

INVITATION TO BID HEAVY EQUIPMENT

NOTICE OF BID OPENING

NOTICE IS HEREBY GIVEN that the Association of County Commissions of Alabama, which administers the Alabama County Joint Bid Program on behalf of Alabama's county governing bodies, shall receive and open bids for the purchase of zero (0) or more items of heavy road equipment at its office located at 2 North Jackson Street, Montgomery, Alabama, at **10:00 a.m. on Tuesday, November 18, 2025**. Bid specifications are available at <http://www.alabamacounties.org/heavy-equipment/> for each of the following items:

Track Mount Excavators
Compact Excavators
Mini Track Excavators
Wheeled Excavators
Highway Speed Truck Excavators
Motor Graders
Wheel Loaders
Heavy Duty Dump Chassis
Lowboy Tractors
Lowboy Trailers
Half Round End Dump
Skid Steer Loader and Attachments
Ride-on Industrial Boom Mowers
Rubber Tire Roller
Vibratory Roller

One-man Pothole Patchers
Trailer Mount Mastic Patcher/Crack Sealer
Trailer Mounted Patcher – Diesel
Trailer Mounted Patcher – Air Compressor/Tools
Chip Spreader
Asphalt Distributor
Asphalt Milling Attachments
Asphalt Storage Tanks
Backhoes
Bulldozers
Dump Bodies
Road Wideners
Ride On Industrial Boom Mowers

Time is of the essence in submitting bids and only bids received in the Association office by 10:00 a.m. Central Time on Tuesday, November 18, 2025 will be opened and considered. Bidders and any other interested individuals are invited to attend the bid opening.

NOTICE OF BID OPENING PROCEDURES

All bids for Heavy Equipment will be opened and the name(s) of the bidders read aloud on the morning of the bid opening on Tuesday, November 18, 2025 at 10:00 a.m. at 2 North Jackson Street, Montgomery, AL. The specifics of each bid submitted will be compiled by the Association staff thereafter and will be available, upon written or emailed request, one week after the bid opening. Requests should be emailed to jointbid@alabamacounties.org.

THE INVITATION PACKAGE

The invitation package for each item to be bid includes: this invitation to bid, the written bid specifications for the particular item of heavy road equipment, and a Bid Submittal Form to be used in submitting a bid for that particular item. Bidders should verify that they have received all pages of the invitation package. If there are any omissions, the bidder should contact Kenya Howard in the Association office by mail, fax, or e-mail (jointbid@alabamacounties.org) to request missing pages. It is the responsibility of the bidder to make this request in sufficient time to prepare and submit the bid in time for the bid opening. Bidders should carefully read and comply with all parts of the invitation package, including all attachments and/or any addendum.

PREPARING AND SUBMITTING BIDS

All bids must be typed or handwritten in ink on the attached Bid Submittal Form. **The completed Bid Submittal Form shall be placed in front of and separated from all other documents included in the bid packet, such that it will be the first document viewed upon opening the bid packet.**

Bids submitted in pencil and bids not submitted on the Bid Submittal Form **will not** be considered. All bids shall include a current catalog or model specification document for the equipment model number being offered for consideration. Bids submitted without such documentation **will not** be considered. Only information contained on the attached Bid Submittal Form and in the model specification document will be considered in evaluating bids.

Each separate requirement in the bid specification includes a block for indicating whether or not the item bid meets the specification. The bidder shall indicate compliance with each requirement by checking "Yes" or "No" in the block to the right of each bid specification. In addition, the bidder shall indicate the page number in the supplied manufacturer's equipment literature on which compliance with the specification can be verified. Failure to complete this portion of the bid form may result in the subject bid not being considered.

Each bid for one of the heavy equipment items included in the bid package must be submitted on the Bid Submittal Form for that item and forwarded in a separate envelope with the bid item and item number clearly identified on the outside of the envelope. Envelopes containing a "no bid" shall also include the words "NO BID" on the outside of the envelope. Facsimiles and e-mails will not be accepted. Bids submitted by "Express/Overnight" services must be in a separate inner envelope or package sealed and identified as stated above. All bids must be received in the Association office prior to the bid opening. Bids received after the deadline will be returned unopened.

