

INVITATION TO BID HEAVY EQUIPMENT

NOTICE OF BID OPENING

NOTICE IS HEREBY GIVEN that the Association of County Commissions of Alabama, which administers the Alabama County Joint Bid Program on behalf of Alabama's county governing bodies, shall receive and open bids for the purchase of zero (0) or more items of heavy road equipment at its office located at 2 North Jackson Street, Montgomery, Alabama, at 10:00 a.m. on Tuesday, November 18, 2025. Bid specifications are available at <http://www.alabamacounties.org/heavy-equipment/> for each of the following items:

Track Mount Excavators	One-man Pothole Patchers
Compact Excavators	Trailer Mount Mastic Patcher/Crack Sealer
Mini Track Excavators	Trailer Mounted Patcher – Diesel
Wheeled Excavators	Trailer Mounted Patcher – Air Compressor/Tools
Highway Speed Truck Excavators	Chip Spreader
Motor Graders	Asphalt Distributor
Wheel Loaders	Asphalt Milling Attachments
Heavy Duty Dump Chassis	Asphalt Storage Tanks
Lowboy Tractors	Backhoes
Lowboy Trailers	Bulldozers
Half Round End Dump	Dump Bodies
Skid Steer Loader and Attachments	Road Wideners
Ride-on Industrial Boom Mowers	Ride On Industrial Boom Mowers
Rubber Tire Roller	
Vibratory Roller	

Time is of the essence in submitting bids and only bids received in the Association office by 10:00 a.m. Central Time on Tuesday, November 18, 2025 will be opened and considered. Bidders and any other interested individuals are invited to attend the bid opening.

NOTICE OF BID OPENING PROCEDURES

All bids for Heavy Equipment will be opened and the name(s) of the bidders read aloud on the morning of the bid opening on Tuesday, November 18, 2025 at 10:00 a.m. at 2 North Jackson Street, Montgomery, AL. The specifics of each bid submitted will be compiled by the Association staff thereafter and will be available, upon written or emailed request, one week after the bid opening. Requests should be emailed to jointbid@alabamacounties.org.

THE INVITATION PACKAGE

The invitation package for each item to be bid includes: this invitation to bid, the written bid specifications for the particular item of heavy road equipment, and a Bid Submittal Form to be used in submitting a bid for that particular item. Bidders should verify that they have received all pages of the invitation package. If there are any omissions, the bidder should contact Kenya Howard in the Association office by mail, fax, or e-mail (jointbid@alabamacounties.org) to request missing pages. It is the responsibility of the bidder to make this request in sufficient time to prepare and submit the bid in time for the bid opening. Bidders should carefully read and comply with all parts of the invitation package, including all attachments and/or any addendum.

PREPARING AND SUBMITTING BIDS

All bids must be typed or handwritten in ink on the attached Bid Submittal Form. The completed Bid Submittal Form shall be placed in front of and separated from all other documents included in the bid packet, such that it will be the first document viewed upon opening the bid packet.

Bids submitted in pencil and bids not submitted on the Bid Submittal Form *will not* be considered. All bids shall include a current catalog or model specification document for the equipment model number being offered for consideration. Bids submitted without such documentation *will not* be considered. Only information contained on the attached Bid Submittal Form and in the model specification document will be considered in evaluating bids.

Each separate requirement in the bid specification includes a block for indicating whether or not the item bid meets the specification. The bidder shall indicate compliance with each requirement by checking "Yes" or "No" in the block to the right of each bid specification. In addition, the bidder shall indicate the page number in the supplied manufacturer's equipment literature on which compliance with the specification can be verified. Failure to complete this portion of the bid form may result in the subject bid not being considered.

Each bid for one of the heavy equipment items included in the bid package must be submitted on the Bid Submittal Form for that item and forwarded in a separate envelope with the bid item and item number clearly identified on the outside of the envelope. Envelopes containing a "no bid" shall also include the words "NO BID" on the outside of the envelope. Facsimiles and e-mails will not be accepted. Bids submitted by "Express/Overnight" services must be in a separate inner envelope or package sealed and identified as stated above. All bids must be received in the Association office prior to the bid opening. Bids received after the deadline will be returned unopened.

