# INVITATION TO BID
# HEAVY EQUIPMENT

## NOTICE OF BID OPENING

NOTICE IS HEREBY GIVEN that the Association of County Commissions of Alabama, which administers the Alabama County Joint Bid Program on behalf of Alabama's county governing bodies, shall receive and open bids for the purchase of zero (0) or more items of heavy road equipment at its office located at 2 North Jackson Street, Montgomery, Alabama, at 10:00 a.m. on Monday, November 30, 2026. Bid specifications are available at http://www.alabamacounties.org/heavy-equipment/ for each of the following items:

Backhoes, Bulldozers, Dump Bodies, Dump Chassis, Excavators (Compact Excavators, Highway Speed Truck Excavators, Track Mount Excavators, Wheeled Excavators), Half Round End Dump, Lowboy Tractors, Lowboy Trailers, Motor Graders, Patchers (One-man Pothole Patchers, Trailer Mount Mastic Patcher/Crack Sealer, Trailer Mounted Patcher – Diesel, Trailer Mounted Patcher – Air Compressor/Tools), Rubber Tire Roller, Skid Steer Loader and Attachments, and Wheel Loaders.

Time is of the essence in submitting bids and only bids received in the Association office by 10:00 a.m. Central Time on Monday, November 30, 2026 will be opened and considered. Bidders and any other interested individuals are invited to attend the bid opening.

### NOTICE OF BID OPENING PROCEDURES

All bids for Heavy Equipment will be opened and the name(s) of the bidders read aloud on the morning of the bid opening on Monday, November 30, 2026 at 10:00 a.m. at 2 North Jackson Street, Montgomery, AL. The specifics of each bid submitted will be compiled by the Association staff thereafter and will be available, upon written or emailed request, one week after the bid opening. Requests should be emailed to jointbid@alabamacounties.org.

### THE INVITATION PACKAGE

The invitation package for each item to be bid includes: this invitation to bid, the written bid specifications for the particular item of heavy road equipment, and a Bid Submittal Form to be used in submitting a bid for that particular item. Bidders should verify that they have received all pages of the invitation package. If there are any omissions, the bidder should contact Kenya Howard in the Association office by mail, fax, or e-mail (jointbid@alabamacounties.org) to request missing pages. It is the responsibility of the bidder to make this request in sufficient time to prepare and submit the bid in time for the bid opening. Bidders should carefully read and comply with all parts of the invitation package, including all attachments and/or any addendum.

### PREPARING AND SUBMITTING BIDS

All bids must be typed or handwritten in ink on the attached Bid Submittal Form. The completed Bid Submittal Form shall be placed in front of and separated from all other documents included in the bid packet, such that it will be the first document viewed upon opening the bid packet.

Bids submitted in pencil and bids not submitted on the Bid Submittal Form will ***not*** be considered. All bids shall include a current catalog or model specification document for the equipment model number being offered for consideration. Bids submitted without such documentation will ***not*** be considered. Only information contained on the attached Bid Submittal Form and in the model specification document will be considered in evaluating bids.

Each separate requirement in the bid specification includes a block for indicating whether or not the item bid meets the specification. The bidder shall indicate compliance with each requirement by checking "Yes" or "No" in the block to the right of each bid specification. In addition, the bidder shall indicate the page number in the supplied manufacturer's equipment literature on which compliance with the specification can be verified. Failure to complete this portion of the bid form may result in the subject bid not being considered.

Each bid for one of the heavy equipment items included in the bid package must be submitted on the Bid Submittal Form for that item and forwarded in a separate envelope with the bid item and item number clearly identified on the outside of the envelope. Envelopes containing a "no bid" shall also include the words "NO BID" on the outside of the envelope. Facsimiles and e-mails will not be accepted. Bids submitted by "Express/Overnight" services must be in a separate inner envelope or package sealed and identified as stated above. All bids must be received in the Association office prior to the bid opening. Bids received after the deadline will be returned unopened.

