INVITATION TO BID
HEAVY EQUIPMENT

NOTICE OF BID OPENING

NOTICE IS HEREBY GIVEN that the Association of County Commissions of Alabama, which administers the Alabama County Joint Bid Program on behalf of Alabama's county governing bodies, shall receive and open bids for the purchase of zero (0) or more items of heavy road equipment at its office located at 2 North Jackson Street, Montgomery, Alabama, at 10:00 a.m. on Monday, November 30, 2026. Bid specifications are available at http://www.alabamacounties.org/heavy-equipment/ for each of the following items:

Backhoes, Bulldozers, Dump Bodies, Dump Chassis, Excavators (Compact Excavators, Highway Speed Truck Excavators, Track Mount Excavators, Wheeled Excavators), Half Round End Dump, Lowboy Tractors, Lowboy Trailers, Motor Graders, Patchers (One-man Pothole Patchers, Trailer Mount Mastic Patcher/Crack Sealer, Trailer Mounted Patcher – Diesel, Trailer Mounted Patcher – Air Compressor/Tools), Rubber Tire Roller, Skid Steer Loader and Attachments, and Wheel Loaders.

Time is of the essence in submitting bids and only bids received in the Association office by 10:00 a.m. Central Time on Monday, November 30, 2026 will be opened and considered. Bidders and any other interested individuals are invited to attend the bid opening.

NOTICE OF BID OPENING PROCEDURES

All bids for Heavy Equipment will be opened and the name(s) of the bidders read aloud on the morning of the bid opening on Monday, November 30, 2026 at 10:00 a.m. at 2 North Jackson Street, Montgomery, AL. The specifics of each bid submitted will be compiled by the Association staff thereafter and will be available, upon written or emailed request, one week after the bid opening. Requests should be emailed to jointbid@alabamacounties.org.

THE INVITATION PACKAGE

The invitation package for each item to be bid includes: this invitation to bid, the written bid specifications for the particular item of heavy road equipment, and a Bid Submittal Form to be used in submitting a bid for that particular item. Bidders should verify that they have received all pages of the invitation package. If there are any omissions, the bidder should contact Kenya Howard in the Association office by mail, fax, or e-mail (jointbid@alabamacounties.org) to request missing pages. It is the responsibility of the bidder to make this request in sufficient time to prepare and submit the bid in time for the bid opening. Bidders should carefully read and comply with all parts of the invitation package, including all attachments and/or any addendum.

PREPARING AND SUBMITTING BIDS

All bids must be typed or handwritten in ink on the attached Bid Submittal Form. The completed Bid Submittal Form shall be placed in front of and separated from all other documents included in the bid packet, such that it will be the first document viewed upon opening the bid packet.

Bids submitted in pencil and bids not submitted on the Bid Submittal Form will ***not*** be considered. All bids shall include a current catalog or model specification document for the equipment model number being offered for consideration. Bids submitted without such documentation will ***not*** be considered. Only information contained on the attached Bid Submittal Form and in the model specification document will be considered in evaluating bids.

Each separate requirement in the bid specification includes a block for indicating whether or not the item bid meets the specification. The bidder shall indicate compliance with each requirement by checking "Yes" or "No" in the block to the right of each bid specification. In addition, the bidder shall indicate the page number in the supplied manufacturer's equipment literature on which compliance with the specification can be verified. Failure to complete this portion of the bid form may result in the subject bid not being considered. Additionally, all bidders are required to submit a factory build/order sheet showing all of the standard and option items for each piece of equipment bid in order to assist the bid review committee in assuring that each bid is in conformance with the required bid specifications.

Each bid for one of the heavy equipment items included in the bid package must be submitted on the Bid Submittal Form for that item and forwarded in a separate envelope with the bid item and item number clearly identified on the outside of the envelope. Envelopes containing a "no bid" shall also include the words "NO BID" on the outside of the envelope. Facsimiles and e-mails will not be accepted. Bids submitted by "Express/Overnight" services must be in a separate inner envelope or package sealed and identified as stated above. All bids must be received in the Association office prior to the bid opening. Bids received after the deadline will be returned unopened.

The County Joint Bid Program reserves the right to require a performance bond from successful bidders as permitted under Alabama law. However, no bid bond is required for this bid offering.

