law, to individuals responsible for the verification of Social Security Numbers and for evaluation of the E-Verify program or such other persons or entities who may be authorized by SSA as governed



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by the Privacy Act (5 U.S.C. § 552a), the Social Security Act (42 U.S.C. 1306(a)), and SSA regulations (20 CFR Part 401).

- 4. SSA agrees to provide a means of automated verification that is designed (in conjunction with DHS's automated system if necessary) to provide confirmation or tentative nonconfirmation of U.S. citizens' employment eligibility within 3 Federal Government work days of the initial inquiry.
- 5. SSA agrees to provide a means of secondary verification (including updating SSA records as may be necessary) for employees who contest SSA tentative nonconfirmations that is designed to provide final confirmation or nonconfirmation of U.S. citizens' employment eligibility and accuracy of SSA records for both citizens and non-citizens within 10 Federal Government work days of the date of referral to SSA, unless SSA determines that more than 10 days may be necessary. In such cases, SSA will provide additional verification instructions.

B. RESPONSIBILITIES OF DHS

- 1. After SSA verifies the accuracy of SSA records for employees through E-Verify, DHS agrees to provide the Employer access to selected data from DHS's database to enable the Employer to conduct, to the extent authorized by this MOU:
 - · Automated verification checks on employees by electronic means, and
 - Photo verification checks (when available) on employees.
- 2. DHS agrees to provide to the Employer appropriate assistance with operational problems that may arise during the Employer's participation in the E-Verify program. DHS agrees to provide the Employer names, titles, addresses, and telephone numbers of DHS representatives to be contacted during the E-Verify process.
- 3. DHS agrees to make available to the Employer at the E-Verify Web site and on the E-Verify Web browser, instructional materials on E-Verify policies, procedures and requirements for both SSA and DHS, including restrictions on the use of E-Verify. DHS agrees to provide training materials on E-Verify.
- 4. DHS agrees to provide to the Employer a notice, which indicates the Employer's participation in the E-Verify program. DHS also agrees to provide to the Employer anti-discrimination notices issued by the Office of Special Counsel for Immigration-Related Unfair Employment Practices (OSC), Civil Rights Division, U.S. Department of Justice.
- 5. DHS agrees to issue the Employer a user identification number and password that permits the Employer to verify information provided by employees with DHS's database.
- 6. DHS agrees to safeguard the information provided to DHS by the Employer, and to limit access to such information to individuals responsible for the verification of employees' employment eligibility and for evaluation of the E-Verify program, or to such other persons or entities as may be authorized by applicable law. Information will be used only to verify the accuracy of Social Security Numbers and employment eligibility, to enforce the Immigration and





Nationality Act (INA) and Federal criminal laws, and to administer Federal contracting requirements.

- 7. DHS agrees to provide a means of automated verification that is designed (in conjunction with SSA verification procedures) to provide confirmation or tentative nonconfirmation of employees' employment eligibility within 3 Federal Government work days of the initial inquiry.
- 8. DHS agrees to provide a means of secondary verification (including updating DHS records as may be necessary) for employees who contest DHS tentative nonconfirmations and photo non-match tentative nonconfirmations that is designed to provide final confirmation or nonconfirmation of the employees' employment eligibility within 10 Federal Government work days of the date of referral to DHS, unless DHS determines that more than 10 days may be necessary. In such cases, DHS will provide additional verification instructions.

C. RESPONSIBILITIES OF THE EMPLOYER

- 1. The Employer agrees to display the notices supplied by DHS in a prominent place that is clearly visible to prospective employees and all employees who are to be verified through the system.
- 2. The Employer agrees to provide to the SSA and DHS the names, titles, addresses, and telephone numbers of the Employer representatives to be contacted regarding E-Verify.
- 3. The Employer agrees to become familiar with and comply with the most recent version of the E-Verify User Manual.
- 4. The Employer agrees that any Employer Representative who will perform employment verification queries will complete the E-Verify Tutorial before that individual initiates any queries.
 - A. The Employer agrees that all Employer representatives will take the refresher tutorials initiated by the E-Verify program as a condition of continued use of E-Verify.
 - B. Failure to complete a refresher tutorial will prevent the Employer from continued use of the program.
- 5. The Employer agrees to comply with current Form I-9 procedures, with two exceptions:
- If an employee presents a "List B" identity document, the Employer agrees to only accept "List B" documents that

contain a photo. (List B documents identified in 8 C.F.R. § 274a.2(b)(1)(B)) can be presented during the Form I-9

process to establish identity.) If an employee objects to the photo requirement for religious reasons, the Employer

should contact E-Verify at 888-464-4218.