The County Joint Bid Program reserves the right to require a performance bond from successful bidders as permitted under Alabama law. However, no bid bond is required for this bid offering.

All bids should be mailed or hand-delivered to:

ATTN: Alabama County Joint Bid Program
Association of County Commissions of Alabama or ACCA
2 North Jackson Street, FL 7, Montgomery, Alabama 36104 (Physical Address)

## BID SPECIFICATIONS

Please note that each piece of heavy equipment available for bid may include several different sizes and categories of machines. You should read each set of specifications very carefully as the differences vary depending upon the piece and size of equipment.

The award will be based on the total cost of the Standard Machine bid by the lowest responsible bidder. Each Bid shall include a Manufacturer's Suggested Retail Price Sheet (MSRP) for each machine bid. The percent difference between the Manufacturer's Suggested Retail Price (MSRP) for the standard machine as specified by these bid specifications and the actual price bid by the vendor will be calculated and that percentage discount shall be applied to any options an individual county may choose to add to the machine.

Once the bids have been awarded, any county participant purchasing under this program may, at its discretion, add any of the vendor's available options at the same discount off the Manufacturer's Suggested Retail Price Sheet as was applied to the Standard Machine Price Bid.

The vendor must agree to provide all Alabama counties purchasing through the County Joint Bid Program the lowest purchase price made available to any Alabama county during the contract term, and to fully disclose to the Program Administrator (ACCA) all dealer discounts, manufacturer incentives, fleet

incentives, cooperative purchasing discounts, rebates, promotional programs, and other pricing concessions. There shall be no alterations from the bid specifications to receive these pricing concessions.

The vendor must also agree to honor the bid price throughout the entire contract period. If the vendor sells to any county at an amount lower than the bid price, the vendor shall refund to each county that purchased under the awarded bid price the difference between the awarded bid price and the lower price provided to the subsequent county purchaser.

Any use of specific names and/or model numbers in the attached specifications is not intended to restrict the bidder or any seller or manufacturer but is included solely for the purpose of indicating the type, size, and quality of materials, product services, or equipment considered best adapted to the use of the counties participating in the joint bid program.

## ACQUISITION AND FINANCING OPTIONS

The awarded Vendor will provide the equipment, including any options required by the purchaser, at the awarded price as contracted through the Joint Bid Program. The purchaser may secure its own financing to acquire the equipment or execute any financial options available under Alabama law with the awarded Vendor in order to acquire the equipment.

## BIDDER QUALIFICATIONS

All bidders and all program participants must be in compliance with any applicable federal, state, county and municipal laws, regulations, resolutions and ordinances, including but not limited to, licensing, permitting, and taxation requirements. All bidders should be prepared to submit evidence or documentation as proof that they are properly licensed and permitted under any applicable laws upon request. Such evidence or documentation may be submitted with the bid. Additionally, all bidders shall provide proof that they are in compliance with the E-Verify requirements of Alabama's Immigration Law (Ala. Code § 31-13-1 *et seq*.). All bidders shall also affirm that they are in compliance with, and will comply with, Alabama's anti-boycott law (Ala. Code § 41-16-5) and anti-economic boycott law (Ala. Code § 41-16-160 *et seq*.).

## BID AWARD

The Houston County Commission will serve as the awarding authority for all bids and will award all contracts at a regular meeting of the Houston County Commission. Any and all bids submitted in compliance with this invitation to bid shall be considered, and award will be made to the lowest responsible bidder meeting bid specifications as determined by the awarding authority in compliance with Alabama law. All bids will be reviewed and evaluated by a committee created for that purpose, which committee will make comments and recommendations to the awarding authority regarding the award. All factors contained in each invitation package will be evaluated in determining the successful bidder, and any omissions of the stated requirements may be cause for rejection of the bid submitted. The awarding authority reserves the right to reject any and all bids, to waive any informality in bids, and to accept in whole or in part such bid or bids solely at its discretion.

