INVITATION TO BID
HEAVY EQUIPMENT

NOTICE OF BID OPENING

NOTICE IS HEREBY GIVEN that the Association of County Commissions of Alabama, which administers the Alabama County Joint Bid Program on behalf of Alabama's county governing bodies, shall receive and open bids for the purchase of zero (0) or more items of heavy road equipment at its office located at 2 North Jackson Street, Montgomery, Alabama, at 10:00 a.m. on Monday, November 30, 2026. Bid specifications are available at http://www.alabamacounties.org/heavy-equipment/ for each of the following items:

Backhoes, Bulldozers, Dump Bodies, Dump Chassis, Excavators (Compact Excavators, Highway Speed Truck Excavators, Track Mount Excavators, Wheeled Excavators), Half Round End Dump, Lowboy Tractors, Lowboy Trailers, Motor Graders, Patchers (One-man Pothole Patchers, Trailer Mount Mastic Patcher/Crack Sealer, Trailer Mounted Patcher – Diesel, Trailer Mounted Patcher – Air Compressor/Tools), Rubber Tire Roller, Skid Steer Loader and Attachments, and Wheel Loaders.

Time is of the essence in submitting bids and only bids received in the Association office by 10:00 a.m. Central Time on Monday, November 30, 2026 will be opened and considered. Bidders and any other interested individuals are invited to attend the bid opening.

NOTICE OF BID OPENING PROCEDURES

All bids for Heavy Equipment will be opened and the name(s) of the bidders read aloud on the morning of the bid opening on Monday, November 30, 2026 at 10:00 a.m. at 2 North Jackson Street, Montgomery, AL. The specifics of each bid submitted will be compiled by the Association staff thereafter and will be available, upon written or emailed request, one week after the bid opening. Requests should be emailed to jointbid@alabamacounties.org.

THE INVITATION PACKAGE

The invitation package for each item to be bid includes: this invitation to bid, the written bid specifications for the particular item of heavy road equipment, and a Bid Submittal Form to be used in submitting a bid for that particular item. Bidders should verify that they have received all pages of the invitation package. If there are any omissions, the bidder should contact Kenya Howard in the Association office by mail, fax, or e-mail (jointbid@alabamacounties.org) to request missing pages. It is the responsibility of the bidder to make this request in sufficient time to prepare and submit the bid in time for the bid opening. Bidders should carefully read and comply with all parts of the invitation package, including all attachments and/or any addendum.

PREPARING AND SUBMITTING BIDS

All bids must be typed or handwritten in ink on the attached Bid Submittal Form. The completed Bid Submittal Form shall be placed in front of and separated from all other documents included in the bid packet, such that it will be the first document viewed upon opening the bid packet.

Bids submitted in pencil and bids not submitted on the Bid Submittal Form will ***not*** be considered. All bids shall include a current catalog or model specification document for the equipment model number being offered for consideration. Bids submitted without such documentation will ***not*** be considered. Only information contained on the attached Bid Submittal Form and in the model specification document will be considered in evaluating bids.

Each separate requirement in the bid specification includes a block for indicating whether or not the item bid meets the specification. The bidder shall indicate compliance with each requirement by checking "Yes" or "No" in the block to the right of each bid specification. In addition, the bidder shall indicate the page number in the supplied manufacturer's equipment literature on which compliance with the specification can be verified. Failure to complete this portion of the bid form may result in the subject bid not being considered.

Each bid for one of the heavy equipment items included in the bid package must be submitted on the Bid Submittal Form for that item and forwarded in a separate envelope with the bid item and item number clearly identified on the outside of the envelope. Envelopes containing a "no bid" shall also include the words "NO BID" on the outside of the envelope. Facsimiles and e-mails will not be accepted. Bids submitted by "Express/Overnight" services must be in a separate inner envelope or package sealed and identified as stated above. All bids must be received in the Association office prior to the bid opening. Bids received after the deadline will be returned unopened.

The County Joint Bid Program reserves the right to require a performance bond from successful bidders as permitted under Alabama law. However, no bid bond is required for this bid offering.

All bids should be mailed or hand-delivered to:

ATTN: Alabama County Joint Bid Program
Association of County Commissions of Alabama or ACCA
2 North Jackson Street, FL 7, Montgomery, Alabama 36104 (Physical Address)

BID SPECIFICATIONS

Please note that each piece of heavy equipment available for bid may include several different sizes and categories of machines. You should read each set of specifications very carefully as the differences vary depending upon the piece and size of equipment.