All bids should be mailed or hand-delivered to:

ATTN: Alabama County Joint Bid Program
Association of County Commissions of Alabama or ACCA
2 North Jackson Street, FL 7, Montgomery, Alabama 36104 (Physical Address)

BID SPECIFICATIONS

Please note that each piece of heavy equipment available for bid may include several different sizes and categories of machines. You should read each set of specifications very carefully as the differences vary depending upon the piece and size of equipment.

Where applicable, each bid submission shall include the separate cost of each item listed in the "Options" section of the bid specifications. However, all bids will be awarded on the basis of the total cost of the machine with all options included. Therefore, the "Bid Price" stated on the Bid Submittal Form must be the total cost, including the cost of all options.

Once the bids have been awarded, any county participant purchasing under this program may, at its discretion, deduct one or more of the options set out in the bid specifications, and in such event, the cost of the option as stated on the bid shall be deducted from the total cost of the machine. There shall be no other deductions and no additions made to the machine by the purchasing county or by the vendor.

The vendor must agree to provide all Alabama counties purchasing through the County Joint Bid Program the lowest purchase price made available to any Alabama county during the contract term, and to fully disclose to the Program Administrator (ACCA) all dealer discounts, manufacturer incentives, fleet

incentives, cooperative purchasing discounts, rebates, promotional programs, and other pricing concessions. There shall be no alterations from the bid specifications to receive these pricing concessions.

The vendor must also agree to honor the bid price throughout the entire contract period. If the vendor sells to any county at an amount lower than the bid price, the vendor shall refund to each county that purchased under the awarded bid price the difference between the awarded bid price and the lower price provided to the subsequent county purchaser.

Any use of specific names and/or model numbers in the attached specifications is not intended to restrict the bidder or any seller or manufacturer but is included solely for the purpose of indicating the type, size, and quality of materials, product services, or equipment considered best adapted to the use of the counties participating in the joint bid program.

BIDDER QUALIFICATIONS

All bidders and all program participants must be in compliance with any applicable federal, state, county and municipal laws, regulations, resolutions and ordinances, including but not limited to, licensing, permitting, and taxation requirements. All bidders should be prepared to submit evidence or documentation as proof that they are properly licensed and permitted under any applicable laws upon request. Such evidence or documentation may be submitted with the bid. Additionally, all bidders shall provide proof that they are in compliance with the E-Verify requirements of Alabama's Immigration Law (Ala. Code § 31-13-1 *et seq*.). All bidders shall also affirm that they are in compliance with, and will comply with, Alabama's anti-boycott law (Ala. Code § 41-16-5) and anti-economic boycott law (Ala. Code § 41-16-160 *et seq*.).

BID AWARD

The Houston County Commission will serve as the awarding authority for all bids and will award all contracts at a regular meeting of the Houston County Commission. Any and all bids submitted in compliance with this invitation to bid shall be considered, and award will be made to the lowest responsible bidder meeting bid specifications as determined by the awarding authority in compliance with Alabama law. All bids will be reviewed and evaluated by a committee created for that purpose, which committee will make comments and recommendations to the awarding authority regarding the award. All factors contained in each invitation package will be evaluated in determining the successful bidder, and any omissions of the stated requirements may be cause for rejection of the bid submitted. The awarding authority reserves the right to reject any and all bids, to waive any informality in bids, and to accept in whole or in part such bid or bids solely at its discretion.

The contract period will be six (6) months with an option to renew each six (6) months not to exceed a period of three (3) years under the identical price, terms, and conditions upon the mutual consent of the vendor and the awarding authority. Any renewal contract shall be approved in writing by the vendor and the awarding authority no later than 60 days prior to the expiration of the existing contract.

CONTACT REGARDING BIDS AND INVITATION

Contact initiated by a potential bidder with any county official, county employee, or member of the Association staff shall only be as specifically set out in this Invitation to Bid. Any questions related to the bid or the County Joint Bid Program shall be directed to Association staff in writing under the procedures set out in this Invitation to Bid. Additionally, a bidder may contact the Association in writing to request an appointment to review bid specifications following the bid opening. However, there shall be no communication with any county official or county employee regarding this bid between the date of this invitation and the date of bid award. Any contact other than as set out

here shall be deemed as an attempt to unduly influence the bid award and shall be grounds for rejection of the bid submitted by the bidder initiating such other contact.