The contract period will be six (6) months with an option to renew each six (6) months not to exceed a period of three (3) years under the identical price, terms, and conditions upon the mutual consent of the vendor and the awarding authority. Any renewal contract shall be approved in writing by the vendor and the awarding authority no later than 60 days prior to the expiration of the existing contract.

## CONTACT REGARDING BIDS AND INVITATION

Contact initiated by a potential bidder with any county official, county employee, or member of the Association staff shall only be as specifically set out in this Invitation to Bid. Any questions related to the bid or the County Joint Bid Program shall be directed to Association staff in writing under the procedures set out in this Invitation to Bid. Additionally, a bidder may contact the Association in writing to request an appointment to review bid specifications following the bid opening. However, there shall be no communication with any county official or county employee regarding this bid between the date of this invitation and the date of bid award. Any contact other than as set out here shall be deemed as an attempt to unduly influence the bid award and shall be grounds for rejection of the bid submitted by the bidder initiating such other contact.

Any questions or problems related to downloading or obtaining copies of this Invitation to Bid should be directed to Kenya Howard at jointbid@alabamacounties.org or 334-263-7594.

Any other questions or requests for additional information regarding this invitation or the bid specifications shall be submitted in writing no later than five (5) days prior to the bid opening to:

ATTN: Patrick McDougald
Association of County Commissions of Alabama
2 North Jackson Street, FL 7
Montgomery, Alabama 36104

OR

Patrick McDougald
Email: pattymackdaddy@gmail.com

# BID SUBMITTAL FORM
# Alabama County Joint Bid Program – Heavy Equipment
# BID ITEM – **TRAILER MOUNTED PATCHER WITH AIR COMPRESSOR TOOL CAPABILITY**

Company Name: _____

Address: _____

_____

Bid Submitted By: _____
(Name of Company Representative)

Title: _____ Email Address: _____

Phone: _____ Fax: _____

| By submitting this bid, we agree: | Initials |
|---|---|
| The equipment model number identified below meets the bid specs for this bid item | _____ |
| That the bid price will be honored for all counties for the period from January 1, 2027 to June 30, 2027 | _____ |
| The equipment will be delivered at the bid price to all counties participating in the joint bid program | _____ |
| The company representative listed above will be the contact person for purchasing this bid item under the joint bid program | _____ |
| The bid is accompanied by a current catalog or model specification document for the model number identified below | _____ |
| The bid is accompanied by a copy of the manufacturer's standard warranty as required in the bid specifications | _____ |
| The bid includes the E-Verify documentation required by Alabama law | _____ |
| We comply with, and if awarded the contract, we will comply with, the requirements of Section 41-16-50 and Sections 41-16-160 to -166, Code of Alabama 1975. | _____ |
| If awarded the bid, a performance bond will be provided upon request | _____ |
| The bid documents include the Manufacturer's Suggested Retail Price Sheet (MSRP) for the Standard Machine | _____ |

To provide all Alabama counties purchasing through the County Joint Bid Program the lowest purchase price made available to any Alabama county during the Contract Term, and that all dealer discounts, manufacturer incentives, fleet incentives, cooperative purchasing discounts, rebates, promotional programs, and other pricing concessions will be fully disclosed to the Program Administrator (ACCA) _____

Vendor further agrees to honor the bid price throughout the entire contract period. In the event Vendor sells to any county at an amount lower than the bid price, Vendor shall refund to each county that purchased under the awarded bid price the difference between the awarded bid price and the lower price provided to the subsequent county purchaser. _____

Total Bid Price for Standard Machine: $ _____
(Total Bid Price for Standard Machine Includes Freight Preparation, Delivery and Standard Warranty Costs) *

Freight Preparation and Delivery: $_____
(Included in Standard Machine Bid Price)

Manufacturer's Suggested Retail Price for Standard Machine: $ _____

Equipment Model #: _____

Description: _____

Signature of company representative submitting bid: _____

Title: _____

* NOTE: Award will be made based on the total cost of the Standard Machine. The total cost of the standard machine is to include the freight preparation, delivery and standard warranty cost. Freight preparation, delivery will be excluded from the total bid price of the standard machine in determining the percentage discount for any available options.