The award will be based on the total cost of the Standard Machine bid by the lowest responsible bidder. Each Bid shall include a Manufacturer's Suggested Retail Price Sheet (MSRP) for each machine bid. The percent difference between the Manufacturer's Suggested Retail Price (MSRP) for the standard machine as specified by these bid specifications and the actual price bid by the vendor will be calculated and that percentage discount shall be applied to any options an individual county may choose to add to the machine.

Once the bids have been awarded, any county participant purchasing under this program may, at its discretion, add any of the vendor's available options at the same discount off the Manufacturer's Suggested Retail Price Sheet as was applied to the Standard Machine Price Bid.

The vendor must agree to provide all Alabama counties purchasing through the County Joint Bid Program the lowest purchase price made available to any Alabama county during the contract term, and to fully disclose to the Program Administrator (ACCA) all dealer discounts, manufacturer incentives, fleet

incentives, cooperative purchasing discounts, rebates, promotional programs, and other pricing concessions. There shall be no alterations from the bid specifications to receive these pricing concessions.

The vendor must also agree to honor the bid price throughout the entire contract period. If the vendor sells to any county at an amount lower than the bid price, the vendor shall refund to each county that purchased under the awarded bid price the difference between the awarded bid price and the lower price provided to the subsequent county purchaser.

Any use of specific names and/or model numbers in the attached specifications is not intended to restrict the bidder or any seller or manufacturer but is included solely for the purpose of indicating the type, size, and quality of materials, product services, or equipment considered best adapted to the use of the counties participating in the joint bid program.

ACQUISITION AND FINANCING OPTIONS

The awarded Vendor will provide the equipment, including any options required by the purchaser, at the awarded price as contracted through the Joint Bid Program. The purchaser may secure its own financing to acquire the equipment or execute any financial options available under Alabama law with the awarded Vendor in order to acquire the equipment.

BIDDER QUALIFICATIONS

All bidders and all program participants must be in compliance with any applicable federal, state, county and municipal laws, regulations, resolutions and ordinances, including but not limited to, licensing, permitting, and taxation requirements. All bidders should be prepared to submit evidence or documentation as proof that they are properly licensed and permitted under any applicable laws upon request. Such evidence or documentation may be submitted with the bid. Additionally, all bidders shall provide proof that they are in compliance with the E-Verify requirements of Alabama's Immigration Law (Ala. Code § 31-13-1 *et seq*.). All bidders shall also affirm that they are in compliance with, and will comply with, Alabama's anti-boycott law (Ala. Code § 41-16-5) and anti-economic boycott law (Ala. Code § 41-16-160 *et seq*.).

BID AWARD

The Houston County Commission will serve as the awarding authority for all bids and will award all contracts at a regular meeting of the Houston County Commission. Any and all bids submitted in compliance with this invitation to bid shall be considered, and award will be made to the lowest responsible bidder meeting bid specifications as determined by the awarding authority in compliance with Alabama law. All bids will be reviewed and evaluated by a committee created for that purpose, which committee will make comments and recommendations to the awarding authority regarding the award. All factors contained in each invitation package will be evaluated in determining the successful bidder, and any omissions of the stated requirements may be cause for rejection of the bid submitted. The awarding authority reserves the right to reject any and all bids, to waive any informality in bids, and to accept in whole or in part such bid or bids solely at its discretion.

The contract period will be six (6) months with an option to renew each six (6) months not to exceed a period of three (3) years under the identical price, terms, and conditions upon the mutual consent of the vendor and the awarding authority. Any renewal contract shall be approved in writing by the vendor and the awarding authority no later than 60 days prior to the expiration of the existing contract.

CONTACT REGARDING BIDS AND INVITATION

Contact initiated by a potential bidder with any county official, county employee, or member of the Association staff shall only be as specifically set out in this Invitation to Bid. Any questions related to the bid or the County Joint Bid Program shall be directed to Association staff in writing under the procedures set out in this Invitation to Bid. Additionally, a bidder may contact the Association in writing to request an appointment to review bid specifications following the bid opening. However, there shall be no communication with any county official or county employee regarding this bid between the date of this invitation and the date of bid award. Any contact other than as set out here shall be deemed as an attempt to unduly influence the bid award and shall be grounds for rejection of the bid submitted by the bidder initiating such other contact.

Any questions or problems related to downloading or obtaining copies of this Invitation to Bid should be directed to Kenya Howard at jointbid@alabamacounties.org or 334-263-7594.

