

BID SUBMITTAL FORM
Alabama County Joint Bid Program
TRAILER MOUNTED POTHOLE PATCHER
– Diesel Option

Company Name: Warren Power Attachments (DBA) Total Patcher

Address: 4614 East 1000 North Pittsboro, IN 46167

Bid Submitted By: Aaron Warren
(Name of company representative)

Title: Owner E-mail Address: aaron@totalpatcher.com

Phone: 317-892-4737 Fax: 317-892-5196

By submitting this bid, we agree:	Initials
The equipment model number identified below meets the bid specs for this bid item	<u>AW</u>
That the bid price will be honored for all counties for the period from January 1, 2026 to June 30, 2026 .	<u>AW</u>
The equipment will be delivered at the bid price to all counties participating in the joint bid program	<u>AW</u>
The company representative listed above will be the contact person for purchasing this bid item under the joint bid program	<u>AW</u>
The bid is accompanied by a current catalog or model specification document for the model number identified below	<u>AW</u>
The bid is accompanied by a copy of the manufacturer's standard warranty as required in the bid specifications	<u>AW</u>
The bid includes the E-Verify documentation required by Alabama law	<u>AW</u>
We comply with, and if awarded the contract, we will comply with, the requirements of Section 41-16-50 and Sections 41-16-160 to -166, Code of Alabama 1975.	<u>AW</u>
If awarded the bid, a performance bond will be provided upon request	<u>AW</u>
The bid documents include the Manufacturer's Suggested Retail Price Sheet (MSRP) for the Standard Machine	<u>AW</u>

**TRAILER MOUNTED POTHOLE PATCHER
– Diesel Option**

Total Bid Price for Standard Machine: \$ \$89,562.00

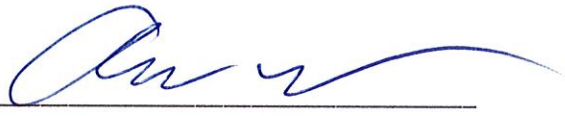
(Total Bid Price for Standard Machine Includes Freight Preparation, Delivery and Standard Warranty Costs) *

Freight Preparation and Delivery: \$ \$800.00
(Included in Standard Machine Bid Price)

Manufacturer's Suggested Retail Price for Standard Machine: \$ \$118,350.00

Equipment Model #: T7500

Description: Diesel trailer mounted pothole patcher

Signature of company representative submitting bid: 

Title: Owner

***NOTE:** Award will be made based on the total cost of the **Standard Machine**. The total cost of the standard machine is to include freight preparation, delivery and standard warranty cost. Freight preparation and delivery will be excluded from the total bid price of the standard machine in determining the percentage discount for any available options.

BID SUBMITTAL FORM: OPTION COST SHEET TRAILER MOUNTED POTHOLE PATCHER – Diesel Option


By submitting this bid, we agree:

To offer any available options at the percent difference between the Manufacturer's Suggested Retail Price Sheet and the actual bid price on the Standard Machine* AW (25%)

The bid documents include the Manufacturer's Suggested Retail Price Sheet (MSRP) with **any available Options** for the Standard Machine AW

Equipment Model # T7500

Description: Diesel trailer mounted pothole patcher

Signature of company representative submitting bid:  _____

Title: Owner

***Note:** The percent difference between the Manufacturer's Suggested Retail Price Sheet (MSRP) for the standard machine as specified by these Bid Specifications and the actual price bid by the vendor will be calculated to determine the percentage discount to be applied to any available options. The bid price of the freight preparation and delivery cost shall be excluded in determining the percentage discount to be applied to available options. Any individual county may choose to add any available option to the standard machine at the percentage discount at the time of purchase.

BID SPECIFICATIONS FOR TRAILER MOUNTED POTHOLE PATCHER – Diesel Option

GENERAL

These specifications shall be construed as the minimum acceptable standards for a Trailer-mounted patcher. Should the manufacturer's current published data or specifications exceed these standards, the manufacturer's standards shall be considered minimum and shall be furnished. All integral parts not specifically mentioned in the scope of these specifications that are necessary to provide a complete working unit shall be furnished. Additionally, the machine for bid offered shall include all standard manufacturers' equipment. The one-man pothole patcher must be a new current production model and shall meet all EPA applicable standards at the time of manufacture.

The use of specific names and numbers in the specification is not intended to restrict the bidder or any seller or manufacturer but is intended solely for the purpose of indicating the type, size and quality of equipment considered best adapted to the uses of counties participating in this joint bid.