• If an employee presents a DHS Form I-551 (Permanent Resident Card) or Form I-766 (Employment Authorization Document) to complete the Form I-9, the Employer agrees to make a photocopy of the document and to retain the photocopy with the employee's Form I-9. The photocopy must be of sufficient quality to allow for verification of the photo



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and written information. The employer will use the photocopy to verify the photo and to assist DHS with its review of photo non-matches that are contested by employees. Note that employees retain the right to present any List A, or List B and List C, documentation to complete the Form I-9. DHS may in the future designate other documents that activate the photo screening tool.

- 6. The Employer understands that participation in E-Verify does not exempt the Employer from the responsibility to complete, retain, and make available for inspection Forms I-9 that relate to its employees, or from other requirements of applicable regulations or laws, including the obligation to comply with the antidiscrimination requirements of section 274B of the INA with respect to Form I-9 procedures, except for the following modified requirements applicable by reason of the Employer's participation in E-Verify: (1) identity documents must have photos, as described in paragraph 5 above; (2) a rebuttable presumption is established that the Employer has not violated section 274A(a)(1)(A) of the Immigration and Nationality Act (INA) with respect to the hiring of any individual if it obtains confirmation of the identity and employment eligibility of the individual in good faith compliance with the terms and conditions of E-Verify; (3) the Employer must notify DHS if it continues to employ any employee after receiving a final nonconfirmation, and is subject to a civil money penalty between \$550 and \$1,100 for each failure to notify DHS of continued employment following a final nonconfirmation; (4) the Employer is subject to a rebuttable presumption that it has knowingly employed an unauthorized alien in violation of section 274A(a)(1)(A) if the Employer continues to employ an employee after receiving a final nonconfirmation; and (5) no person or entity participating in E-Verify is civilly or criminally liable under any law for any action taken in good faith based on information provided through the confirmation system. DHS reserves the right to conduct Form I-9 and E-Verify system compliance inspections during the course of E-Verify, as well as to conduct any other enforcement activity authorized by law.
- 7. The Employer agrees to initiate E-Verify verification procedures for new employees within 3 Employer business days after each employee has been hired (but after the Form I-9 has been completed), and to complete as many (but only as many) steps of the E-Verify process as are necessary according to the E-Verify User Manual, or in the case of Federal contractors with the FAR E-Verify clause, the E-Verify User Manual for Federal Contractors. The Employer is prohibited from initiating verification procedures before the employee has been hired and the Form I-9 completed. If the automated system to be queried is temporarily unavailable, the 3-day time period is extended until it is again operational in order to accommodate the Employer's attempting, in good faith, to make inquiries during the period of unavailability. Employers may initiate verification by notating the Form I-9 in circumstances where the employee has applied for a Social Security Number (SSN) from the SSA and is waiting to receive the SSN, provided that the Employer performs an E-Verify employment verification query using the employee's SSN as soon as the SSN becomes available.
- 8. The Employer agrees not to use E-Verify procedures for pre-employment screening of job applicants, in support of any unlawful employment practice, or for any other use not authorized by this MOU. Employers must use E-Verify for all new employees, unless an Employer is a Federal contractor that qualifies for the exceptions described in Article II.D.1.c. Except as provided in Article II.D, the Employer will not verify selectively and will not verify employees hired before the effective date of this MOU. The Employer understands that if the Employer



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uses the E-Verify system for any purpose other than as authorized by this MOU, the Employer may be subject to appropriate legal action and termination of its access to SSA and DHS information pursuant to this MOU.