Any questions or problems related to downloading or obtaining copies of this Invitation to Bid should be directed to Kenya Howard at jointbid@alabamacounties.org or 334-263-7594.

Any other questions or requests for additional information regarding this invitation or the bid specifications shall be submitted in writing no later than five (5) days prior to the bid opening to:

ATTN: Patrick McDougald
Association of County Commissions of Alabama
2 North Jackson Street, FL 7
Montgomery, Alabama 36104

OR

Patrick McDougald
Email: pattymackdaddy@gmail.com

BID SUBMITTAL FORM
Alabama County Joint Bid Program – Heavy Equipment
BID ITEM – HEAVY DUTY DUMP TRUCK CHASSIS - OPTION A

Company Name: _____

Address: _____

_____

Bid Submitted By: _____
(Name of Company Representative)

Title: _____ E-mail Address: _____

Phone: _____ Fax: _____

By submitting this bid, we agree:	Initials
That the equipment model number identified below meets the bid specs for this bid item	_____
That the bid price will be honored for all counties for the period from January 1, 2027 to June 30, 2027	_____
That the equipment will be delivered at the bid price to all counties participating in the joint bid program	_____
That the company representative listed above will be the contact person for purchasing this bid item under the joint bid program	_____
That the bid is accompanied by a current catalog or model specification document for the model number identified below	_____
That the bid is accompanied by a copy of the manufacturer's standard warranty as Required in the bid specifications	_____
That the bid includes the E-Verify documentation required by Alabama law	_____
We comply with, and if awarded the contract, we will comply with, the requirements of Section 41-16-50 and Sections 41-16-160 to -166, Code of Alabama 1975	_____
That, if awarded the bid, a performance bond will be provided upon request	_____
That an option sheet with individual pricing is attached	_____

To provide all Alabama counties purchasing through the County Joint Bid Program the lowest purchase price made available to any Alabama county during the Contract Term, and that all dealer discounts, manufacturer incentives, fleet incentives, cooperative purchasing discounts, rebates, promotional programs, and other pricing concessions will be fully disclosed to the Program Administrator (ACCA) _____

Vendor further agrees to honor the bid price throughout the entire contract period. In the event Vendor sells to any county at an amount lower than the bid price, Vendor shall refund to each county that purchased under the awarded bid price the difference between the awarded bid price and the lower price provided to the subsequent county purchaser. _____

2027 Trucks

Total Bid Price including options: $_____

Equipment Model #: _____

Description: _____

Signature of company representative submitting bid: _____

Title: _____

2028 Trucks

Total Bid Price including options: $_____

Equipment Model #: _____

Description: _____

Signature of company representative submitting bid: _____

Title: _____

OPTION COST SHEET FOR HEAVY DUTY DUMP TRUCK CHASSIS - OPT. A

Option	Option Price
Furnish, as an alternate transmission from the base bid, an Allison 4500-RDS-6 six speed automatic over drive Rugged Duty Series Gen 4 with transmission cooler, external oil cooler, internal filter, oil level sensor, temperature gauge and aluminum bell housing. Allison transmission to be factory filled with *TRANSYND* synthetic lubricant. Allison transmission low gear ratio = 4.70 and transmission high gear ratio = .67 over drive.	$_____

NOTE: Award will be made on the basis of the total cost of the machine with all options included. However, a county may, at its discretion, deduct one or more of the above-referenced options from the machine, and in such event, the cost of the option as stated on the bid shall be deducted from the total cost of the machine. There shall be no other deductions and no additions made to the machine by the purchasing county or by the vendor.

Equipment Model #: _____

Description: _____

Signature of company representative submitting bid: _____

Title: _____

BID SPECIFICATIONS
FOR
HEAVY DUTY DUMP TRUCK CHASSIS - OPTION A

GENERAL

These specifications shall be construed as the minimum acceptable standards for a heavy-duty dump truck chassis. Should the manufacturer's current published data or specifications exceed these standards, the manufacturer's standards shall be considered minimum and shall be furnished. All integral parts not specifically mentioned in the scope of these specifications that are necessary to provide a complete working unit shall be furnished. Additionally, the machine offered for bid shall include all standard manufacturers' equipment.