BID SUBMITTAL FORM

Each bidder must submit his or her bid on the Bid Submittal Form included in the Invitation to Bid package. All written warranties to be submitted shall be attached to the Bid Submittal Form.

BID PRICE

The bid price shall include all destination charges, delivery charges, title fees, rebates, and all other applicable costs and refunds.

MANUALS

Each unit will be provided with one (1) copy of the operator's manuals, one (1) copy of the current parts manuals and

(1) copy of the repair manual. Units will not be accepted for delivery until the manuals as outlined above are received by the purchaser.

WARRANTY

Units purchased under this specification shall be warranted against defects in materials and workmanship for a period of not less than one (1) year ~~from the date of delivery to customer.~~ Items thought to be defective will be returned to factory prepaid to be repaired or replaced.

Yes ☒ No
Page # _____
or
Attachment ☒

MINIMUM REQUIREMENTS

The trailer-mounted machine shall be designed and constructed to repair larger cracks, potholes, and broad areas. The machine shall be capable of blowing water, dust or debris from the pothole or surface to be repaired. The machine must be capable of patching while moving forward or reverse, must be capable of patching at temperatures as low as 5 degrees F. The machine must be capable of performing each of the following functions:

- clean cracks and surfaces
- spray liquid asphalt emulsion over area to provide a tack coat
- apply emulsion-coated aggregate to provide a high-density patch
- cover repaired area with dry aggregate

DIMENSIONS

Width and height to meet State and Federal requirements without requiring oversize permits.

WARRANTY

Units purchased under this specification shall be warranted against defects in materials and workmanship for a period of not less than one year from date of delivery to customer. Bidder's warranty policy must be included.

Yes X No
Page#
or
Attachment X

BEST MACHINE REQUIREMENTS

Spray injection design with aggregate supplied from tow vehicle by gravity feed tube.

Yes X No
Page # 2
Yes X No
Page # 2

Trailer mounted and rated for highway class use.

Diesel powered with engine enclosure.

Yes X No
Page # 1

Electric blanket heated emulsion tank.

Yes X No
Page # 1&2

Emulsion working capacity of 250 gallons.

Yes X No
Page # 1&2

Overnight electric heating for maintaining emulsion temp.

Yes X No
Page # 1

Stop/turn sealed lighting including clearance lights.

Yes X No
Page # 2

EMULSION HEATING and STORAGE

Construction:

The tank must be a pressure vessel and ASME certified.

Yes ☒ No ☐
Page # 2

Rating:

250 gallon capacity, 200PSI working pressure at 500 degrees.

Yes ☒ No ☐
Page # 2

Insulation:

Min. R15 rated fiberglass insulation.

Yes ☒ No ☐
Page # 2

Outer Skin:

Waterproof fire retardant fiberglass construction.

Yes ☒ No ☐
Page # 2

Loading Hatch:

Filler opening to be a min. 12" and be equipped with the bolt closures.

Yes ☐ No ☐
Page # 1&2

Cleanout Valve:

Min 3" drain valve to be installed at the bottom of the tank.

Yes ☒ No ☐
Page # 2

Heating source:

Tank to be wrapped with 2 electric blankets for overnight heating. Min. 1500W x (2) 120VAC. A thermostat and overnight heating extension cord to be included. Heating probes will not be considered for alternate.

Yes ☒ No ☐
Page # 2

Operating temperature:

System must be capable of maintaining heat to allow operation of patcher at 5 degrees F.

Yes ☒ No ☐
Page # 2

TRAILER MINIMUM REQUIREMENTS**Adjustable Hitch:**

A 2-1/2 towing ring that is adjustable in height from 15" to 30 high.

Yes ☒ No ☐
Page # 1

Fenders:

Minimum 12 gauge horizontal surface steel fenders.

Yes ☒ No ☐
Page # _____

Jack:

A swing-away weight appropriate adjustable screw jack to be provided.

Yes ☒ No ☐
Page # _____

Axle System:

The trailer to have a dual axle leaf spring system and be rated at a GAWR (Gross Axle Weight Rating) of 12,000 lbs.

Yes ☐ No ☒
Page # 1

Tandem Torsion
Axles 12,000 Lb

Trailer Brakes:

Electric brakes, emergency breakaway switch, radial tires, and two 3/8" x 4 foot long safety chains with slip hooks to be included.