The County Joint Bid Program reserves the right to require a performance bond from successful bidders as permitted under Alabama law. However, **no bid bond is required for this bid offering.**

All bids should be mailed or hand-delivered to:

**ATTN: Alabama County Joint Bid Program
Association of County Commissions of Alabama or ACCA
2 North Jackson Street, FL 7, Montgomery, Alabama 36104 (Physical Address)
P.O. Box 5040, Montgomery, Alabama 36103 (Mailing Address)**

BID SPECIFICATIONS

Please note that each piece of heavy equipment available for bid may include several different sizes and categories of machines. You should read each set of specifications very carefully as the differences vary depending upon the piece and size of equipment.

The award will be based on the total cost of the **Standard Machine** bid by the lowest responsible bidder. Each Bid shall include a **Manufacturer's Suggested Retail Price Sheet (MSRP)** for each machine bid. The percent difference between the Manufacturer's Suggested Retail Price (MSRP) for the standard machine as specified by these bid specifications and the actual price bid by the vendor will be calculated and that percentage discount shall be applied to any options an individual county may choose to add to the machine.

Both parties agree that the Vendor SHALL extend to ALL counties purchasing this equipment any factory discounts, incentives or rebates that become available during the Contract Period; provided that there are no alterations from the bid specifications for this item required in order to receive the discount, incentive, or rebate. FURTHER, BOTH PARTIES AGREE THAT THE VENDOR SHALL EXTEND TO ALL COUNTIES PURCHASING THIS EQUIPMENT THE SAME PURCHASE PRICE AND DISCOUNTS AS THEY ARE AWARDED ON ANY OTHER NATIONAL PURCHASING COOPERATIVE APPROVED BY THE DEPARTMENT OF EXAMINERS OF PUBLIC ACCOUNTS FOR USE BY ALABAMA COUNTIES.

Once the bids have been awarded, any county participant purchasing under this program may, at its discretion, add any of the vendor's available options at the same discount off the Manufacturer's Suggested Retail Price Sheet as was applied to the Standard Machine Price Bid.

Any use of specific names and/or model numbers in the attached specifications is not intended to restrict the bidder or any seller or manufacturer, but is included solely for the purpose of indicating the type, size, and quality of materials, product services, or equipment considered best adapted to the use of the counties participating in the joint bid program.

ACQUISITION AND FINANCING OPTIONS

The awarded Vendor will provide the equipment, including any options required by the purchaser, at the awarded price as contracted through the Joint Bid Program. The purchaser may secure its own financing to acquire the equipment or execute any financial options available under Alabama law with the awarded Vendor in order to acquire the equipment.

BIDDER QUALIFICATIONS

All bidders and all program participants must be in compliance with any applicable federal, state, county and municipal laws, regulations, resolutions and ordinances, including but not limited to, licensing, permitting, and taxation requirements. All bidders should be prepared to submit evidence or documentation as proof that they are properly licensed and permitted under any applicable laws upon request. Such evidence or documentation may be submitted with the bid. **Additionally, all bidders shall provide proof that they are in compliance with the E-Verify requirements of Alabama's Immigration Law (Ala. Code § 31-13-1 et seq.). All bidders shall also affirm that they are in compliance with, and will comply with, Alabama's anti-boycott law (Ala. Code § 41-16-5) and anti-economic boycott law (Ala. Code § 41-16-160 et seq.).**

BID AWARD

The Houston County Commission will serve as the awarding authority for all bids and will award all contracts at a regular meeting of the Houston County Commission. Any and all bids submitted in compliance with this invitation to bid shall be considered, and award will be made to the lowest responsible bidder meeting bid specifications as determined by the awarding authority in compliance with Alabama law. All bids will be reviewed and evaluated by a committee created for that purpose, which committee will make comments and recommendations to the awarding authority regarding the award. All factors contained in each invitation package will be evaluated in determining the successful bidder, and any omissions of the stated requirements may be cause for rejection of the bid submitted. The awarding authority reserves the right to reject any and all bids, to waive any informality in bids, and to accept in whole or in part such bid or bids solely at its discretion.

The contract period will be six (6) months with an option to renew each six (6) months not to exceed a period of three (3) years under identical price, terms, and conditions upon the mutual consent of the vendor and the awarding authority. Any renewal contract shall be approved in writing by the vendor and the awarding authority no later than **60 days** prior to the expiration of the existing contract.