- 9. The Employer agrees to follow appropriate procedures (see Article III. below) regarding tentative nonconfirmations, including notifying employees in private of the finding and providing them written notice of the findings, providing written referral instructions to employees, allowing employees to contest the finding, and not taking adverse action against employees if they choose to contest the finding. Further, when employees contest a tentative nonconfirmation based upon a photo non-match, the Employer is required to take affirmative steps (see Article III.B. below) to contact DHS with information necessary to resolve the challenge.
- 10. The Employer agrees not to take any adverse action against an employee based upon the employee's perceived employment eligibility status while SSA or DHS is processing the verification request unless the Employer obtains knowledge (as defined in 8 C.F.R. § 274a.1(I)) that the employee is not work authorized. The Employer understands that an initial inability of the SSA or DHS automated verification system to verify work authorization, a tentative nonconfirmation, a case in continuance (indicating the need for additional time for the government to resolve a case), or the finding of a photo non-match, does not establish, and should not be interpreted as evidence, that the employee is not work authorized. In any of the cases listed above, the employee must be provided a full and fair opportunity to contest the finding, and if he or she does so, the employee may not be terminated or suffer any adverse employment consequences based upon the employee's perceived employment eligibility status (including denying, reducing, or extending work hours, delaying or preventing training, requiring an employee to work in poorer conditions, refusing to assign the employee to a Federal contract or other assignment, or otherwise subjecting an employee to any assumption that he or she is unauthorized to work) until and unless secondary verification by SSA or DHS has been completed and a final nonconfirmation has been issued. If the employee does not choose to contest a tentative nonconfirmation or a photo non-match or if a secondary verification is completed and a final nonconfirmation is issued, then the Employer can find the employee is not work authorized and terminate the employee's employment. Employers or employees with questions about a final nonconfirmation may call E-Verify at 1-888-464-4218 or OSC at 1-800-255-8155 or 1-800-237-2515 (TDD).
- 11. The Employer agrees to comply with Title VII of the Civil Rights Act of 1964 and section 274B of the INA, as applicable, by not discriminating unlawfully against any individual in hiring, firing, or recruitment or referral practices because of his or her national origin or, in the case of a protected individual as defined in section 274B(a)(3) of the INA, because of his or her citizenship status. The Employer understands that such illegal practices can include selective verification or use of E-Verify except as provided in part D below, or discharging or refusing to hire employees because they appear or sound "foreign" or have received tentative nonconfirmations. The Employer further understands that any violation of the unfair immigration-related employment practices provisions in section 274B of the INA could subject the Employer to civil penalties, back pay awards, and other sanctions, and violations of Title VII could subject the Employer to back pay awards, compensatory and punitive damages. Violations of either section 274B of the INA or Title VII may also lead to the termination of its participation in E-



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Verify. If the Employer has any questions relating to the anti-discrimination provision, it should contact OSC at 1-800-255-8155 or 1-800-237-2515 (TDD).

- 12. The Employer agrees to record the case verification number on the employee's Form I-9 or to print the screen containing the case verification number and attach it to the employee's Form I-9.
- 13. The Employer agrees that it will use the information it receives from SSA or DHS pursuant to E-Verify and this MOU only to confirm the employment eligibility of employees as authorized by this MOU. The Employer agrees that it will safeguard this information, and means of access to it (such as PINS and passwords) to ensure that it is not used for any other purpose and as necessary to protect its confidentiality, including ensuring that it is not disseminated to any person other than employees of the Employer who are authorized to perform the Employer's responsibilities under this MOU, except for such dissemination as may be authorized in advance by SSA or DHS for legitimate purposes.
- 14. The Employer acknowledges that the information which it receives from SSA is governed by the Privacy Act (5 U.S.C. § 552a(i)(1) and (3)) and the Social Security Act (42 U.S.C. 1306(a)), and that any person who obtains this information under false pretenses or uses it for any purpose other than as provided for in this MOU may be subject to criminal penalties.
- 15. The Employer agrees to cooperate with DHS and SSA in their compliance monitoring and evaluation of E-Verify, including by permitting DHS and SSA, upon reasonable notice, to review Forms I-9 and other employment records and to interview it and its employees regarding the Employer's use of E-Verify, and to respond in a timely and accurate manner to DHS requests for information relating to their participation in E-Verify.

D. RESPONSIBILITIES OF FEDERAL CONTRACTORS WITH THE FAR E-VERIFY CLAUSE

- 1. The Employer understands that if it is a subject to the employment verification terms in Subpart 22.18 of the FAR, it must verify the employment eligibility of any existing employee assigned to the contract and all new hires, as discussed in the Supplemental Guide for Federal Contractors. Once an employee has been verified through E-Verify by the Employer, the Employer may not reverify the employee through E-Verify.
- a. Federal contractors with the FAR E-Verify clause agree to become familiar with and comply with the most recent versions of the E-Verify User Manual for Federal Contractors and the E-Verify Supplemental Guide for Federal Contractors.
- b. Federal contractors with the FAR E-Verify clause agree to complete a tutorial for Federal contractors with the FAR E-Verify clause.
- c. Federal contractors with the FAR E-Verify clause not enrolled at the time of contract award: An Employer that is not enrolled in E-Verify at the time of a contract award must enroll as a Federal contractor with the FAR E-Verify clause in E-Verify within 30 calendar days of contract award and, within 90 days of enrollment, begin to use E-Verify to initiate verification of employment eligibility of new hires of the Employer who are working in the United States,