Yes ☒ No ☐
Page # 2

Lighting:

Dual oval stop, tail, and turn lights to be included. Clearance lighting also to be included.

Yes ☒ No ☐
Page # 2

Directional Arrow Board:

A directional arrow board to be mounted at the back of the machine and be selectable for left/right or both traffic control.

Yes ☒ No ☐
Page # 1

DELIVERY SYSTEM**Wiring Harness:**

The lighting harness to be woven loom with weather proof connectors at all lights.. a six way round plug will be included.

Yes ☒ No ☐
Page #

REQUIREMENTS**Hooper:**

Trailer mounted with integral screen with opening for slide gate.

Yes ☒ No ☐
Page # 2

Slide Gate:

Air operated with min 4" stroke air ram.

Yes ☒ No ☐
Page # 2

Venturi:

Designed to draw aggregate into air stream. Must have access panel

Yes ☒ No ☐
Page # 2

Aggregate delivery tube:

Min 3.5" ID schedule 40 pipe 10ft. in length. Designed to be rotatable for maximum life.

Yes ☒ No ☐
Page #

Aggregate delivery hose:

Aggregate hose to be min. 3.5" ID. Non-kinking, plastic wire reinforced rubber neoprene-lined hose with a min. length of 164".

Yes ☒ No ☐
Page # 2

Fatigue-Free Aggregate hose boom:

The boom to be a three-section device that allows the operator to move throughout its full radius using only very light force from one hand, and shall be adjustable for height.

Yes ☒ No ☐
Page # 2

Operator Safety:

The boom design must keep the boom and the operator well out of the adjoining lane.

Yes ☒ No ☐
Page # 1

Emulsion Hose Heating:

A 12 volt pump to circulate heat transfer oil through a pipe inside the emulsion tank and min. 3/8" diameter lines the full length of the hose to the emulsion nozzle, then back. All parts including: emulsion valves, hose, and nozzle to be heated by this hot fluid heating system.

Yes ☒ No ☐
Page # 2

Heated Vent - Flow Nozzle:

The nozzle to be designed so it diffuses/slows down the air stream at the tip to minimize overspray. The emulsion nozzle will be slotted to create a single fan of emulsion to properly coat the aggregate. The nozzle will be low voltage DC heated to prevent material build up during cold weather operation.

Yes ☒ No ☐
Page # 2

ENGINE and CLEANOUT REQUIREMENTS**Diesel Engine:**

The unit will be equipped with a water cooled direct injected, diesel engine.

Yes ☒ No ☐
Page # 1

Engine Enclosure:

The engine will be protected with a lockable engine enclosure that is certified by the manufacturer.

Yes ☒ No ☐
Page #

Engine Protection:

Auto Shutdown protection will be provided for alternator, oil pressure coolant temperature. An hour meter and RPM gauge will be included.

Yes ☒ No ☐
Page #

Engine HP:

The engine will be rated at no more than 74HP and be able to operate the delivery system to fill a patch with 1/4" stone @ 1100 RPM and 1 1/2 stone at no more than 1800 RPM.

Yes ☒ No ☐
Page #

Engine HP:

The engine will be rated at no more than 74HP and be able to operate the delivery system to fill a patch with 1/4" stone @ 1100 RPM and 1 1/2 stone at no more than 1800 RPM.

Yes ☒ No ☐
Page # 1

Protection:

Engine Cover will enclose engine, battery and Air Compressor.

Yes ☒ No ☐
Page #

Controller:

Engine controller must be accessible without having to open engine cover and contain The Hour Meter, RPM Gauge and shutdown for Oil, Water and Battery.

Yes ☒ No ☐
Page #

Fuel System:

The unit will include a min. 18 gallon Diesel Fuel tank.

Yes ☒ No ☐
Page # 2

Emulsion Flush System:

A min. 13 gallon pressurized vessel will be included for flushing of emulsion lines and nozzle after use. It shall be equipped with a pressure relief valve set at 110 PSI.

Yes ☒ No ☐
Page # 2

Clean out box:

A clean out box to be mounted to the frame of the machine so that operator can place wand in box to flush emulsion lines and nozzle. The entire nozzle clean out procedure may not get emulsion or diesel on the operator

Yes ☒ No ☐
Page # 2

BLOWER AND COMPRESSOR REQUIREMENTS:

Blower will be rated at min. 450 CFM @ 7psi @ 1500 RPM.

Yes ☒ No ☐
Page # 2

Lobe style blower direct driven off patcher engine.