# BID SUBMITTAL FORM: OPTION COST SHEET
## TRAILER MOUNTED PATCHER WITH AIR COMPRESSOR TOOL CAPABILITY

By submitting this bid, we agree:

To offer any available options at the percent difference between the Manufacturer's Suggested Retail Price Sheet and the actual bid price on the Standard Machine* _____

The bid documents include the Manufacturer's Suggested Retail Price Sheet (MSRP) with any available Options for the Standard Machine _____

Equipment Model #: _____

Description: _____

Signature of company representative submitting bid: _____

Title: _____

*Note: The percent difference between the Manufacturer's Suggested Retail Price Sheet (MSRP) for the standard machine as specified by these Bid Specifications and the actual price bid by the vendor will be calculated to determine the percentage discount to be applied to any available options. The bid price of the freight preparation, delivery cost shall be excluded in determining the percentage discount to be applied to available options. Any individual county may choose to add any available option to the standard machine at the percentage discount at the time of purchase.

# BID SPECIFICATIONS
# FOR
# BID ITEM – TRAILER MOUNTED PATCHER
# WITH AIR COMPRESSOR TOOL CAPABILITY

**GENERAL**

These specifications shall be construed as the minimum acceptable standards for a **Trailer-mounted patcher with an air compressor for tool operation**. Should the manufacturer's current published data or specifications exceed these standards, the manufacturer's standards shall be considered minimum and shall be furnished. All integral parts not specifically mentioned in the scope of these specifications that are necessary to provide a complete working unit shall be furnished. Additionally, the machine for bid offered shall include all standard manufacturers' equipment. The patcher must be a new current production model and shall meet all EPA applicable standards at the time of manufacture.

The use of specific names and numbers in the specification is not intended to restrict the bidder or any seller or manufacturer, but is intended solely for the purpose of indicating the type, size and quality of equipment considered best adapted to the uses of counties participating in this joint bid.

**BID SUBMITTAL FORM**

Each bidder must submit his or her bid on the Bid Submittal Form included in the Invitation to Bid package. All written warranties to be submitted shall be attached to the Bid Submittal Form.

**BID PRICE**

The bid price shall include all destination charges, delivery charges, title fees, rebates, and all other applicable costs and refunds.

**MANUALS**

Each unit will be provided with one (1) copy of the operator's manuals, one (1) copy of the current parts manuals and (1) copy of the repair manual. Units will not be accepted for delivery until the manuals as outlined above are received by the purchaser.

**WARRANTY**

Units purchased under this specification shall be warranted against defects in materials and workmanship for a period of not less than two (2) years or 2000 hours, whichever occurs first from date of delivery to customer. Items thought to be defective will be returned to factory prepaid to be repaired or replaced.

Yes No ___
Page #_____
or
Attachment_____

**MINIMUM REQUIREMENTS**

The trailer-mounted machine shall be designed and constructed to repair larger cracks, potholes, and broad areas. The machine shall be capable of blowing water, dust or debris from the pothole or surface to be repaired. The machine must be capable of patching at temperatures as low as 5 degrees F. The machine must be capable of performing each of the following functions:

-- clean cracks and surfaces

-- spray liquid asphalt emulsion over area to provide a tack coat

-- apply emulsion-coated aggregate to provide a high-density cover repaired area with dry aggregate

--Support Air Driven Optional Post Driver, Air Hammer, Air Lance

Yes____No____
Page #_____

**Basic Machine Requirements:**

Spray Injection design with aggregate supplied from tow vehicle by an air Conveyor system.