Any other questions or requests for additional information regarding this invitation or the bid specifications shall be submitted in writing no later than five (5) days prior to the bid opening to:

ATTN: Patrick McDougald
Association of County Commissions of Alabama
2 North Jackson Street, FL 7
Montgomery, Alabama 36104

OR

Patrick McDougald
Email: pattymackdaddy@gmail.com

BID SUBMITTAL FORM
Alabama County Joint Bid Program – Heavy Equipment
TRAILER MOUNTED POTHOLE PATCHER
– Diesel Option

Company Name:_____

Address:_____

___

_____

Bid Submitted By:_____
(Name of Company Representative)

Title: _____E-mail Address:_____

Phone: _____Fax: _____

By submitting this bid, we agree: Initials

The equipment model number identified below meets the bid specs for this bid item _____

That the bid price will be honored for all counties for the period from January 1, 2027 to June 30, 2027 _____

The equipment will be delivered at the bid price to all counties participating in the joint bid program _____

The company representative listed above will be the contact person for purchasing this bid item under the joint bid program _____

The bid is accompanied by a current catalog or model specification document for the model number identified below _____

The bid is accompanied by a copy of the manufacturer's standard warranty as required in the bid specifications _____

The bid includes the e-verify documentation required by Alabama law _____

We comply with, and if awarded the contract, we will comply with, the requirements of Section 41-16-50 and Sections 41-16-160 to -166, Code of Alabama 1975 _____

If awarded the bid, a performance bond will be provided upon request _____

The bid documents include the Manufacturer's Suggested Retail Price Sheet (MSRP) for the Standard Machine _____

To provide all Alabama counties purchasing through the County Joint Bid Program the lowest purchase price made available to any Alabama county during the Contract Term, and that all dealer discounts, manufacturer incentives, fleet incentives, cooperative purchasing discounts, rebates, promotional programs, and other pricing concessions will be fully disclosed to the Program Administrator (ACCA) _____

Vendor further agrees to honor the bid price throughout the entire contract period. In the event Vendor sells to any county at an amount lower than the bid price, Vendor shall refund to each county that purchased under the awarded bid price the difference between the awarded bid price and the lower price provided to the subsequent county purchaser. _____

Total Bid Price for Standard Machine: $ _____
(Total Bid Price for Standard Machine Includes Freight Preparation, Delivery and Standard Warranty Costs) *

Freight Preparation and Delivery: $_____
(Included in Standard Machine Bid Price)

Manufacturer's Suggested Retail Price for Standard Machine: $ _____

Equipment Model #: _____

Description: _____

Signature of company representative submitting bid: _____

Title: _____

* NOTE: Award will be made based on the total cost of the Standard Machine. The total cost of the standard machine is to include the freight preparation, delivery and standard warranty cost. Freight preparation, delivery will be excluded from the total bid price of the standard machine in determining the percentage discount for any available options.

BID SUBMITTAL FORM: OPTION COST SHEET
TRAILER MOUNTED POTHOLE PATCHER – Diesel Option

By submitting this bid, we agree:

To offer any available options at the percent difference between the Manufacturer's Suggested Retail Price Sheet and the actual bid price on the Standard Machine* _____

The bid documents include the Manufacturer's Suggested Retail Price Sheet (MSRP) with any available Options for the Standard Machine _____

Equipment Model #: _____

Description: _____

Signature of company representative submitting bid: _____

Title: _____

*Note: The percent difference between the Manufacturer's Suggested Retail Price Sheet (MSRP) for the standard machine as specified by these Bid Specifications and the actual price bid by the vendor will be calculated to determine the percentage discount to be applied to any available options. The bid price of the freight preparation, delivery cost shall be excluded in determining the percentage discount to be applied to available options. Any individual county may choose to add any available option to the standard machine at the percentage discount at the time of purchase.

BID SPECIFICATIONS
FOR
TRAILER MOUNTED POTHOLE PATCHER – Diesel Option

GENERAL

These specifications shall be construed as the minimum acceptable standards for a Trailer-mounted patcher. Should the manufacturer's current published data or specifications exceed these standards, the manufacturer's standards shall be considered minimum and shall be furnished. All integral parts not specifically mentioned in the scope of these specifications that are necessary to provide a complete working unit shall be furnished. Additionally, the machine for bid offered shall include all standard manufacturers' equipment. The one-man pothole patcher must be a new current production model and shall meet all EPA applicable standards at the time of manufacture.

The use of specific names and numbers in the specification is not intended to restrict the bidder or any seller or manufacturer, but is intended solely for the purpose of indicating the type, size and quality of equipment considered best adapted to the uses of counties participating in this joint bid.