CONTACT REGARDING BIDS AND INVITATION

Contact initiated by a potential bidder with any county official, county employee, or member of the Association staff shall only be as specifically set out in this Invitation to Bid. Any questions related to the bid or the County Joint Bid Program shall be directed to Association staff in writing under the procedures set out in this Invitation to Bid. Additionally, a bidder may contact the Association in writing to request an appointment to review bid specifications following the bid opening. **However, there shall be no communication with any county official or county employee regarding this bid between the date of this invitation and the date of bid award.** Any contact other than as set out here shall be deemed as an attempt to unduly influence the bid award, and shall be grounds for rejection of the bid submitted by the bidder initiating such other contact.

Any questions or problems related to downloading or obtaining copies of this Invitation to Bid should be directed to Kenya Howard at jointbid@alabamacounties.org or 334-263-7594.

Any other questions or requests for additional information regarding this invitation or the bid specifications shall be submitted **in writing** no later than five (5) days prior to bid opening to:

**ATTN: Patrick McDougald
Association of County Commissions of Alabama
P.O. Box 5040
Montgomery, Alabama 36104**

OR

**Patrick McDougald
Email: pattymackdaddy@gmail.com**

BID SUBMITTAL FORM
Alabama County Joint Bid Program
BID ITEM – ASPHALT MILLING ATTACHMENT- OPTION C – 48/72 INCH

Company Name: _____

Address: _____

Bid Submitted by: _____
(Name of company representative)

Title: _____ E-mail address: _____

Phone: _____ Fax: _____

By submitting this bid, we agree: Initials

The equipment model number identified below meets the bid specs for this bid item _____

That the bid price will be honored for all counties for the period from **January 1, 2026** to **June 30, 2026**. _____

The equipment will be delivered at the bid price to all counties participating in the joint bid program _____

The company representative listed above will be the contact person for purchasing this bid item under the joint bid program _____

The bid is accompanied by a current catalog or model specification document for the model number identified below _____

The bid is accompanied by a copy of the manufacturer's standard warranty as required in the bid specifications _____

The bid includes the E-Verify documentation required by Alabama law _____

We comply with, and if awarded the contract, we will comply with, the requirements of Section 41-16-50 and Sections 41-16-160 to -166, Code of Alabama 1975. _____

If awarded the bid, a performance bond will be provided upon request _____

The bid documents include the **Manufacturer's Suggested Retail Price Sheet (MSRP) for the Standard Machine** _____

ASPHALT MILLING ATTACHMENT- OPTION C – 48/72 INCH

Total Bid Price for Standard Machine: \$ _____ (Tier 4) 48 Inches
(Total Bid Price for Standard Machine Includes Freight Preparation, Delivery and Standard Warranty Costs) *

Freight Preparation and Delivery: \$ _____
(Included in Standard Machine Bid Price)

Manufacturer's Suggested Retail Price for Standard Machine: \$ _____

Equipment Model #: _____

Description: _____

Signature of company representative submitting bid: _____

Title: _____

Total Bid Price for Standard Machine: \$ _____ (Tier 4) 72 Inches
(Total Bid Price for Standard Machine Includes Freight Preparation, Delivery and Standard Warranty Costs) *

Freight Preparation and Delivery: \$ _____
(Included in Standard Machine Bid Price)

Manufacturer's Suggested Retail Price for Standard Machine: \$ _____

Equipment Model #: _____

Description: _____

Signature of company representative submitting bid: _____

Title: _____

***NOTE:** Award will be made based on the total cost of the **Standard Machine**. The total cost of the standard machine is to include freight preparation, delivery and standard warranty cost. Freight preparation and delivery will be excluded from the total bid price of the standard machine in determining the percentage discount for any available options.