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whether or not assigned to the contract. Once the Employer begins verifying new hires, such verification of new hires must be initiated within 3 business days after the date of hire. Once enrolled in E-Verify as a Federal contractor with the FAR E-Verify clause, the Employer must initiate verification of employees assigned to the contract within 90 calendar days from the time of enrollment in the system and after the date and selecting which employees will be verified in E-Verify or within 30 days of an employee's assignment to the contract, whichever date is later.

- d. Employers that are already enrolled in E-Verify at the time of a contract award but are not enrolled in the system as a Federal contractor with the FAR E-Verify clause: Employers enrolled in E-Verify for 90 days or more at the time of a contract award must use E-Verify to initiate verification of employment eligibility for new hires of the Employer who are working in the United States, whether or not assigned to the contract, within 3 business days after the date of hire. Employers enrolled in E-Verify as other than a Federal contractor with the FAR E-Verify clause, must update E-Verify to indicate that they are a Federal contractor with the FAR E-Verify clause within 30 days after assignment to the contract. If the Employer is enrolled in E-Verify for 90 calendar days or less at the time of contract award, the Employer must, within 90 days of enrollment, begin to use E-Verify to initiate verification of new hires of the contractor who are working in the United States, whether or not assigned to the contract. Such verification of new hires must be initiated within 3 business days after the date of hire. An Employer enrolled as a Federal contractor with the FAR E-Verify clause in E-Verify must initiate verification of each employee assigned to the contract within 90 calendar days after date of contract award or within 30 days after assignment to the contract, whichever is later.
- e. Institutions of higher education, State, local and tribal governments and sureties: Federal contractors with the FAR E-Verify clause that are institutions of higher education (as defined at 20 U.S.C. 1001(a)), State or local governments, governments of Federally recognized Indian tribes, or sureties performing under a takeover agreement entered into with a Federal agency pursuant to a performance bond may choose to only verify new and existing employees assigned to the Federal contract. Such Federal contractors with the FAR E-Verify clause may, however, elect to verify all new hires, and/or all existing employees hired after November 6, 1986. The provisions of Article II.D, paragraphs 1.a and 1.b of this MOU providing timeframes for initiating employment verification of employees assigned to a contract apply to such institutions of higher education, State, local and tribal governments, and sureties.
- f. Verification of all employees: Upon enrollment, Employers who are Federal contractors with the FAR E-Verify clause may elect to verify employment eligibility of all existing employees working in the United States who were hired after November 6, 1986, instead of verifying only new employees and those existing employees assigned to a covered Federal contract. After enrollment, Employers must elect to do so only in the manner designated by DHS and initiate E-Verify verification of all existing employees within 180 days after the election.
- g. Form I-9 procedures for existing employees of Federal contractors with the FAR E-Verify clause: Federal contractors with the FAR E-Verify clause may choose to complete new Forms I-9 for all existing employees other than those that are completely exempt from this process. Federal contractors with the FAR E-Verify clause may also update previously completed Forms I-9 to initiate E-Verify verification of existing employees who are not completely exempt as long as that Form I-9 is complete (including the SSN), complies with





Article II.C.5, the employee's work authorization has not expired, and the Employer has reviewed the information reflected in the Form I-9 either in person or in communications with the employee to ensure that the employee's stated basis in section 1 of the Form I-9 for work authorization has not changed (including, but not limited to, a lawful permanent resident alien having become a naturalized U.S. citizen). If the Employer is unable to determine that the Form I-9 complies with Article II.C.5, if the employee's basis for work authorization as attested in section 1 has expired or changed, or if the Form I-9 contains no SSN or is otherwise incomplete, the Employer shall complete a new I-9 consistent with Article II.C.5, or update the previous I-9 to provide the necessary information. If section 1 of the Form I-9 is otherwise valid and up-todate and the form otherwise complies with Article II.C.5, but reflects documentation (such as a U.S. passport or Form I-551) that expired subsequent to completion of the Form I-9, the Employer shall not require the production of additional documentation, or use the photo screening tool described in Article II.C.5, subject to any additional or superseding instructions that may be provided on this subject in the Supplemental Guide for Federal Contractors. Nothing in this section shall be construed to require a second verification using E-Verify of any assigned employee who has previously been verified as a newly hired employee under this MOU, or to authorize verification of any existing employee by any Employer that is not a Federal contractor with the FAR E-Verify clause.