Yes ☒ No ☐
Page # 2

Pop off valve set to 10 psi for protection.

Yes ☒ No ☐
Page # 2

Dual Stage heavy duty filter element on Blower intake.

Yes ☒ No ☐
Page # 2

Air muffler to reduce airflow noise required

Yes ☒ No ☐
Page # 2

No conveyors, augers or pumps will be used in the aggregate or emulsion delivery systems.

Yes ☒ No ☐
Page # 2

PAINT AND SAFETY DECALS:

The unit shall be painted orange and have required safety decals and signage.

Yes ☒ No ☒
Page # 2

Standard color is Safety Green.
Orange optional at no charge

INVITATION TO BID HEAVY EQUIPMENT

NOTICE OF BID OPENING

NOTICE IS HEREBY GIVEN that the Association of County Commissions of Alabama, which administers the Alabama County Joint Bid Program on behalf of Alabama's county governing bodies, shall receive and open bids for the purchase of zero (0) or more items of heavy road equipment at its office located at 2 North Jackson Street, Montgomery, Alabama, at 10:00 a.m. on Tuesday, November 18, 2025. Bid specifications are available at <http://www.alabamacounties.org/heavy-equipment/> for each of the following items:

Track Mount Excavators
Compact Excavators
Mini Track Excavators
Wheeled Excavators
Highway Speed Truck Excavators
Motor Graders
Wheel Loaders
Heavy Duty Dump Chassis
Lowboy Tractors
Lowboy Trailers
Half Round End Dump
Skid Steer Loader and Attachments
Ride-on Industrial Boom Mowers
Rubber Tire Roller
Vibratory Roller

One-man Pothole Patchers
Trailer Mount Mastic Patcher/Crack Sealer
Trailer Mounted Patcher – Diesel
Trailer Mounted Patcher – Air Compressor/Tools
Chip Spreader
Asphalt Distributor
Asphalt Milling Attachments
Asphalt Storage Tanks
Backhoes
Bulldozers
Dump Bodies
Road Wideners
Ride On Industrial Boom Mowers

Time is of the essence in submitting bids and only bids received in the Association office by 10:00 a.m. Central Time on Tuesday, November 18, 2025 will be opened and considered. Bidders and any other interested individuals are invited to attend the bid opening.

NOTICE OF BID OPENING PROCEDURES

All bids for Heavy Equipment will be opened and the name(s) of the bidders read aloud on the morning of the bid opening on Tuesday, November 18, 2025 at 10:00 a.m. at 2 North Jackson Street, Montgomery, AL. The specifics of each bid submitted will be compiled by the Association staff thereafter and will be available, upon written or emailed request, one week after the bid opening. Requests should be emailed to jointbid@alabamacounties.org.

THE INVITATION PACKAGE

The invitation package for each item to be bid includes: this invitation to bid, the written bid specifications for the particular item of heavy road equipment, and a Bid Submittal Form to be used in submitting a bid for that particular item. Bidders should verify that they have received all pages of the invitation package. If there are any omissions, the bidder should contact Kenya Howard in the Association office by mail, fax, or e-mail (jointbid@alabamacounties.org) to request missing pages. It is the responsibility of the bidder to make this request in sufficient time to prepare and submit the bid in time for the bid opening. Bidders should carefully read and comply with all parts of the invitation package, including all attachments and/or any addendum.

PREPARING AND SUBMITTING BIDS

All bids must be typed or handwritten in ink on the attached Bid Submittal Form. The completed Bid Submittal Form shall be placed in front of and separated from all other documents included in the bid packet, such that it will be the first document viewed upon opening the bid packet.

Bids submitted in pencil and bids not submitted on the Bid Submittal Form *will not* be considered. All bids shall include a current catalog or model specification document for the equipment model number being offered for consideration. Bids submitted without such documentation *will not* be considered. Only information contained on the attached Bid Submittal Form and in the model specification document will be considered in evaluating bids.

Each separate requirement in the bid specification includes a block for indicating whether or not the item bid meets the specification. The bidder shall indicate compliance with each requirement by checking "Yes" or "No" in the block to the right of each bid specification. In addition, the bidder shall indicate the page number in the supplied manufacturer's equipment literature on which compliance with the specification can be verified. Failure to complete this portion of the bid form may result in the subject bid not being considered.