**BID SUBMITTAL FORM: OPTION COST SHEET
ASPHALT MILLING ATTACHMENT- OPTION C – 48/72 INCH**

By submitting this bid, we agree:

To offer any available options at the percent difference between the Manufacturer's Suggested Retail Price Sheet and the actual bid price on the Standard Machine* _____

The bid documents include the Manufacturer's Suggested Retail Price Sheet (MSRP) with **any available Options** for the Standard Machine _____

Equipment Model #: _____

Description: _____

Signature of company representative submitting bid: _____

Title: _____

***Note:** The percent difference between the **Manufacturer's Suggested Retail Price Sheet (MSRP)** for the standard machine as specified by these **Bid Specifications** and the actual price bid by the vendor will be calculated to determine the percentage discount to be applied to any available options. The bid price of freight preparation and delivery cost shall be excluded in determining the percentage discount to be applied to available options. Any individual county may choose to add any available option to the standard machine at the percentage discount at the time of purchase.

**BID SPECIFICATIONS
FOR
ASPHALT MILLING ATTACHMENT- OPTION C – 48/72 INCH**

GENERAL

These specifications shall be construed as the minimum acceptable standards for a diesel-powered portable asphalt milling-recycling attachment, which attaches to the front of a loader by way of the bucket, and shall be complete with a trailer specifically designed to transport the unit from one job to the next. Should the manufacturer's current published data or specifications exceed these standards, the manufacturer's standards shall be considered minimum and shall be furnished. All integral parts not specifically mentioned in the scope of these specifications that are necessary to provide a complete working unit shall be furnished. Additionally, the machine offered for bid shall include all standard manufacturer's equipment. The portable asphalt milling-recycling attachment must be a new current production model and shall meet all EPA and other applicable standards at the time of manufacture.

The use of specific names and numbers in the specifications is not intended to restrict the bidder or any seller or manufacturer, but is intended solely for the purpose of indicating the type, size and quality of equipment considered best adapted to the uses of counties participating in this joint bid.

BID SUBMITTAL FORM

Each bidder must submit his or her bid on the Bid Submittal Form included in the invitation to bid package. All written warranties to be submitted shall be attached to the Bid Submittal Form.

BID PRICE

The price bid shall include all destination charges, delivery charges, title fees, rebates, and all other applicable costs and refunds.

MANUALS

Each unit shall be provided with one (1) copy of the operator's / owner's manual. Units will not be accepted for delivery until the manual as outlined above is received by the purchaser.

WARRANTY

Units purchased under this specification shall be warranted against defects in materials and workmanship for a period of not less than one (1) year and unlimited hours, whichever occurs first, from date of delivery to customer. Items thought to be defective will be returned to factory prepaid to be repaired or replaced.

YES	NO
PG # _____	
Attachment _____	

ENGINE

Engine: Water-cooled, six-cylinder Tier 4 EPA compliant, to a water-cooled, 6.7liter diesel developing no less than 215 hp at rated RPM and generating 670 ft./lbs. of torque (48 inch), 260 hp and 730 ft./lbs. (72 inch). Shall be equipped with 24-volt electric system including starter, battery, and an alternator. Battery shall be maintenance free with side mounted, threaded posts. Alternator shall produce 27 volts and 70 amps.

YES	NO
PG #	

Shall be equipped with 24-volt electrical system including starter, battery, wiring harness, and alternator.

YES	NO
PG #	

The engine shall have manufacturer approved fuel and oil filters, approved type air cleaner that consists to a two-element filter system, and an adequate exhaust system. Fuel tank shall have a capacity of no less than 40 US Gallons (48 inch) and 50 U.S. Gallons (72 inch). Cooling system shall be protected to -20° F with ethylene glycol type antifreeze in compliance with engine manufacturer's specifications. Tachometer and a digitally controlled multifunction display panel that can selectively indicate, at a minimum; fuel level, engine hours, percent engine load, engine oil pressure, system voltage, and engine temperature.

YES	NO
PG #	

CONTROL AND INSTRUMENT PANEL

Shall be equipped with an operator control panel located on the belt cage side of the machine. This allows machine operator to control depth of cut and throttle function on curb side of machine away from traffic. A key switch to control engine start, run and shut off, clutch on/off, and water on/off will also be mounted on this panel as well as a maintenance hatch open/close control and an emergency stop switch.

YES	NO
PG #	

Wireless Remote Control: The unit shall have a wireless remote control consisting of a receiver and hand-held transmitter that will be able to control engine speed, depth of cut, clutch on/off, and water on/off and will also be able to shut off the engine from a distance of fifty feet.