BID SUBMITTAL FORM

Each bidder must submit his or her bid on the Bid Submittal Form included in the Invitation to Bid package. All written warranties to be submitted shall be attached to the Bid Submittal Form.

BID PRICE

The bid price shall include all destination charges, delivery charges, title fees, rebates, and all other applicable costs and refunds.

MANUALS

Each unit will be provided with one (1) copy of the operator's manuals, one (1) copy of the current parts manuals and
(1) copy of the repair manual. Units will not be accepted for delivery until the manuals as outlined above are received by the purchaser.

WARRANTY

Units purchased under this specification shall be warranted against defects in materials and workmanship for a period of not less than one (1) year from the date of delivery to customer. Items thought to be defective will be returned to factory prepaid to be repaired or replaced. Yes No

Page #_____
or
Attachment___

MINIMUM REQUIREMENTS

The trailer-mounted machine shall be designed and constructed to repair larger cracks, potholes, and broad areas. The machine shall be capable of blowing water, dust or debris from the pothole or surface to be repaired. The machine must be capable of patching while moving forward or reverse, must be capable of patching at temperatures as low as 5 degrees F. The machine must be capable of performing each of the following functions:

-- clean cracks and surfaces
-- spray liquid asphalt emulsion over area to provide a tack coat
-- apply emulsion-coated aggregate to provide a high-density patch
-- cover repaired area with dry aggregate

DIMENSIONS

Width and height to meet State and Federal requirements without requiring oversize permits.

WARRANTY

Units purchased under this specification shall be warranted against defects in materials and workmanship for a period of not less than one year from date of delivery to customer. Bidder's warranty policy must be included.

Yes___ No___
Page#_____
or
Attachment____

BEST MACHINE REQUIREMENTS

Spray injection design with aggregate supplied from tow vehicle by gravity feed tube.

Yes ___ No ___
Page #_____

Trailer mounted and rated for highway class use.

Yes ___ No ___
Page #_____

Diesel powered with engine enclosure.

Yes ___ No ___
Page #_____

Electric blanket heated emulsion tank.

Yes ___ No ___
Page #_____

Emulsion working capacity of 250 gallons.

Yes ___ No ___
Page #_____

Overnight electric heating for maintaining emulsion temp.

Yes ___ No ___
Page #_____

Stop/turn sealed lighting including clearance lights.

Yes ___ No ___
Page #_____

EMULSION HEATING and STORAGE

Construction:

The tank must be a pressure vessel and ASME certified. Yes ___ No ___
Page #_____

Rating:

250 gallon capacity, 200PSI working pressure at 500 degrees. Yes ___ No ___
Page #_____

Insulation:

Min. R15 rated fiberglass insulation. Yes ___ No ___
Page #_____

Outer Skin:

Waterproof fire retardant fiberglass construction. Yes ___ No ___
Page #_____

Loading Hatch:

Filler opening to be a min. 12" and be equipped with the bolt closures. Yes ___ No ___
Page #_____

Cleanout Valve:

Min 3" drain valve to be installed at the bottom of the tank. Yes ___ No ___
Page #_____

Heating source:

Tank to be wrapped with 2 electric blankets for overnight heating. Min. 1500W x (2) 120VAC. A thermostat and overnight heating extension cord to be included. Heating probes will not be considered for alternate. Yes ___ No ___
Page #_____

Operating temperature:

System must be capable of maintaining heat to allow operation of patcher at 5 degrees F. Yes ___ No ___
Page #_____

TRAILER MINIMUM REQUIREMENTS

Adjustable Hitch:

A 2-1/2 towing ring that is adjustable in height from 15" to 30 high. Yes ___ No ___
Page #_____

Fenders:

Minimum 12 gauge horizontal surface steel fenders. Yes ___ No ___
Page #_____

Jack:

A swing-away weight appropriate adjustable screw jack to be provided. Yes ___ No ___
Page #_____

Axle System:

The trailer to have a dual axle leaf spring system and be rated at a GAWR (Gross Axle Weight Rating) of 12,000 lbs. Yes ___ No ___
Page #_____

Trailer Brakes:
Electric brakes, emergency breakaway switch, radial tires, and two 3/8" x 4 foot long safety chains with slip hooks to be included. Yes ___ No ___
Page #_____

Lighting:
Dual oval stop, tail, and turn lights to be included. Clearance lighting also to be included. Yes ___ No ___
Page #_____

Directional Arrow Board:
A directional arrow board to be mounted at the back of the machine and be selectable for left/right or both traffic control. Yes ___ No ___
Page #_____