Yes____No____
Page #_____

Trailer mounted and rated for highway class use.

Yes____No____
Page #_____

Diesel powered engine powered with engine enclosure.

Yes____No____
Page #_____

Electric blanket heated emulsion tank.

Yes____No____
Page #_____

Emulsion working capacity of 250 gallons.

Yes____No____
Page #_____

Overnight electric heating for maintaining emulsion temp.

Yes____No____
Page #_____

Stop/ turn sealed lighting including clearance lights.

Yes____No____
Page #_____

**Emulsion Heating and Storage System Minimum Requirements:**

Tank construction must be an ASME certified pressure vessel.

Yes____No____
Page #_____

Tank with 250 gallon capacity, tested to 195 psi at ambient temperature.

Yes____No____
Page #_____

Minimum R15 rated fiberglass insulation.

Yes____No____
Page #_____

Waterproof fire retardant fiberglass tank wrap over insulation.

Yes____No____
Page #_____

**Compressor:**
Ultra-high performance screw type compressor producing 60 cfm @ 100 psi @ 1800 RPM (maximum 150psi). Shall include a 25-foot hose reel to run air tools.

Yes___No____
Page#_____

In operation emulsion shall be heated by a circulating oil loop running continuously along emulsion path from tank to nozzle. Circulating oil shall be heated by the auxiliary engine coolant via a plate type heat exchanger. Yes___No____
Page#_____

Overnight heating shall be done with electric heat blankets wrapped under the tank (1500W minimum each). A thermostat and overnight heating extension cord will be included. Heating probes will not be considered for alternate as they do not allow tank pre heating and 100% use of emulsion tank volume. Yes___No____
Page#_____

**Patcher Frame Minimum Requirements:**

The patching unit will be trailer mounted and capable of being towed at safe highway speeds when fully loaded. The frame shall include rectangle tube frame construction, braking system and highway approved lighting. Yes____No____
Page#_____

The frame is to be constructed of 6"x2"x1/4" rectangular steel tube for safety and strength. Yes____No____
Page#_____

A 3" towing ring that is adjustable in height from 15" to 30" high will be provided. Yes____No____
Page#_____

Minimum 12 gauge horizontal surface steel fenders. Yes____No____
Page#_____

A swing-away, side handle, weight appropriate adjustable screw jack must be provided. Yes____No____
Page#_____

To insure towing mobility in both forward and reverse directions, the trailer shall have a dual torsion axle system and be rated at a GAWR (Gross Axle Weight Rating) of 12,000 lbs. Yes____No____
Page#_____

Electric brakes, emergency breakaway switch, radial tires, and two 3/8" x 3 foot long safety chains with slip hooks will be included. Yes____No____
Page#_____

A directional arrow board will be mounted at the back of the machine and be selectable for left/right or both traffic control. Yes____No____
Page#_____

The lighting harness will be woven loom with weather proof connectors at all lights. A 7 way RV Blade type plug for tow vehicle connection. Yes____ No____ Page #_____

**Aggregate Delivery System Minimum Requirements:**

The pothole patching machine shall receive aggregate from the integrated hopper. It must have the ability to pass aggregate up to 2-1/2" in size without clogging or manual adjustment. No machine will be considered without demonstrating this capability. The aggregate feed system must be capable of reliably delivering 1/4" – 1/2" aggregate.

Yes____ No____
Page #_____

Hopper for aggregate is trailer mounted with integral screen above opening for slide gate. Yes____ No____ Page #_____

Venturi designed to draw aggregate into air stream. Yes____ No____
Page #_____

Aggregate delivery pipe with minimum 3.5" ID pipe 10' in length. Designed to be easily rotated for maximum air life. Yes____ No____
Page #_____

Aggregate delivery hose will be a minimum 3.5" ID non-kinking, wire reinforced neoprene-lined rubber hose with an overall length of 192". Yes____ No____
Page #_____