YES	NO
PG #	

CUTTER HEAD ASSEMBLY

Heavy Duty Cutter Head: Shall be equipped with HD (Standard Heavy Duty) Cutter head and shall be securely attached to the machine's frame and enclosed by heavy-duty cowling. Maximum cutting depth shall be approximately 12" (Twelve Inches). Shall have a maximum cutting width of 48" or 72". Shall have a minimum of 142 snap-in bits that insert into blocks that shall be welded securely to the skin of the cutter head. The cutter head and housing shall be designed so that only pulverized materials leave the drum assembly.

YES	NO
PG #	

Cutter Head Service Access Hatch: Unit shall be equipped with a powered hydraulic system that will lift an access hatch to expose the cutter head for service. This system will be independent of the active hydraulic system and will operate without the diesel engine running.

YES	NO
PG #	

CUTTER HEAD DRIVE

The power from the engine shall be transmitted to the cutter head through a power take-off system and V-belts to a planetary reduction gearbox at the cutter head drum. Drive belt tension shall be regulated by the use of an idler wheel and air bag. Air bag pressure shall be monitored by a gauge mounted on the machine frame and visible to the operator on the ground.

YES	NO
PG #	

MOUNTING SYSTEM

Unit shall be designed and recommended by the manufacturer to attach to the front bucket of loader with a gross operating weight of at least 35,000 lbs. (48 inch) and 39,000 lbs. (72 inch).

YES	NO
PG #	

Unit shall be equipped with a hydraulic bucket clamping system to secure the unit to the bucket of the host vehicle. This bucket clamping system will be actuated by the active hydraulic system. System will maintain a pressure of 1500 psi. The system will have pressure relief valve to safeguard against over pressurizing the system.

YES	NO
PG #	

Attachment system shall allow the loader to load and unload the reclaiming / trenching machine from its transport trailer. Mounting of the machine shall not require the removal of the bucket nor shall it require the use of a quick connect or attachment pins.

YES	NO
PG #	

ACTIVE HYDRAULIC SYSTEM

The machine shall be equipped with a hydraulic system consisting of a hydraulic gear pump that is engine powered by an auxiliary drive adapter, reservoir, pressure side filter, hydraulic manifold with tandem center valves, lines and two cylinders to actuate and control depth of cut.

YES	NO
PG #	

All hydraulic fittings shall be leak free and O-ring face seal or O-ring boss design.
Hydraulic fluid shall be dyed red to distinguish it from other engine fluids.
The reservoir shall hold at least four U.S. gallons of hydraulic fluid.

YES	NO
PG #	

OUTER FRAME

The frame shall allow continuous actuated control in cutting depth from 0 to 12 inches. This frame shall rest on ski wear plates that provide distributed support for the machine during operation. The frame shall have improved side shielding that provides for better material containment, reducing the amount of debris that could be ejected from the dome. The frame shall also allow for new material such as crushed gravel or emulsions to be mixed with the pulverized asphalt.

YES	NO
PG #	

INTEGRATED ENHANCED PULVERIZING SYSTEM

The machine shall be equipped with a fully integrated enhanced containment system that fully encloses the cutting chamber at all cutting depths, allows baffle position to be hydraulically adjusted to control material size on the fly, allows grade adjustment of up to 1.5 inches across the cutting width, and allows depth control to be fully independent of loader bucket height.

YES	NO
PG #	

WEIGHT

Milling/trenching/recycling machine (without trailer) shall have an approximate dry weight of 11,500 lbs. (48 inch), 13,375 lbs. (72 inch).

YES	NO
PG #	

ADDITIONAL EQUIPMENT

Tools for changing cutter bits and an extra twenty-five carbide bits and five extra blocks shall be provided. Two bucket retention chains equipped with grab hooks and slip locks shall be included.

YES	NO
PG #	

COLOR

Units shall be powder coated with factory standard colors. Shall include manufacturer's standard warning, safety, and instructional decals. Shall have identification and serial number decals.

YES	NO
PG #	

TRAINING

The successful bidder shall furnish qualified personnel to instruct operators and service technicians on operation and maintenance of units purchased under this specification. Up to four hours of training in the correct use and maintenance of the machine will be given at time of delivery.

YES	NO
PG #	