Each bid for one of the heavy equipment items included in the bid package must be submitted on the Bid Submittal Form for that item and forwarded in a separate envelope with the bid item and item number clearly identified on the outside of the envelope. Envelopes containing a "no bid" shall also include the words "NO BID" on the outside of the envelope. Facsimiles and e-mails will not be accepted. Bids submitted by "Express/Overnight" services must be in a separate inner envelope or package sealed and identified as stated above. All bids must be received in the Association office prior to the bid opening. Bids received after the deadline will be returned unopened.

The County Joint Bid Program reserves the right to require a performance bond from successful bidders as permitted under Alabama law. However, no bid bond is required for this bid offering.

All bids should be mailed or hand-delivered to:

ATTN: Alabama County Joint Bid Program
Association of County Commissions of Alabama or ACCA
2 North Jackson Street, FL 7, Montgomery, Alabama 36104 (Physical Address)
P.O. Box 5040, Montgomery, Alabama 36103 (Mailing Address)

BID SPECIFICATIONS

Please note that each piece of heavy equipment available for bid may include several different sizes and categories of machines. You should read each set of specifications very carefully as the differences vary depending upon the piece and size of equipment.

The award will be based on the total cost of the **Standard Machine** bid by the lowest responsible bidder. Each Bid shall include a **Manufacturer's Suggested Retail Price Sheet (MSRP)** for each machine bid. The percent difference between the Manufacturer's Suggested Retail Price (MSRP) for the standard machine as specified by these bid specifications and the actual price bid by the vendor will be calculated and that percentage discount shall be applied to any options an individual county may choose to add to the machine.

Both parties agree that the Vendor **SHALL** extend to **ALL** counties purchasing this equipment any factory discounts, incentives or rebates that become available during the Contract Period; provided that there are no alterations from the bid specifications for this item required in order to receive the discount, incentive, or rebate. **FURTHER, BOTH PARTIES AGREE THAT THE VENDOR SHALL EXTEND TO ALL COUNTIES PURCHASING THIS EQUIPMENT THE SAME PURCHASE PRICE AND DISCOUNTS AS THEY ARE AWARDED ON ANY OTHER NATIONAL PURCHASING COOPERATIVE APPROVED BY THE DEPARTMENT OF EXAMINERS OF PUBLIC ACCOUNTS FOR USE BY ALABAMA COUNTIES.**

Once the bids have been awarded, any county participant purchasing under this program may, at its discretion, add any of the vendor's available options at the same discount off the Manufacturer's Suggested Retail Price Sheet as was applied to the Standard Machine Price Bid.

Any use of specific names and/or model numbers in the attached specifications is not intended to restrict the bidder or any seller or manufacturer but is included solely for the purpose of indicating the type, size, and quality of materials, product services, or equipment considered best adapted to the use of the counties participating in the joint bid program.

ACQUISITION AND FINANCING OPTIONS

The awarded Vendor will provide the equipment, including any options required by the purchaser, at the awarded price as contracted through the Joint Bid Program. The purchaser may secure its own financing to acquire the equipment or execute any financial options available under Alabama law with the awarded Vendor in order to acquire the equipment.

BIDDER QUALIFICATIONS

All bidders and all program participants must be in compliance with any applicable federal, state, county and municipal laws, regulations, resolutions and ordinances, including but not limited to, licensing, permitting, and taxation requirements. All bidders should be prepared to submit evidence or documentation as proof that they are properly licensed and permitted under any applicable laws upon request. Such evidence or documentation may be submitted with the bid. **Additionally, all bidders shall provide proof that they are in compliance with the E-Verify requirements of Alabama's Immigration Law (Ala. Code § 31-13-1 et seq.). All bidders shall also affirm that they are in compliance with, and will comply with, Alabama's anti-boycott law (Ala. Code § 41-16-5) and anti-economic boycott law (Ala. Code § 41-16-160 et seq.).**

BID AWARD

The Houston County Commission will serve as the awarding authority for all bids and will award all contracts at a regular meeting of the Houston County Commission. Any and all bids submitted in compliance with this invitation to bid shall be considered, and award will be made to the lowest responsible bidder meeting bid specifications as determined by the awarding authority in compliance with Alabama law. All bids will be reviewed and evaluated by a committee created for that purpose, which committee will make comments and recommendations to the awarding authority regarding the award. All factors contained in each invitation package will be evaluated in determining the successful bidder, and any omissions of the stated requirements may be cause for rejection of the bid submitted. The awarding authority reserves the right to reject any and all bids, to waive any informality in bids, and to accept in whole or in part such bid or bids solely at its discretion.