Fatigue-free aggregate hose boom shall be a three section device that allows the operator to move throughout its full radius using only very light force from one hand, and shall be adjustable for height. Yes____ No____
Page #_____

The boom design must keep the boom and the operator well out of the adjoining lane and the operator must be capable of placing the nozzle tip on the center stripe of a multi-lane roadway without any portion of the boom, or the operator, intruding over the center stripe. Yes____ No____
Page #_____

A 12 volt pump shall circulate heat transfer oil through a pipe inside the emulsion tank and min. 3/8" diameter lines the full length of the hose to the emulsion nozzle, then back. All parts including: emulsion valves, hose, and nozzle will be heated by this hot fluid heating system.

Yes____ No____
Page #_____

The nozzle shall be designed so it diffuses/ slows down the air stream at the tip to minimize overspray. The emulsion nozzle will be slotted to create a single fan of emulsion to properly coat the aggregate. The nozzle will be low voltage DC heated to prevent material build up during cold weather operation. Yes____ No____
Page #_____

**Engine Fuel and Cleanout System Minimum Requirements:**

The unit will be equipped diesel engine with spin-on type oil and fuel filters. It will be joined to the frame with rubber engine mounts to prevent vibration transfer. A management system will be located on the engine enclosure for ease of operation and maintenance. Yes____No____
Page #_____

The engine will be protected with an engine enclosure that is certified by the manufacturer. It will be lockable for security and provide noise reduction for operator Safety. Yes____No____
Page #_____

Auto Shutdown protection will be provided for alternator, oil pressure coolant temperature. An hour meter and RPM gauge will be included. Yes____No____
Page #_____

The engine will be rated at no more than 74HP and be able to operate the delivery system to fill a patch with 1/4" stone @ 1600 RPM and 1 ½ " stone at no more than 2100 RPM.
Yes____No____
Page #_____

Engine Cover will enclose engine, battery. Yes____No____
Page #_____

Engine controller must be accessible without having to open engine cover and contain the Hour Meter, RPM Gauge and shutdown for Oil, Water and Battery. Yes____No____
Page #_____

The unit will include a min. 18 gallon Diesel fuel tank. Yes____No____
Page #_____

A minimum 15-gallon pressurized vessel will be included for flushing of emulsion lines and nozzle after use. It shall be equipped with a pressure relief valve set at 110 PSI. Yes____No____
Page #_____

A clean out box will be mounted to the frame of the machine. At end of shift, operator will place wand in box to flush emulsion lines and nozzle. No disassembly and soaking of any part of the emulsion system will be necessary. The entire nozzle clean out procedure may not get emulsion or diesel on the operator. No system using a pump will be accepted. Yes____No____
Page #_____

**Blower and Air Compressor Minimum Requirements:**

The unit will incorporate a direct driven High Volume Low Pressure Lobe type blower to operate the delivery system. No conveyor or auger type systems will be allowed due to higher wear parts and maintenance associated with those designs. An air compressor driven off the engine will also be required to pressurize the emulsion system. No pumps for emulsion delivery will be accepted.

Yes____ No____
Page #_____

Blower will be rated at min. 450 CFM @ 7psi @ 1500 RPM Yes____ No____
Page #_____

Lobe style blower direct driven off patcher engine. Yes____ No____
Page #_____

Pop off valve set to 10 psi for protection of dual lobe blower. Yes____ No____
Page #_____

Dual Stage heavy duty filter element on Blower intake. Yes____ No____
Page #_____

Silencer to reduce airflow noise from blower system is required. Yes____ No____
Page #_____

Compressor to be 13 CFM minimum. Pressure relief set to 95psi Yes____ No____
Page #_____

No conveyors, augers or pumps will be used in the aggregate or emulsion delivery systems.

Yes____ No____
Page #_____

**Paint and Safety Decals Minimum Requirements:**

The unit shall be painted safety orange or green paint. It will be equipped with required safety decals and signage. Yes____ No____
Page #_____