The use of specific names or numbers in the specifications is not intended to restrict the bidder or any seller or manufacturer, but is intended solely for the purpose of indicating the type, size, and quality of equipment considered best adapted to the uses of counties participating in this joint bid.

Note all units offered for bid must be of manufacturer's current production model and must be fully compliant with EPA standard US GHG21. Chassis should be equipped with the appropriate diesel particulate filter and SCR after treatment system.

BID SUBMITTAL FORM

Each bidder must submit his or her bid on the Bid Submittal Form included in the invitation to bid package. All written warranties to be submitted shall be attached to the Bid Submittal Form.

BID PRICE

The price bid shall include all destination charges, delivery charges, title fees, rebates and all other applicable costs and refunds.

REPLACEMENT PARTS AVAILABILITY

Parts must be available for 5 years or 500,000 miles of use for the piece of equipment bid.

WARRANTY

Bidders shall submit a copy of the manufacturer's standard warranty along with a complete explanation of the warranty with their bid. Warranty must be transferable. Warranty must include the following minimum coverage:

Basic Vehicle: 1 Year or 100,000 miles

Diesel Engine: 2 year or 250,000 miles. However, counties will have the option to purchase additional coverage (an extended warranty) if negotiated between the purchasing county and successful bidder within the first 9 months of truck purchase.

Transmission: 3 Year or 300,000 miles

Rear Carriers: 3 Year or 300,000 miles

Yes ___ No ___
Page #_____
or
Attachment____

ASSEMBLY AND DELIVERY

The truck chassis will be purchased for use with a 16' dump body and optional body equipment that is to be bid separate and apart from the truck chassis. The dump body company will be responsible for assembly and installation of the dump body and related optional equipment, including the cost of the same. The selling truck chassis dealer will be responsible for delivery of the chassis to the dump Body Company for installation and for delivery of the complete dump truck unit to the county following installation and assembly of the dump body and related options onto the truck chassis. Freight to the Dump Body Company will be included in the truck bidder's proposal. Dump body installation and assembly costs will be included in the dump body bidder's proposal. Dump Body Bidder is responsible for Freight back to the Truck Bidder after Dump Body installation.

DOT INSPECTION AND SAFETY EQUIPMENT

Prior to delivery each unit shall be DOT inspected and include the appropriate documentation and decal. In addition, each unit shall be equipped with the required fire extinguisher and reflective triangle kit.

ENGINE AND RELATED COMPONENTS

Shall be an in line 6 design 13-liter, overhead cam, turbo charged diesel engine capable of developing 455HP with a torque rating of 1650FT# (Standard Transmission) or 1750 FT# with optional Automatic Transmission.
Yes ___ No ___
Page #_____

Engine shall have full wet replaceable cylinder liners, fuel injection system to be electronic common rail injection.
Yes ___ No ___
Page #_____

Air intake system shall have a single dry element with a restriction indicator.
Yes ___ No ___
Page #_____

Turbo air shall flow through a chassis mounted charge air cooler, engine cooling system to have a minimum 1,000 square inches of frontal area, aluminum core radiator with silicone hoses throughout and coolant protection to -34 degrees F.
Yes ___ No ___
Page #_____

Fan drive to be electronically modulated multi-speed viscous type with a poly V Belt with automatic tension control.
Yes ___ No ___
Page #_____

Single vertical Exhaust, Cab Mounted for clear back of cab with bright finish heat shield and stack.
Yes ___ No ___
Page #_____

DPF element/SCR catalyst combined in a single unit mounted on passenger side frame rail under passenger door. Yes ___ No ___ Page #_____

Factory installed integral Engine Brake. Yes ___ No ___ Page #_____

Engine electronics to have:

Full diagnostic capability Yes ___ No ___ Page #_____

Road Speed limiting and Cruise control feature Yes ___ No ___ Page #_____

Shutdown capabilities for critical engine functions Yes ___ No ___ Page #_____

STARTING AND ELECTRICAL SYSTEM

12-Volt system fuse/circuit breaker protected Yes ___ No ___ Page #_____

12V gear reduction starter, 12V 160 Amp alternator (28si) Yes ___ No ___ Page #_____