The County Joint Bid Program reserves the right to require a performance bond from successful bidders as permitted under Alabama law. However, no bid bond is required for this bid offering.

All bids should be mailed or hand-delivered to:

ATTN: Alabama County Joint Bid Program
Association of County Commissions of Alabama or ACCA
2 North Jackson Street, FL 7, Montgomery, Alabama 36104 (Physical Address)
P.O. Box 5040, Montgomery, Alabama 36103 (Mailing Address)

BID SPECIFICATIONS

Please note that each piece of heavy equipment available for bid may include several different sizes and categories of machines. You should read each set of specifications very carefully as the differences vary depending upon the piece and size of equipment.

The award will be based on the total cost of the Standard Machine bid by the lowest responsible bidder. Each Bid shall include a Manufacturer's Suggested Retail Price Sheet (MSRP) for each machine bid. The percent difference between the Manufacturer's Suggested Retail Price (MSRP) for the standard machine as specified by these bid specifications and the actual price bid by the vendor will be calculated and that percentage discount shall be applied to any options an individual county may choose to add to the machine.

Both parties agree that the Vendor SHALL extend to ALL counties purchasing this equipment any factory discounts, incentives or rebates that become available during the Contract Period; provided that there are no alterations from the bid specifications for this item required in order to receive the discount, incentive, or rebate. FURTHER, BOTH PARTIES AGREE THAT THE VENDOR SHALL EXTEND TO ALL COUNTIES PURCHASING THIS EQUIPMENT THE SAME PURCHASE PRICE AND DISCOUNTS AS THEY ARE AWARDED ON ANY OTHER NATIONAL PURCHASING COOPERATIVE APPROVED BY THE DEPARTMENT OF EXAMINERS OF PUBLIC ACCOUNTS FOR USE BY ALABAMA COUNTIES.

Once the bids have been awarded, any county participant purchasing under this program may, at its discretion, add any of the vendor's available options at the same discount off the Manufacturer's Suggested Retail Price Sheet as was applied to the Standard Machine Price Bid.

Any use of specific names and/or model numbers in the attached specifications is not intended to restrict the bidder or any seller or manufacturer, but is included solely for the purpose of indicating the type, size, and quality of materials, product services, or equipment considered best adapted to the use of the counties participating in the joint bid program.

ACQUISITION AND FINANCING OPTIONS

The awarded Vendor will provide the equipment, including any options required by the purchaser, at the awarded price as contracted through the Joint Bid Program. The purchaser may secure its own financing to acquire the equipment or execute any financial options available under Alabama law with the awarded Vendor in order to acquire the equipment.

BIDDER QUALIFICATIONS

All bidders and all program participants must be in compliance with any applicable federal, state, county and municipal laws, regulations, resolutions and ordinances, including but not limited to, licensing, permitting, and taxation requirements. All bidders should be prepared to submit evidence or documentation as proof that they are properly licensed and permitted under any applicable laws upon request. Such evidence or documentation may be submitted with the bid. Additionally, all bidders shall provide proof that they are in compliance with the E-Verify requirements of Alabama's Immigration Law (Ala. Code § 31-13-1 *et seq.*). All bidders shall also affirm that they are in compliance with, and will comply with, Alabama's anti-boycott law (Ala. Code § 41-16-5) and anti-economic boycott law (Ala. Code § 41-16-160 *et seq.*).

BID AWARD

The Houston County Commission will serve as the awarding authority for all bids and will award all contracts at a regular meeting of the Houston County Commission. Any and all bids submitted in compliance with this invitation to bid shall be considered, and award will be made to the lowest responsible bidder meeting bid specifications as determined by the awarding authority in compliance with Alabama law. All bids will be reviewed and evaluated by a committee created for that purpose, which committee will make comments and recommendations to the awarding authority regarding the award. All factors contained in each invitation package will be evaluated in determining the successful bidder, and any omissions of the stated requirements may be cause for rejection of the bid submitted. The awarding authority reserves the right to reject any and all bids, to waive any informality in bids, and to accept in whole or in part

such bid or bids solely at its discretion.