2. The Employer understands that if it is a Federal contractor with the FAR E-Verify clause, its compliance with this MOU is a performance requirement under the terms of the Federal contract or subcontract, and the Employer consents to the release of information relating to compliance with its verification responsibilities under this MOU to contracting officers or other officials authorized to review the Employer's compliance with Federal contracting requirements.

ARTICLE III

REFERRAL OF INDIVIDUALS TO SSA AND DHS

A. REFERRAL TO SSA

- 1. If the Employer receives a tentative nonconfirmation issued by SSA, the Employer must print the notice as directed by the E-Verify system and provide it to the employee so that the employee may determine whether he or she will contest the tentative nonconfirmation. The Employer must review the tentative nonconfirmation with the employee in private.
- 2. The Employer will refer employees to SSA field offices only as directed by the automated system based on a tentative nonconfirmation, and only after the Employer records the case verification number, reviews the input to detect any transaction errors, and determines that the employee contests the tentative nonconfirmation. The Employer will transmit the Social Security Number to SSA for verification again if this review indicates a need to do so. The Employer will determine whether the employee contests the tentative nonconfirmation as soon as possible after the Employer receives it.
- 3. If the employee contests an SSA tentative nonconfirmation, the Employer will provide the employee with a system-generated referral letter and instruct the employee to visit an SSA office within 8 Federal Government work days. SSA will electronically transmit the result of the referral to the Employer within 10 Federal Government work days of the referral unless it





determines that more than 10 days is necessary. The Employer agrees to check the E-Verify system regularly for case updates.

4. The Employer agrees not to ask the employee to obtain a printout from the Social Security Number database (the Numident) or other written verification of the Social Security Number from the SSA.

B. REFERRAL TO DHS

- 1. If the Employer receives a tentative nonconfirmation issued by DHS, the Employer must print the tentative nonconfirmation notice as directed by the E-Verify system and provide it to the employee so that the employee may determine whether he or she will contest the tentative nonconfirmation. The Employer must review the tentative nonconfirmation with the employee in private.
- 2. If the Employer finds a photo non-match for an employee who provides a document for which the automated system has transmitted a photo, the employer must print the photo non-match tentative nonconfirmation notice as directed by the automated system and provide it to the employee so that the employee may determine whether he or she will contest the finding. The Employer must review the tentative nonconfirmation with the employee in private.
- 3. The Employer agrees to refer individuals to DHS only when the employee chooses to contest a tentative nonconfirmation received from DHS automated verification process or when the Employer issues a tentative nonconfirmation based upon a photo non-match. The Employer will determine whether the employee contests the tentative nonconfirmation as soon as possible after the Employer receives it.
- 4. If the employee contests a tentative nonconfirmation issued by DHS, the Employer will provide the employee with a referral letter and instruct the employee to contact DHS through its toll-free hotline (as found on the referral letter) within 8 Federal Government work days.
- 5. If the employee contests a tentative nonconfirmation based upon a photo non-match, the Employer will provide the employee with a referral letter to DHS. DHS will electronically transmit the result of the referral to the Employer within 10 Federal Government work days of the referral unless it determines that more than 10 days is necessary. The Employer agrees to check the E-Verify system regularly for case updates.
- 6. The Employer agrees that if an employee contests a tentative nonconfirmation based upon a photo non-match, the Employer will send a copy of the employee's Form I-551 or Form I-766 to DHS for review by:
 - Scanning and uploading the document, or
 - Sending a photocopy of the document by an express mail account (paid for at employer expense).
- 7. If the Employer determines that there is a photo non-match when comparing the photocopied List B document described in Article II.C.5 with the image generated in E-Verify, the Employer must forward the employee's documentation to DHS using one of the means described in the preceding paragraph, and allow DHS to resolve the case.





ARTICLE IV

SERVICE PROVISIONS

SSA and DHS will not charge the Employer for verification services performed under this MOU. The Employer is responsible for providing equipment needed to make inquiries. To access E-Verify, an Employer will need a personal computer with Internet access.