(3) 12V maintenance free group 31 batteries with 650 cold cranking amps each, batteries to be mounted in a single steel box with polished aluminum cover. Yes ___ No ___ Page #_____

TRANSMISSION AND DRIVELINE

A manual ten (10) speed Fuller RT-16989LL or equivalent over drive design with a minimum first gear ratio of 14.6 to1 Yes ___ No ___ Page #_____

Transmission should have oil cooler with dash mounted temperature gauge, left and RH side PTO access gears with appropriate clearance Yes ___ No ___ Page #_____

Eaton advantage easy pedal manually adjusting 15.5" two plate ceramic clutch 9 spring, 6 paddle design with AIR assist feature and remote lube fittings for clutch release bearing and both crosses mounted on LH side under cab or hood Yes ___ No ___ Page #_____

Main drivelines Spicer 1810HD or equivalent with coated splines/ inter axle 1810 with coated splines. Yes ___ No ___ Page #_____

CAB EXTERIOR

Cab to be Class 8 design welded Galvanized steel cab shell for construction and vocational applications. Yes ___ No ___ Page #_____

Cab doors should also be of Galvanized steel and have high visibility windows with a Peep window in the passenger side. In additions both doors should have power window Controls and door locks. Yes ___ No __ Page #_____

Cab mounting should be air suspended at rear on dual air bags mounted outside the frame rails. Yes ___ No ___ Page #_____

Cab should feature:

- Dual air horns in addition to the standard electric signal horn Yes ___ No ___ Page #_____
- Chrome bullet style marker lights Yes ___ No ___ Page #_____
- Bright finish heated West Coast mirrors with 8" convex mirrors mounted below the West Coast mirrors. Mirrors to be mounted on break away brackets to protect door skin. Yes ___ No ___ Page #_____
- Stainless Steel Exterior sun visor Yes ___ No ___ Page #_____
- Cab glass to be safety tinted Yes ___ No ___ Page #_____
- Cab to have grab handles of both sides of cab Yes ___ No ___ Page #_____
- Cab exterior and chassis to have all required DOT and ICC lighting (turn signal indicators, emergency flashers, rear stop, tail, turn and backup lighting.) Yes ___ No ___ Page #_____

Hood is to be a full tilting fiberglass design with safety latch to include bright finished grill, bright finish air intakes, and bright finish full hood surround. Yes ___ No ___ Page #_____

Cab and hood paint color to be selected from manufacturer's standard non-metallic paint chart. Yes ___ No ___ Page #_____

CAB INTERIOR

Cab interior to include the following:

Storage tray on back wall of cab and in overhead console	Yes ___ No ___ Page #_____
Cab interior is to be PREMIUM level fully groomed with headliner, back wall and windshield pillar post and door panels covered	Yes ___ No ___ Page #_____
Cab should have interior sun visors on both sides of cab.	Yes ___ No ___ Page #_____
Cab floor should be covered with black polyurethane mat.	Yes ___ No ___ Page #_____

Dash features to include:

Brushed Nickel appearance	Yes ___ No ___ Page #_____
Center mount console with cup holders	Yes ___ No ___ Page #_____
Full adjusting tilt and telescopic steering column	Yes ___ No ___ Page #_____
Full instrumentation with all standard gauges and a secondary gauge package with: (Engine Oil Temp, Trans Oil Temp, Exhaust Pyrometer, Boost Pressure)	Yes ___ No ___ Page #_____

Cab seats should be:

PREMIUM High Back air ride design with arm rest	Yes ___ No ___ Page #_____
Passenger seat to be fixed design with arm rest	Yes ___ No ___ Page #_____
Both seats to have fabric covering with required lap and shoulder belts.	Yes ___ No ___ Page #_____
Factory installed integral air conditioning with R134A refrigerant and rotary type air conditioner compressor.	Yes ___ No ___ Page #_____