The contract period will be six (6) months with an option to renew each six (6) months not to exceed a period of three (3) years under identical price, terms, and conditions upon the mutual consent of the vendor and the awarding authority. Any renewal contract shall be approved in writing by the vendor and the awarding authority no later than 60 days prior to the expiration of the existing contract.

CONTACT REGARDING BIDS AND INVITATION

Contact initiated by a potential bidder with any county official, county employee, or member of the Association staff shall only be as specifically set out in this Invitation to Bid. Any questions related to the bid or the County Joint Bid Program shall be directed to Association staff in writing under the procedures set out in this Invitation to Bid. Additionally, a bidder may contact the Association in writing to request an appointment to review bid specifications following the bid opening. However, there shall be no communication with any county official or county employee regarding this bid between the date of this invitation and the date of bid award. Any contact other than as set out here shall be deemed as an attempt to unduly influence the bid award, and shall be grounds for rejection of the bid submitted by the bidder initiating such other contact.

Any questions or problems related to downloading or obtaining copies of this Invitation to Bid should be directed to Kenya Howard at jointbid@alabamacounties.org or 334-263-7594.

Any other questions or requests for additional information regarding this invitation or the bid specifications shall be submitted in writing no later than five (5) days prior to bid opening to:

ATTN: Patrick McDougald
Association of County Commissions of Alabama
P.O. Box 5040
Montgomery, Alabama 36104

OR

Patrick McDougald
Email: pattymackdaddy@gmail.com

BID SUBMITTAL FORM
Alabama County Joint Bid Program
Heavy Equipment – Bid Item: Road Widener Attachment - Option B

Company Name: _____

Address: _____

Bid Submitted by: _____
(Name of company representative)

Title: _____ E-mail address: _____

Phone: _____ Fax: _____

By submitting this bid, we agree:	Initials
The equipment model number identified below meets the bid specs for this bid item	_____
That the bid price will be honored for all counties for the period from January 1, 2026 to June 30, 2026.	_____
The equipment will be delivered at the bid price to all counties participating in the joint bid program.	_____
The company acknowledges the freight preparation and delivery price is to be included in the total bid price for the standard machine.	_____
The company representative listed above will be the contact person for purchasing this bid item under the joint bid program.	_____
The bid is accompanied by a current catalog or model specification document for the model number identified below.	_____
The bid is accompanied by a copy of the manufacturer's standard warranty as required in the bid specifications.	_____
The bid includes the E-Verify documentation required by Alabama law.	_____
We comply with, and if awarded the contract, we will comply with, the requirements of Section 41-16-50 and Sections 41-16-160 to -166, Code of Alabama 1975.	_____
If awarded the bid, a performance bond will be provided upon request.	_____
The bid documents include the Manufacturer's Suggested Retail Price Sheet (MSRP) for the Standard Machine.	_____

Total Bid Price for Standard Machine: \$ _____
(Total Bid Price for Standard Machine Includes Freight Preparation, Delivery and Standard Warranty Costs) *

Freight Preparation and Delivery: \$ _____
(Included in Standard Machine Bid Price)

Manufacturer's Suggested Retail Price for Standard Machine: \$ _____

Equipment Model #: _____

Description: _____

Signature of company representative submitting bid: _____

Title: _____

* NOTE: Award will be made based on the total cost of the **Standard Machine**. The total cost of the standard machine is to include freight preparation, delivery and standard warranty cost. Freight preparation and delivery will be excluded from the total bid price of the standard machine in determining the percentage discount for any available options.

BID SUBMITTAL FORM: OPTION COST SHEET

By submitting this bid, we agree:

To offer any available options at the percent difference between the Manufacturer's Suggested Retail Price Sheet and the actual bid price on the Standard Machine* _____

The bid documents include the Manufacturer's Suggested Retail Price Sheet (MSRP) for the Standard Machine _____

Equipment Model #: _____

Description: _____

Signature of company representative submitting bid: _____

Title: _____

***Note:** The percent difference between the Manufacturer's Suggested Retail Price Sheet (MSRP) for the standard machine as specified by these Bid Specifications and the actual price bid by the vendor will be calculated to determine the percentage discount to be applied to any available options. The bid price of the freight preparation and delivery cost shall be excluded in determining the percentage discount to be applied to available options. Any individual county may choose to add any available option to the standard machine at the percentage discount at the time of purchase.