The contract period will be six (6) months with an option to renew each six (6) months not to exceed a period of three (3) years under identical price, terms, and conditions upon the mutual consent of the vendor and the awarding authority. Any renewal contract shall be approved in writing by the vendor and the awarding authority no later than 60 days prior to the expiration of the existing contract.

CONTACT REGARDING BIDS AND INVITATION

Contact initiated by a potential bidder with any county official, county employee, or member of the Association staff shall only be as specifically set out in this Invitation to Bid. Any questions related to the bid or the County Joint Bid Program shall be directed to Association staff in writing under the procedures set out in this Invitation to Bid. Additionally, a bidder may contact the Association in writing to request an appointment to review bid specifications following the bid opening. However, there shall be no communication with any county official or county employee regarding this bid between the date of this invitation and the date of bid award. Any contact other than as set out here shall be deemed as an attempt to unduly influence the bid award, and shall be grounds for rejection of the bid submitted by the bidder initiating such other contact.

Any questions or problems related to downloading or obtaining copies of this Invitation to Bid should be directed to Kenya Howard at jointbid@alabamacounties.org or 334-263-7594.

Any other questions or requests for additional information regarding this invitation or the bid specifications shall be submitted in writing no later than five (5) days prior to bid opening to:

ATTN: Patrick McDougald
Association of County Commissions of Alabama
P.O. Box 5040
Montgomery, Alabama 36104

OR

Patrick McDougald
Email: pattymackdaddy@gmail.com

Total Patcher T-7500 Features:

Emulsion Tank

- **Size** - 250 U.S. gal; 12-inch filler cap for added safety and convenience, 3" drain valve
- **Working Pressure** - 200 psi @ 500° F pressure relief set from 100-110 psi
- **Insulation** - R-15 rating with a fire retardant fiber reinforced plastic cover
- **Heat** - Two 1500w radiant heater blankets (120v) with thermostatic control

Emulsion Line Clean Out Tank

15 U.S. gal pressure vessel rated at 200 psi @ 450° F pressure relief set at 175 psi

Engine Fuel Tank

18.5 U.S. gal steel with quantity gauge

Compressor

Auxiliary driven 15 cfm continuous duty; governor set @ 125 psi (Emulsion tank regulated @ 90 p

Blower

450 cfm with 7 psi (14 psi potential) @ 1500 rpm, approx 42 BHP. Mounted directly off engine flywheel (requires no belts or pulleys). Protective air pop-off valve set at 10 psi. Normal operating temp under 230° F (max 275° F).

Air Conveyor Aggregate Feed

Hopper box on patcher receives aggregate via a 5" dia flex hose from dump truck. Aggregate is injected into the air conveyor system via a low pressure suction created by a venturi (under the hopper box). Slide gate opens and closes by a 4" stroke air ram controlled through a 12v air solenoid valve activated by a remote switch located at operator control handle. Aggregate 1/4" - 1/2" size is normally used. Machine will run up to 1" aggregate, and will allow a 2 1/2" stone to pass through without clogging. Air solenoid valve has manual override for easy servicing.

Air Filters

- **Engine** - Paper element with vactuator valve in filter housing
- **Compressor** - Paper element with vactuator valve in filter housing
- **Blower** - Paper element with 300 sq inches in filtration surface with foam pre-cleaner

Mobile Heating System

Engine coolant is routed through a high efficiency heat exchanger filled with heat exchange oil. The heated oil circulates via a 12v circulation pump throughout the emulsion distribution system, including the emulsion storage tank, hoses, and spray nozzle. Average system temp is 140° F. The total patcher can work effectively down to an ambient temp of 0° F (using proper emulsion for those temperatures).

Vented Nozzle/Spray Tip

Nozzle - Lightweight steel tube 3 1/2" x 13" automatically pressure compensates to prevent blowing material out of target area. Promotes clean operation and precise control.

Spray tip - Singular heated block with a precession laser cut 1" x .0625" inch slot for dispensing emulsion for 100% aggregate coating.

Aggregate Hose

Aggregate travels the length of the machine via a 3 1/2" ID schedule 40 pipe, then travels through 3 1/2" ID 192" long rubber neoprene lined hose (wire reinforced to prevent kinks).

Emulsion Supply/Diesel Clean-Up Line

A 20' long x 1/2" ID hose rated at 2300 psi carries the emulsion to the spray nozzle. Emulsion lines are encased in an insulated line packet to allow for cold weather operation. This line also serves as the clean-up line when patching operations are completed. Clean up takes about 1 quart of liquid.