AM/FM/CD radio with clock, weather band and Blue Tooth capability, two-way radio power leads with mounting plate installed in overhead console with mirror mounted antenna LH side	Yes ___ No ___ Page #_____
Two additional dash mounted power outlets to be furnished.	Yes ___ No ___ Page #_____
Windshield wipers to be two (2) speed electric with washer and intermittent feature.	Yes ___ No ___ Page #_____
AIR BRAKES	
Brake system to be full dual antilock air design with heated air dryer.	Yes ___ No ___ Page #_____
Air compressor should have 37.4 CFM capacity and increased air reservoir capacity for the local installation of a pusher style third axle.	Yes ___ No ___ Page #_____
System includes an in cab control valve for rear service brakes.	Yes ___ No ___ Page #_____
FRAME/BUMPER/FUEL TANKS	
Steel 120,000 PSI steel frame rails 11.81" x 4.13" x 0.44" with a section modulus of 26.3 and a RBM per rail of 3,160,000.	Yes ___ No ___ Page #_____
222"-226" wheelbase with a 135"-139" cab to axle and a 197"-201" load platform.	Yes ___ No ___ Page #_____
Heavy-duty back-to-back channel cross members with huck bolt fasteners throughout.	Yes ___ No ___ Page #_____
Front bumper Bright Finish steel swept back-channel design with Bright Finish plate type radiator guard and right and left hand bumper recessed tow hooks.	Yes ___ No ___ Page #_____
Fuel tank(s) to be aluminum with a minimum of 100-gallon capacity.	Yes ___ No ___ Page #_____
FRONT AXLE	
20,000 Reverse Elliot design steel I beam axle with 20,000# multi leaf suspension and shock absorbers	Yes ___ No ___ Page #_____
20,000# integral power steering (Master/Slave assist design)	Yes ___ No ___ Page #_____
Maximum of 34.5" spring centers	Yes ___ No ___ Page #_____

SET FORWARD front axle position only. Yes ___ No ___ Page #_____

Unitized sealed (maintenance free) front wheel hubs. Yes ___ No ___ Page #_____

Sealed tapered kingpins and bearings. Yes ___ No ___ Page #_____

Meritor "S" cam design 16.5" x 6" Q+ brakes with: Yes ___ No ___
Outboard mounted drums and Dust Shields Page #_____

Automatic slack adjusters Yes ___ No ___ Page #_____

Front wheels to be Aluminum ten (10) hole bud style, hub piloted 22.5" x 12.25". Yes ___ No ___ Page #_____

Front tires to be 425/65R22.5 radials Bridgestone, Goodyear, Michelin, Firestone, Continental, General, or Yokohama. Yes ___ No ___ Page #_____

REAR AXLE

46,000# capacity (4.19-4.30) ratio double reduction design tandem rear axle with top loaded carriers and 46,000# multi leaf rear suspension with Heavy Duty Anti Sway spring package. Rear spring insulators to be Urethane Heavy Duty shock insulators. transverse torque rod and bronze center bushings. Leaf over walking beam design with bronze center bushings will be accepted as a substitute, however no REYCO, AIR RIDE or T RIDE suspensions will be accepted. Yes ___ No ___ Page #_____

Driver controlled inner wheel power divider and differential lock in both rear axles with manual air valve and warning light. Yes ___ No ___ Page #_____

Meritor "S" cam design 16.5" x 7" Q+ brakes with: Yes ___ No ___
Outboard drums and dust shields Page #_____

Automatic slack adjusters Yes ___ No ___ Page #_____

Brake chambers shall be (4) 30/30 style chambers with raised chambers on rear axle. Yes ___ No ___ Page #_____

Rear wheels to be Alum Disc (10) hole bud style, hub piloted 24.5x 8.25 inside and out. Yes ___ No ___ Page #_____

Rear tires to be 14 ply minimum traction tread 11R24.5 Bridgestone, Michelin, Goodyear Continental, General, Firestone, or Yokohama — Yes ___ No ___ Page #_____

OPTIONS

In addition to the above options related to the tri-axle or heavy-duty dump truck chassis, the bid must also include the cost for each of the following options, itemized separately on the bid:

Allison 4500-RDS-6 six speed automatic over drive Rugged Duty Series Gen 4 with transmission cooler, external oil cooler, internal filter, oil level sensor, temperature gauge and aluminum bell housing. Allison transmission to be factory filled with *TRANSYND* synthetic lubricant. Allison transmission low gear ratio = 4.70 and transmission high gear ratio = .67 over drive. — Yes___ No___ Page#_____