BID SPECIFICATIONS FOR BID ITEM – Road Widener Attachment - Option B

GENERAL

These specifications shall be construed as the minimum acceptable standards for a Road Widener Attachment. Should the manufacturer's current published data or specifications exceed these standards, the manufacturer's standards shall be considered minimum and shall be furnished. All integral parts not specifically mentioned in the scope of these specifications that are necessary to provide a complete working unit shall be furnished. Additionally, the machine offered for bid shall include all standard manufacturer's equipment. The roller must be a new current production model. The roller must be a new current production model and shall meet all EPA and other applicable standards at the time of manufacture.

The use of specific names and numbers in the specifications is not intended to restrict the bidder or any seller or manufacturer but is intended solely for the purpose of indicating the type, size, and quality of equipment considered best adapted to the uses of counties participating in this joint bid.

BID SUBMITTAL FORM

Each bidder must submit his or her bid on the Bid Submittal Form included in the invitation to bid package. All written warranties to be submitted shall be attached to the Bid Submittal Form.

BID PRICE

The price bid shall include all destination charges, delivery charges, title fees, rebates, and all other applicable costs and refunds.

MANUALS

Each unit shall be provided with one (1) copy of the operator's manual, (1) copy of the repair manual and one (1) copy of the current parts manual. Units will not be accepted for delivery until the manuals as outlined above are received by the purchaser.

REPLACEMENT PARTS AVAILABILITY

Parts must be available for 5 years or 7,500 hours of use for the piece of equipment bid. If replacement parts are not delivered within three (3) working days of an order being placed, the bidder will deliver an equivalent machine for the county to use at no cost to the county until such time as the parts are delivered to the county so it can affect repairs to its machine.

WARRANTY

Bidders shall submit a copy of the manufacturer's standard warranty. Warranty shall include service response time of maximum of 36 hours within notification by county.

Yes ___ No ___
Page# _____
or
Attachment ____

**BID SPECIFICATIONS
FOR
BID ITEM – Road Widener Attachment - Option B**

ATTACHES TO

Most makes of loaders, graders and pavers. USED WITH All types of aggregates and hot asphalt.

Yes___No___
Page No. ____

CAPACITY

Variable to 450 tons per hour.

Yes___No___
Page No. ____

WIDTH OF SPREAD

Standard 1' to 6'; optional 8'.

Yes___No___
Page No. ____

DEPTH OF SPREAD

12" below to 12" above pavement. WEIGHT Not to exceed 6000 pounds.

Yes___No___
Page No. ____

OVERALL WIDTH

Not to exceed 11 '6".

Yes___No___
Page No. ____

HOPPER

Width-inside 9' 8" minimum.

Apron Full Width of hopper, ¾" thick rubber type.

Yes___No___
Page No. ____

PUSH ROLLERS

Rollers must be self-cleaning and oscillating type to maintain proper truck alignment. Rigid rollers acceptable. Frame Push roller frame must be extendable (14" travel) to match with various types of trucks

Yes___No___
Page No. ____

CONVEYOR

Drive High torque hydraulic motor mounted on drive pulley shaft. Motor shall be movable to opposite end with minimal effort. Motor shall be reversible by interchanging 2 hydraulic hoses. Belt Conveyor belt must be 24" wide positive drive type to eliminate slippage and wandering under load. Belt shall consist of two (2) drive chains bolted to each edge of the heat and oil resistant two (2) ply. Belt splice shall be bolted hinged type stainless steel.

Yes___No___
Page No. ____

PULLEYS DRIVE

Pulleys shall be identical at each end of the conveyor so that belt can be driven from either end without changing the pulleys. Each pulley shall have two (2) drive sprockets for driving the positive drive conveyor. Conveyor idlers shall be ball bearing type. Conveyor must be supported by a minimum of 30 rollers to reduce belt deflection and stress on the belt when starting under load. Idlers shall be spaced on minimum 4" centers to properly support belt and minimize material leakage beneath sideboard

Yes___No___
Page No. ____

SIDBOARDS

Shall be adjustable and replaceable rubber type. Mounting must be in a retainer for easy access and adjustment with removable steel plate covers for protection from hopper load.