Swinging Hose Carrier

Easy Operation - Free travel boom system supports the weight of the aggregate hoses. System allows an 18" working travel radius. All operator controls for throttle and aggregate flow are at the handle.

Trailer

- **Frame** - 6" x 2" x 1/4" thick rectangular tube frame
- **Paint Colors** - High visible green - Safety orange- Bright yellow
- **Axles** - Tandem 6,000 lb torsion bar for a 12,000 lb load capacity 5 year warranty on suspension
- **Tires** - Four ST235-80 R16; load range E; heavy-duty white modular 8 lug rims
- **Brakes** - Four wheel electric with breakaway unit
- **Lights** - Brake & tail, side marker, multi-directional/multi-pattern high intensity LED light stick, rear mounted strobe
- **Dimensions** - 96" wide x 91" high x 198" long
- **Weight** - 5970 lbs empty, 8170 lbs full



Specifications subject to change without notice

Total Patcher

4614 East 1000 North-Pittsboro, Indiana 46167

Toll Free 866-892-4737-Ph: 317-892-4737- Fax: 317-892-5196

Info@totalpatcher.com - www.totalpatcher.com

T7500

3 Easy Steps to Smoother Roads



Apply Tack Coat

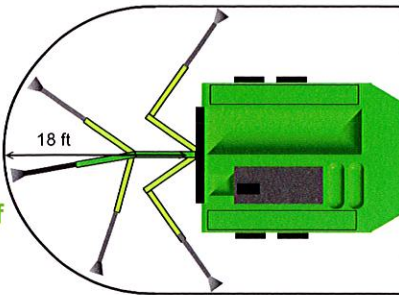


**Inject Emulsion
Aggregate Mixture**



**Cover With Dry
Aggregate**

The Free
Travel
Boom
System
Has a
Working
Radius of
18 Feet.



**Air Conveyor Aggregate
Feed System** (Venturi feed
no moving parts)

**Free Travel
Boom System**

**74 Hp It4 Diesel
Engine** (Fully
Enclosed)

**L.E.D. Directional
Light Stick**

Emulsion Tank
AMSE Certified 250
Gallon with 12" lid.



**120v Overnight
Heating System**

**12,000 lb, 8 Lug
Torsion Suspension**

Costly, inefficient road repair has long been a thorn in the side of many people - from city and county officials to the taxpayers who use the road. The Total Patcher T7500 is the solution to their problem. **Use the Total Patcher T7500 Road Repair System, and everybody wins!**

In only three simple steps, the **Total Patcher T7500** allows the repair crew to quickly and efficiently create a **permanent repair** without having to close the road. Traffic stays moving and road repair costs are minimized. No more repetitive trips to fix the same area!

Economical

- Material cost is about 1/2 **the cost** of cold mix
- Repairs last for years
- Store materials on-site for **increased efficiency**
- **No other equipment necessary**= aggregate is supplied by your dump truck. The Vortex does the rest!
- Produce **20 tons (or more)** of road repair patch **daily**

T7500 Will Repair

- Potholes
- Alligator Cracks
- Shoulder Failures
- Utility Cuts
- Cracks (using crack seal attachment)
- Many other common road repairs

TOTAL PATCHER

Warren Power Attachments

4614 EAST 1000 NORTH

PITTSBORO, IN 46146

PHONE: 317-892-4737 FAX: 317-892-5196

TOTAL PATCHER PRICE LIST

Trailer Mount

Total Patcher Model T7500 Trailer Mount.....\$118,350.00

Total Patcher Vortex Trailer Mount.....\$128,200.00



Truck Mount

Total Patcher Model TM7500.....\$152,655.00

Total Patcher Model Vortex.....\$167,580.00



Trailer Mount With 5 yard Hopper

Total Patcher Model HT7500.....\$161,895.00

Total Patcher Model HT-Vortex.....\$176,823.00



Options

Crack Sealing Attachment with 25' hose & recoil reel.....\$2,283.85

Emulsion Quantity Gauge System.....\$1121.90

15 Gal. Water Spray System.....\$2025.37

Steps\$90.23

Tool Box.....\$173.20

No local, state or Federal taxes are reflected in the above prices.

Prices and Specifications are subject to change without notice.