DELIVERY SYSTEM

Wiring Harness:
The lighting harness to be woven loom with weather proof connectors at all lights.. a six way round plug will be included. Yes ___ No ___
Page #_____

REQUIREMENTS

Hooper:
Trailer mounted with integral screen with opening for slide gate. Yes ___ No ___
Page #_____

Slide Gate:
Air operated with min 4" stroke air ram. Yes ___ No ___
Page #_____

Venturi:
Designed to draw aggregate into air stream. Must have access panel Yes ___ No ___
Page #_____

Aggregate delivery tube:
Min 3.5" ID schedule 40 pipe 10ft. in length. Designed to be rotatable for maximum life. Yes ___ No ___
Page #_____

Aggregate delivery hose:
Aggregate hose to be min. 3.5" ID. Non-kinking, plastic wire reinforced rubber neoprene-lined hose with a min. length of 164". Yes ___ No ___
Page #_____

Fatigue-Free Aggregate hose boom:
The boom to be a three section device that allows the operator to move throughout its full radius using only very light force from one hand, and shall be adjustable for height. Yes ___ No ___
Page #_____

Operator Safety:
The boom design must keep the boom and the operator well out of the adjoining lane. Yes ___ No ___
Page #_____

Emulsion Hose Heating:
A 12 volt pump to circulate heat transfer oil through a pipe inside the emulsion tank and min. 3/8" diameter lines the full length of the hose to the emulsion nozzle, then back. All parts including: emulsion valves, hose, and nozzle to be heated by this hot fluid heating system.

Yes ___ No ___
Page #_____

Heated Vent - Flow Nozzle:
The nozzle to be designed so it diffuses/slows down the air stream at the tip to minimize overspray. The emulsion nozzle will be slotted to create a single fan of emulsion to properly coat the aggregate. The nozzle will be low voltage DC heated to prevent material build up during cold weather operation.

Yes ___ No ___
Page #_____

ENGINE and CLEANOUT REQUIREMENTS

Diesel Engine:
The unit will be equipped with a water cooled direct injected, diesel engine.

Yes ___ No ___
Page #_____

Engine Enclosure:
The engine will be protected with a lockable engine enclosure that is certified by the manufacturer.

Yes ___ No ___
Page #_____

Engine Protection:
Auto Shutdown protection will be provided for alternator, oil pressure coolant temperature. An hour meter and RPM gauge will be included.

Yes ___ No ___
Page #_____

Engine HP:
The engine will be rated at no more than 74HP and be able to operate the delivery system to fill a patch with ¼" stone @ 1100 RPM and 1 ½ stone at no more than 1800 RPM.

Yes ___ No ___
Page #_____

Engine HP:
The engine will be rated at no more than 74HP and be able to operate the delivery system to fill a patch with ¼" stone @ 1100 RPM and 1 ½ stone at no more than 1800 RPM.

Yes ___ No ___
Page #_____

Protection:
Engine Cover will enclose engine, battery and Air Compressor.

Yes ___ No ___
Page #_____

Controller:
Engine controller must be accessible without having to open engine cover and contain The Hour Meter, RPM Gauge and shutdown for Oil, Water and Battery.

Yes ___ No ___
Page #_____

Fuel System:
The unit will include a min. 18 gallon Diesel Fuel tank.

Yes ___ No ___
Page #_____

Emulsion Flush System:
A min. 13 gallon pressurized vessel will be included for flushing of emulsion lines and nozzle after use. It shall be equipped with a pressure relief valve set at 110 PSI. Yes ___ No ___
Page #_____

Clean out box:
A clean out box to be mounted to the frame of the machine so that operator can place wand in box to flush emulsion lines and nozzle. The entire nozzle clean out procedure may not get emulsion or diesel on the operator Yes ___ No ___
Page #_____

BLOWER AND COMPRESSOR REQUIREMENTS:

Blower will be rated at min. 450 CFM @ 7psi @ 1500 RPM. Yes ___ No ___
Page #_____

Lobe style blower direct driven off patcher engine. Yes ___ No ___
Page #_____

Pop off valve set to 10 psi for protection. Yes ___ No ___
Page #_____

Dual Stage heavy duty filter element on Blower intake. Yes ___ No ___
Page #_____

Air muffler to reduce airflow noise required Yes ___ No ___
Page #_____

No conveyors, augers or pumps will be used in the aggregate or emulsion delivery systems. Yes ___ No ___
Page #_____

PAINT AND SAFETY DECALS:

The unit shall be painted orange and have required safety decals and signage. Yes ___ No ___
Page #_____