Yes___No___
Page No. ____

STRIKE-OFF BLADE

Curved type, 18" high, reversible, with torque tubes for rigidity

Yes___No___
Page No. ____

COLUMN

Column tube shall be heavy duty for stability at wide widths. Push bar slope shall be telescoping type with quick pins for fast set-up and changes.

Yes___No___
Page No. ____

HYDRAULIC CONTROL

Strike-off height (grade) and angle (slope) shall be hydraulically adjustable from operator panel. Hydraulic valves shall have automatic lock feature to maintain grade and slope once set by operator.

Yes___No___
Page No. ____

INSIDE EDGE PLATE

Inside edge plate shall be provided to keep paving material in front of the strike-off and away from the main road surface.

Yes___No___
Page No. ____

OUTER EDGE PLATE

Shall be provided to retain shoulder paving material within the desired width. Edger shall have adjustment to hold plate at desired height.

Yes___No___
Page No. ____

HYDRAULIC VARIABLE WIDTH BLADE

A blade section shall be provided which can extend up to an additional 12" by remote control from operator panel. Extending blade shall be able to lay a mat as well as the main blade sections.

Yes___No___
Page No. ____

CASTER WHEELS

Wheels Eight (8) wheels minimum shall be provided for maximum rotation and control. Wheels are to be 16" diameter by 5" wide hard rubber type (pneumatic tires not acceptable) with full width roller bearing axle.

Frames Four (4) caster frames shall be installed on the unit. Each frame shall have two wheels (one wheel per frame not acceptable). Caster pivot shaft shall be heat treated, high strength steel 3" diameter minimum. Each pivot shall have dual roller bearings and one thrust bearing. Mounting Casters shall be mounted beneath the attachment for safety. Wheels mounted in front of attachment are not acceptable.

Yes___No___
Page No. _____

OPERATOR CONTROLS

Operator panel shall be located next to the Operator Platform. Operator panel controls shall include: throttle, conveyor on/off, conveyor speed and all strike-off functions (grade, slope, extension option).

Yes___No___
Page No. _____

PLATFORM

An operator platform shall be provided which mounts at the base of the strike-off blade. It shall be easily moveable and protect the operator from trucks and drive unit. Front mounted operator platform is not acceptable.

Yes___No___
Page No. _____

POWER

Diesel engine shall be air cooled type 24 HP.

Fuel system to have 15 gal. Tank with filter. Controls to include: keys with, throttle, shutdown, low oil switch, maintenance-free battery and hour meter.

Yes___No___
Page No. _____

HYDRAULICS

A high pressure, closed loop, variable displacement hydraulic pump shall be provided to run belt up to 350'/min. Variable speed belt will be controlled by solenoid/relief valve.

Hydraulic cylinders shall be double acting through individual manual actuated relief valves, Hydraulic Replaceable filters shall be spin-on type.

Yes___No___
Page No. _____

PAINT

Paint shall be high visibility orange with reflective striping for maximum nighttime and roadside visibility. One coat of rust inhibitive primer and two coats of high-quality enamel must be professionally applied to all parts of the attachment (excluding engine).

Yes___No___
Page No. _____

GRADER LIFT GROUP

Arms- Lift group shall bolt to existing holes in grader front plate. All arms shall be heavy duty with bushing on all lifting pins for protection. Tube type arms are required.

Lift- Lift shall be provided by 5" diameter hydraulic cylinder all lifting power must be provided by widener attachment lifting the attachment via grader scarifier is unacceptable

Controls for lifting shall all be located at the attachment operator panel.

Yes___No___

Page No. ____

LOADER ADAPTER

Adapter A specially designed bracket shall be supplied to fit the specified loader

Yes___No___

Page No. ____

PAVER ADAPTER

Adapter A specially designed bracket shall be supplied to fit the specified paver

Yes___No___

Page No. ____