F.O.B. Factory

Effective September 2025

TOTAL PATCHER

Warren Power Attachments

4614 EAST 1000 NORTH

PITTSBORO, IN 46146

PHONE: 317-892-4737 FAX: 317-892-5196

Total Tank For Emulsion Storage Price List

3,000 Gallon Tank With Agitator and Manway.....	\$65,952.00
4,000 Gallon Tank With Agitator and Manway.....	\$69,107.00
5,000 Gallon Tank With Agitator and Manway.....	\$78,420.00
6,000 Gallon Tank With Agitator and Manway.....	\$81,630.00
7,000 Gallon Tank With Agitator and Manway.....	\$81,862.00
8,000 Gallon Tank With Agitator and Manway.....	\$83,460.00
9,000 Gallon Tank With Agitator and Manway.....	\$97,484.00
10,000 Gallon Tank With Agitator and Manway.....	\$101,022.00
1,000 Gallon Skid Mount.....	\$26,556.00
1000 Gallon Total Tanker (Trailer Mount Pressure Vessel)...	\$54,675.00

Options

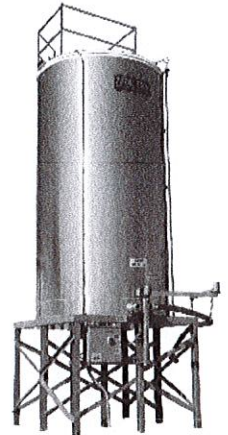
Swing Boom Arm for loader hose.....	\$2200.00
8 foot base stand (6000 gallon and smaller only).....	\$8136.00
4 foot mezzanine for 8 foot base stand.....	\$2040.00
50 gpm pump.....	\$16,201.00

No local, state or Federal taxes are reflected in the above prices.

Prices and Specifications are subject to change without notice.

F.O.B. Factory

Effective September 2025



TOTAL PATCHER LIMITED WARRANTY

Effective February 2, 2023

1. Limited Warranties:

For two (2) years measured from the date of delivery to the first retail purchaser or lessee WARREN POWER ATTACHMENTS warrants that the goods purchased are free from defects in material or workmanship on following items:

- A. John Deere Diesel Engine
- B. Blower
- C. Air feed system EXCLUDING the feed pipe of 11' 8" discharge metal Pipe and 16' 4" rubber discharge hose and nozzle.
- D. Air Ram

For one (1) year measured from the date of delivery to the first retail purchaser or lessee WARREN POWER ATTACHMENTS warrants that the goods purchased are free from defects in material or workmanship on following items:

- A. Blower drive coupling
- B. Heat blankets and thermostat
- C. Heat exchanger and circulating pump
- D. Boom Arm
- E. Air solenoid valve and switch
- F. Heat Exchanger
- G. Emulsion and clean out tank and valves
- H. Air compressor

- 2. This warranty does not apply to any part of the goods which has been subject to improper or abnormal use, negligence, alteration, accident, or damage due to lack of maintenance.
- 3. WARREN POWER ATTACHMENTS will replace or repair for the purchaser any part found upon examination at the factory, to be defective under normal use and service due to defects in material or workmanship.
- 4. Except as provided herein, no employer, agent, dealer or other person is authorized to give any warranties of any nature on behalf of WARREN POWER ATTACHMENTS.

Warranties are subject to change without notice.



Company ID Number: 2299050

Approved by:

Employer Warren Power Attachments	
Name (Please Type or Print) Aaron Warren	Title
Signature Electronically Signed	Date 10/17/2023
Department of Homeland Security – Verification Division	
Name (Please Type or Print) USCIS Verification Division	Title
Signature Electronically Signed	Date 10/17/2023



Company ID Number: 2299050

Information Required for the E-Verify Program

Information relating to your Company:

Company Name	Warren Power Attachments
Company Facility Address	4614 east 1000 north pittsboro, IN 46167
Company Alternate Address	
County or Parish	HENDRICKS
Employer Identification Number	300105211
North American Industry Classification Systems Code	333
Parent Company	
Number of Employees	5 to 9
Number of Sites Verified for	1 site(s)



Company ID Number: 2299050



Are you verifying for more than 1 site? If yes, please provide the number of sites verified for in each State:

IN 1



Company ID Number: 2299050

Information relating to the Program Administrator(s) for your Company on policy questions or operational problems:

Name Aaron Warren
Phone Number 3178924737
Fax
Email aaron@totalpatcher.com



Company ID Number: 2299050



This list represents the first 20 Program Administrators listed for this company.