ARTICLE V

PARTIES

A. This MOU is effective upon the signature of all parties, and shall continue in effect for as long as the SSA and DHS conduct the E-Verify program unless modified in writing by the mutual consent of all parties, or terminated by any party upon 30 days prior written notice to the others. Any and all system enhancements to the E-Verify program by DHS or SSA, including but not limited to the E-Verify checking against additional data sources and instituting new verification procedures, will be covered under this MOU and will not cause the need for a supplemental MOU that outlines these changes. DHS agrees to train employers on all changes made to E-Verify through the use of mandatory refresher tutorials and updates to the E-Verify User Manual, the E-Verify User Manual for Federal Contractors or the E-Verify Supplemental Guide for Federal Contractors. Even without changes to E-Verify, DHS reserves the right to require employers to take mandatory refresher tutorials. An Employer that is a Federal contractor with the FAR E-Verify clause may terminate this MOU when the Federal contract that requires its participation in E-Verify is terminated or completed. In such a circumstance, the Federal contractor with the FAR E-Verify clause must provide written notice to DHS. If an Employer that is a Federal contractor with the FAR E-Verify clause fails to provide such notice, that Employer will remain a participant in the E-Verify program, will remain bound by the terms of this MOU that apply to participants that are not Federal contractors with the FAR E-Verify clause, and will be required to use the E-Verify procedures to verify the employment eligibility of all newly hired employees.

- B. Notwithstanding Article V, part A of this MOU, DHS may terminate this MOU if deemed necessary because of the requirements of law or policy, or upon a determination by SSA or DHS that there has been a breach of system integrity or security by the Employer, or a failure on the part of the Employer to comply with established procedures or legal requirements. The Employer understands that if it is a Federal contractor with the FAR E-Verify clause, termination of this MOU by any party for any reason may negatively affect its performance of its contractual responsibilities.
- C. Some or all SSA and DHS responsibilities under this MOU may be performed by contractor(s), and SSA and DHS may adjust verification responsibilities between each other as they may determine necessary. By separate agreement with DHS, SSA has agreed to perform its responsibilities as described in this MOU.



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- D. Nothing in this MOU is intended, or should be construed, to create any right or benefit, substantive or procedural, enforceable at law by any third party against the United States, its agencies, officers, or employees, or against the Employer, its agents, officers, or employees.
- E. Each party shall be solely responsible for defending any claim or action against it arising out of or related to E-Verify or this MOU, whether civil or criminal, and for any liability wherefrom, including (but not limited to) any dispute between the Employer and any other person or entity regarding the applicability of Section 403(d) of IIRIRA to any action taken or allegedly taken by the Employer.
- F. The Employer understands that the fact of its participation in E-Verify is not confidential information and may be disclosed as authorized or required by law and DHS or SSA policy, including but not limited to, Congressional oversight, E-Verify publicity and media inquiries, determinations of compliance with Federal contractual requirements, and responses to inquiries under the Freedom of Information Act (FOIA).
- G. The foregoing constitutes the full agreement on this subject between DHS and the Employer.
- H. The individuals whose signatures appear below represent that they are authorized to enter into this MOU on behalf of the Employer and DHS respectively.

E-Verify_



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To be accepted as a participant in E-Verify, you should only sign the Employer's Section of the signature page. If you have any questions, contact E-Verify at 888-464-4218.

Employer Southland Interna	tional Trucks, In	ic.		
Dianne Sewell				
Name (Please Type or Print)		Title		
Electronically Signed Signature		04/11/2011		
Signature		Date		
Department of Homeland Secu	rity – Verification	Division	* *	
USCIS Verification Division Name (Please Type or Print)		Title		
rease Type of Philip		Tide		
Electronically Signed		04/11/2011		
Signature		Date		
Inford Information relating to yo		I for the E-Verify Program		
Company Name	Southland Interna	tional Trucks, Inc.		
Company Facility Address	200 Oxmoor Blvd	•		
	Homewood, AL 35	209		
			1	
Company Alternate Address:				
	-			
County or Parish:	JEFFERSON			
Employer Identification Number:	630832185			



Company ID Number: 407682

North American Industry Classification Systems Code:	423			
Administrator:				
Number of Employees:	100 to 499			
Number of Sites Verified for:	5			
Are you verifying for more than 1 site? If yes, please provide the number of sites verified for in each State:				
ALABAMA	5 site(s)			

Information relating to the Program Administrator(s) for your Company on policy questions or operational problems:

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